

报告编号 (Report No.): S-21060261A0

检测报告 TEST REPORT

NAME OF SAMPLE: Rechargeable Li-ion Polymer Battery

产品名称: 锂离子聚合物电池

CLIENT: Sunwoda Electronic Co., Ltd. 委托单位: 欣旺达电子股份有限公司

CLASSIFICATION OF TEST: Commission test

检测类别:委托测试





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	Applicant information 申请资料					
Name of samples: 样品名称:	Rechargeable Li-ion Polymer Battery 锂离子聚合物电池					
Type/ Model: 型号规格:	HB522025EFW 3.87V 292mAh 1.13Wh					
Lithium content:: 锂含量:						
Trade mark: 商标:						
Commission by: 委托单位:	Sunwoda Electronic Co., Ltd. 欣旺达电子股份有限公司					
Commissioner address: 委托单位地址:	Floor 1,A,B,D District of Floor 2 and Floor 3 to 9 of Comprehensive Building, No.2 Yihe Road, Shilong Community, Shiyan Street, Bao'an District, Shenzhen City, Guangdong Province, P.R. China 中国广东省深圳市宝安区石岩街道石龙社区颐和路2号综合楼1楼、2楼A-B区、2楼D区-9楼					
Manufacturer: 生产单位:	Shenzhen Sunwoda Intelligence Technology Co., Ltd. 深圳欣旺达智能科技有限公司					
Manufacturer address: 生产单位地址:	Yuyongxing First Industrial Area, No.339, Changfeng Road, Changzhen Community, Yutang District, Guangming District, Shenzhen City, Guangdong Province, P.R. China 深圳市光明区玉塘街道长圳社区长凤路339号裕永兴第一工业区					
Appearance: 样品外观颜色:	Black 黑色					
Sample Type 样品类型	Rechargeable Li Polymer Single Cell Battery 可充式锂聚合物单电芯电池					
Sample status: 样品状态:	Good 完好					
Quantity of sample: 样品数量:	48pcs					
Sample identification: 样品标识序号:	c1# ~c48#					
Receiving date: 接样日期:	2021-06-24					
Testing date: 测试开始日期:	2021-06-24					
Completing date: 测试完成日期:	2021-07-14					

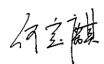
Conclusion/结论:

The submitted samples comply with the requirements of UNITED NATIONS Section 38.3 of The Sixth revised Edition Amendment 1 of The Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria(ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3)

样品符合联合国《关于危险货物运输的建议书 试验和标准手册》第六修订版修正 1 第 38.3 节的要求。 Seal/报告专用章:

Date of issue: 2021-08-04

Prepared by: 报告编写:



Reviewed by: 报告审核:



Approved by: 报告批准:





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	Test Conclusion测试结论						
No.	Name of test	Test result	Conclusion				
序号	测试项目名称	测试结果	本项结论				
1	Altitude simulation 高度模拟	See Appendix 1	Р				
2	Thermal test 温度测试	See Appendix 2	Р				
3	Vibration 振动	See Appendix 3	P				
4	Shock 冲击	See Appendix 4	P				
5	External Short-circuit 外部短路	See Appendix 5	P				
6	Crush 挤压	See Appendix 6	P				
ŭ	Impact 撞击	See Appendix 6	N/A				
7	Overcharge 过度充电	See Appendix 7	Р				
8	Forced discharge 强制放电	See Appendix 8	Р				



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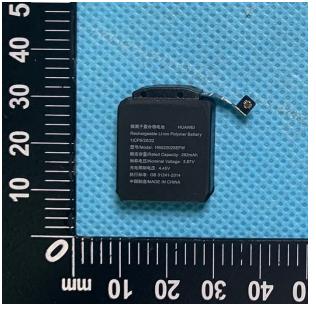
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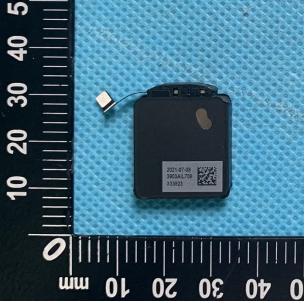
Photos of samples and markings

样品及标识照片

Battery(HB522025EFW 3.87V 292mAh 1.13Wh)







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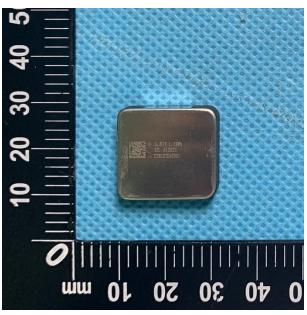
Photos of samples and markings

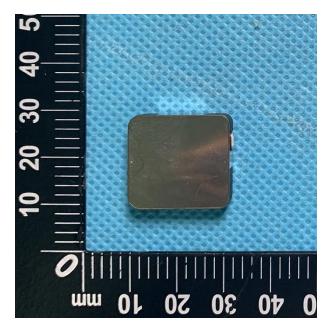
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样品及标识照片

CELL(512021 3.87V 1.13Wh)









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- report	VO 3-2100020			endix 1		r age o c	.	
	1			表 1				
Test Items 测试项目	Altitude simulation 高度模拟							
1.1	Test procedure 测试步骤							
	Test cells and batteries shall be stored at a pressure of 11.6kPa or less for at least six hours at ambient temperature (20±5℃). 试验电池芯和电池在环境温度(20±5℃)下,储存在小于等于11.6kPa的压力下至少六小时。							
1.2	Sample sta 样品状态							
	stares.	-	, ,		:10#, after 25 cycle :25个循环完全充目	-	ly charged	
1.3	Result 测试结果							
Sample No.	Before T	「est测试前 After Test测		st测试后	Mass loss 质量损失	Residual OCV	Test result	
样品编号	Mass 样品质量 (g)	Voltage 开路电压 (V)	Mass 样品质量 (g)	Voltage 开路电压 (V)	(%)		剩余电压 (≥90%)	测试结果
c1#	6.515	4.435	6.512	4.427	0.046	99.82	0	
c2#	6.507	4.433	6.505	4.427	0.031	99.86	0	
c3#	6.492	4.433	6.488	4.425	0.062	99.82	0	
c4#	6.512	4.433	6.509	4.428	0.046	99.89	0	
c5#	6.488	4.432	6.484	4.428	0.062	99.91	0	
c6#	6.461	4.437	6.456	4.428	0.077	99.80	0	
c7#	6.485	4.434	6.482	4.428	0.046	99.86	0	
c8#	6.519	4.436	6.515	4.428	0.061	99.82	0	
c9#	6.448	4.435	6.445	4.428	0.047	99.84	0	
c10#	6.520	4.434	6.517	4.427	0.046	99.84	0	

Note: **L**-Leakage, **V**-Venting, **D** -Disassembly, **R** -Rupture, **F**-Fire, **O**-No leakage, no venting, no disassembly, no rupture, no fire.

注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F- 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。



Thermal test

Test procedure

温度测试

Test Items

测试项目

1.1

rupture, no fire.

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Appendix 2 附表 2

1.1	测试步骤	uure							
	72±2℃, foll maximum til repeated un for 24 hours 将电芯和电流	owed by stor me interval b itil 10 total cy s at ambient to 地在温度为72	rage for at le etween test t rcles are com emperature (2±2℃的条件 ⁻¹ 分间隔最长为:	east six hour emperature o plete, after w 20±5℃). 下贮存不少于	least six hours at s at a test temper extremes in 30 min thich all test cells a 6个小时,然后,在	rature equal to - utes, This proce and batteries are E温度-40±2℃条付	40±2℃, The dure is to be to be stored 件下贮存不少		
1.2	Sample sta 样品状态	Sample status 样品状态							
	stares. c1# ~ c5#,	c1#~c5#, at first cycle in fully charged states; c6#~c10#, after 25 cycles ending in fully charged stares. c1#~c5#, 在第一个循环完全充电; c6#~c10#, 在第25个循环完全充电。							
1.3	Result 测试结果					_			
Sample No. 样品编号	Before Te Mass 样品质量 (g)	Voltage 开路电压 (V)	After Te Mass 样品质量 (g)	voltage 开路电压 (V)	Mass loss 质量损失 (%)	Residual OCV 剩余电压 (≥90%)	Test result 测试结果		
c1#	6.512	4.427	6.511	4.347	0.015	98.19	0		
c2#	6.505	4.427	6.503	4.343	0.031	98.10	0		
c3#	6.488	4.425	6.487	4.339	0.015	98.06	0		
c4#	6.509	4.428	6.506	4.336	0.046	97.92	0		
c5#	6.484	4.428	6.482	4.338	0.031	97.97	0		
c6#	6.456	4.428	6.455	4.347	0.015	98.17	0		
c7#	6.482	4.428	6.479	4.345	0.046	98.13	0		
c8#	6.515	4.428	6.513	4.345	0.031	98.13	0		
c9#	6.445	4.428	6.443	4.344	0.031	98.10	0		
c10#	6.517	4.427	6.516	4.343	0.015	98.10	0		



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		Appendix 3					
		附表 3					
Test Items 测试项目	Vibration 振动						
1.1	Test procedure 测试步骤						
	cells in such a manner as wave form with a logarithminutes, This cycle shall be perpendicular mounting p 将电芯和电池牢固地安装	在振动台的台面上,然后 Hz为一个循环,一个循环抗	bration, The vibration nd 200 Hz and back total of 3 hours for e 开始振动。振动以正	n shall be a sind to 7 Hz travers ach of three m E弦波形式,以	usoidal sed in 15 utually 、7Hz增加至		
1.2	Sample status 样品状态	•					
	stares.	fully charged states; c6#~ 完全充电; c6#~c10#,在	•	J	y charged		
1.3	Result 测试结果						
Sample No.	Before Test测试前	After Test测试后	Mass loss 质量损失	Residual OCV	Test result		
** U & U	1	1	1	到人由口			

Sample No.			Residual OCV	Test result			
样品编号	Mass 样品质量 (g)	Voltage 开路电压 (V)	Mass 样品质量 (g)	Voltage 开路电压 (V)	(%)	剩余电压 (≥90%)	测试结果
c1#	6.511	4.347	6.511	4.346	0.000	99.98	0
c2#	6.503	4.343	6.503	4.342	0.000	99.98	0
c3#	6.487	4.339	6.487	4.338	0.000	99.98	0
c4#	6.506	4.336	6.506	4.335	0.000	99.98	0
c5#	6.482	4.338	6.482	4.337	0.000	99.98	0
c6#	6.455	4.347	6.455	4.346	0.000	99.98	0
c7#	6.479	4.345	6.479	4.344	0.000	99.98	0
c8#	6.513	4.345	6.513	4.344	0.000	99.98	0
c9#	6.443	4.344	6.443	4.343	0.000	99.98	0
c10#	6.516	4.343	6.516	4.342	0.000	99.98	0

Note: L-Leakage, V-Venting, D -Disassembly, R -Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire.

注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F- 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。



c8#

c9#

c10#

6.513

6.443

6.516

4.344

4.343

4.342

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			• •	endix 4 ≢∴ 4			
			- NA 2	表 4			
Test Items 测试项目	Shock 冲击						
1.1	Test proced	lure					
	测试步骤						
	Test cells and batteries shall be secured to the testing machine, and each cell shall be subjected to a half-sine shock of peak acceleration of $150g_n$ and pulse duration of 6 milliseconds. Large cells may be subjected to a half-sine shock of peak acceleration of $50g_n$ and pulse duration of 11 milliseconds. Small batteries shall be subjected to a half-sine shock of peak acceleration of $150g_n$ (or Acceleration(g_n)= $\sqrt{\frac{100850}{mas}}$, which is smaller) and pulse duration of 6 milliseconds, large batteries						
	shall be subjected to a half-sine of peak acceleration of $50gn$ (or Acceleration(gn)= $\sqrt{\frac{30000}{mass}}$, which is smaller)and pulse duration of 11 milliseconds. Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks						three ee mutually
	速度撞击,脉	冲持续6毫秒,	大型电芯须经5	受最大加速度:	面。对每个电芯以峰 50gn和脉冲持续时间]11毫秒的半〕	E弦波冲击。
					半正弦的加速度撞击		
	个电池或电池				和脉冲持续时间 11 毫 三方向经受三次冲击,		
1.2	Sample stat 样品状态	us					
	stares.	·	, ,	•	c10#, after 25 cycles E25个循环完全充电。	J	ly charged
1.3	Result 测试结果						
Sample No.	Before Te	est测试前	After Te	st测试后	Mass loss	Residual OCV	Test
样品编号	Mass 样品质量 (g)	Voltage 开路电压 (V)	Mass 样品质量 (g)	Voltage 开路电压 (V)	质量损失 (%)	剩余电压 (≥90%)	result 测试结果
c1#	6.511	4.346	6.511	4.346	0.000	100.00	0
c2#	6.503	4.342	6.503	4.342	0.000	100.00	0
c3#	6.487	4.338	6.487	4.338	0.000	100.00	0
c4#	6.506	4.335	6.506	4.335	0.000	100.00	0
c5#	6.482	4.337	6.482	4.337	0.000	100.00	0
c6#	6.455	4.346	6.455	4.346	0.000	100.00	0
c7#	6.479	4.344	6.479	4.344	0.000	100.00	0

Note: **L**-Leakage, **V**-Venting, **D**-Disassembly, **R**-Rupture, **F**-Fire, **O**-No leakage, no venting, no disassembly, no rupture, no fire.

4.344

4.343

4.342

0.000

0.000

0.000

100.00

100.00

100.00

0

0

注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F- 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。

6.513

6.443

6.516



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	Appendix		
	附表 5)	
Test Items 测试项目	External short circuit 外部短路		
1.1	Test procedure 测试步骤		
	The cell or battery to be tested shall be tent temperature reaches 57±4℃ and then the condition with a total external resistance of condition is continued for at least one hour has returned to 57±4℃, the cell or battery to be concluded. 保持试验环境温度稳定在57±4℃,以使电热下,将其正负极用小于0.1欧姆的线路短接,小时以上,对电芯或电池必须进一步观察6~	· cell or battery shall be subject less than 0.1 ohm at 57±4℃ after the cell or battery extermust be observed for a further subject of the control of the	cted to a short circuit C, This short circuit rnal case temperature er six hour for the test ±4°C,然后,在此温度
1.2	Sample status 样品状态		
	c1# ~ c5#, at first cycle in fully charged sta charged stares. c1# ~ c5#, 在第一个循环完全充电; c6# ~	•	,
1.3	Result 测试结果		
Sample No. 样品编号	Max. External Temperature 样品表面最高温度 (℃)	Test result 测试结果	Remark 备注
c1#	58.5	0	/
c2#	58.3	0	/
c3#	58.4	0	/
c4#	58.4	0	/
c5#	58.6	0	/
c6#	58.4	0	/
c7#	58.3	0	/
c8#	58.1	0	/
c9#	58.4	0	/
c10#	58.5	0	/

Note: $\bf D$ –Disassembly, $\bf R$ –Rupture, $\bf F$ –Fire, $\bf OT$ –Over Temperature, $\bf O$ –no disassembly, no rupture, no fire, no Over temperature

注: D- 解体; R- 破裂; F- 起火; OT- 超过170℃; O- 无解体、无破裂、无起火、不超过170℃



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	附表 6
Test Items	Crush 挤压/Impact 撞击
测试项目	
1.1	Test procedure
	测试步骤
	⊠ Crush 挤压
	A cell or component cell is to be crushed between two flat surfaces. The crushing is
	to be gradual with a speed of approximately 1.5 cm/s at the first point of contact. The
	crushing is to be continued until the first of the three options below is reached.
	(a) The applied force reaches 13kN±0.78kN;
	(b) The voltage of the cell drops by at least 100 mV; or
	(c) The cell is deformed by 50% or more of its original thickness.
	Once the maximum pressure has been obtained, the voltage drops by 100mV or
	more, or the cell is deformed by at least 50% of its original thickness, the pressure
	shall be released.
	电池芯或组成电池芯在两个平面间挤压。挤压在第一个接触点以约1.5cm/s 的速度慢慢
	进行,直到下面三个选项之一达到为止:
	(a)作用力达到 13kN±0.78kN;
	(b)电池芯电压降至少达到100mV;
	(c)电池厚度和最初比较变形至少50%。
	一旦达到最大压力,电压降超过100 mV或者电池芯变形超过50%,压力应该解除。
	□ Impact 撞击
	(applicable to cylindrical cells not less than 18mm in diameter)
	The sample cell or component cell is to be placed on a flat smooth surface. A 15.8
	mm ± 0.1 mm diameter, at least 6 cm long, or the longest dimension of the cell,
	whichever is greater, Type 316 stainless steel bar is to be placed across the centre
	of the sample. A 9.1 kg \pm 0.1 kg mass is to be dropped from a height of 61 \pm 2.5 cm
	at the intersection of the bar and sample in a controlled manner using a near
	Frictionless, vertical sliding track or channel with minimal drag on the falling mass.
	The vertical track or channel used to guide the falling mass shall be oriented 90
	degrees from the horizontal supporting surface.
	The test sample is to be impacted with its longitudinal axis parallel to the flat surface
	and perpendicular to the longitudinal axis of the 15.8 mm \pm 0.1 mm diameter curved
	surface lying across the centre of the test sample. Each sample is to be subjected to
	only a single impact.



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Test Items	Crush 挤压/Impact 撞击					
测试项目						
	Cells and component cells meet thi	is requirement if their externa	al temperature does			
	not exceed 170°C and there is no	disassembly and no fire durir	ng the test and within			
	six hours after this test.					
	(适用于直径不小于18毫米的圆柱形电池)将电池或元件电池样品平放在一个平面上, 其纵轴平行于测试台面年,将一直径为15.8mm±0.1 mm的316型不锈钢棒横放在电池中 心位置。然后,将一质量为9.1kg±0.1kg的物体从61±2.5 cm的高度落向样品。样品在 进行试验时,其外表温度应不超过170℃。且试验结束后6个小时之内,样品应无解体、 无起火现象发生。					
1.2	Sample status					
	样品状态					
	c11# ~ c15#, at first cycle at 50% of the design rated capacity; c16# ~ c20#, after 25 cycles ending at 50% of the design rated capacity. c11# ~ c15#, 在第一个循环50%的额定容量; c16# ~ c20#, 在第25个循环50%的额定容量。					
1.3	Result					
	测试结果		_			
Sample No.	Max. External Temperature	Test result	Remark			
样品编号	样品表面最高温度(℃)	测试结果	备注			
c11#	23.0	0	/			
c12#	23.1	0	/			
c13#	23.0	0	/			
c14#	23.0	0	/			
c15#	22.8	0	/			
c16#	23.1	О	/			
c17#	23.0	0	/			
c18#	22.9	0	/			
c19#	23.1	0	/			
c20#	23.0	0	/			

Note: $\bf D$ -Disassembly, $\bf R$ -Rupture, $\bf F$ -Fire, $\bf OT$ -Over Temperature, $\bf O$ - no disassembly, no fire, no Over temperature

注: D- 解体; R- 破裂; F- 起火; OT- 超过170℃; O-无解体、无起火、不超过170℃



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	Appendix 7	,	
	附表 7		
Test Items 测试项目	Overcharge 过度充电		
1.1	Test procedure 测试步骤		
	When the manufacturer's recommended of voltage of the test shall be the lesser of two 22V, whichever is less. When the manufacturer's recommended of the test shall be shall b	o times the maximum chacturer's recommended chace 1.2 times maximum charges	arge voltage of the or irge voltage is more than ge voltage. The charging
	current is 2 times of the maximum chargin如果厂家推荐的充电电压不超过18V,本测电压或者是22V,取其中较小者。如果厂家的厂家标定最大充电电压。充电电流为厂家	」 试的最小充电电压应该是 	两倍的厂家标定最大充。 , 充电电压应该为 1.2 倍
1.2	Sample status 样品状态		
	c21# ~ c24#, at first cycle in fully charged charged states. c21# ~ c24#, 在第一个循环完全充电; c2		
1.3	Result 测试结果		
Sample No. 样品编号	Voltage Before test(V) 测试前开路电压(V)	Test result 测试结果	Remark 备注
c21#	4.435	О	/
c22#	4.436	О	1
c23#	4.436	О	1
c24#	4.436	О	/
c25#	4.435	0	/
c26#	4.430	O	/
c27#	4.431	О	/
c28#	4.432	0	/

Note: **D** -Disassembly, **F**-Fire, **O**- no disassembly, no fire.

注: D- 解体; F- 起火; O-无解体、无起火。



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		Append 附表					
Test Items 测试项目	Forced discharge 强制放电	PIJAX	0				
1.1	Test procedure 测试步骤	•					
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D. C, power supply at an initial current equal to the maximum discharge current specified the manufacturer The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell, Each cell shall be forced discharged for a time interval(in hours) equal to its rated capacity divided by the initial test current(in ampere). 在20±5℃的环境温度下,将单个电芯连接在12V的直流电源上进行强制放电,此直流电源提供每个电芯初始电流为制造厂指定的最大放电电流,放电时间为额定容量除以初始电流。						
1.2	Sample status 样品状态						
	fully discharged state c29# ~ c38#, 在第一	c29#~c38#, at first cycle in fully discharged states; c39#~c48#, after 25 cycles ending in fully discharged states. c29#~c38#, 在第一个循环完全放电; c39#~c48#, 在第25个循环完全放电。					
1.3	Result 测试结果						
Sample No. 样品编号	Voltage Before test 测试前开路电压 (V)	Test result 测试结果	Sample No. 样品编号	Voltage Before test 测试前开路电压 (V)	Test result 测试结果		
c29#	3.354	0	c39#	3.349	0		
c30#	3.364	0	c40#	3.359	0		
c31#	3.359	0	c41#	3.351			
		_	011111	0.001	0		
c32#	3.358	0	c42#	3.361	0		
c32# c33#	3.358 3.362						
		0	c42#	3.361	0		
c33#	3.362	0	c42# c43#	3.361 3.358	0		
c33# c34#	3.362 3.350	0 0 0	c42# c43# c44#	3.361 3.358 3.359	0 0 0		
c33# c34# c35#	3.362 3.350 3.351	0 0 0	c42# c43# c44# c45#	3.361 3.358 3.359 3.350	0 0 0 0		

Note: ${\bf D}$ -Disassembly, ${\bf F}$ -Fire, ${\bf O}$ - no disassembly, no fire.

注: D- 解体; F- 起火; O-无解体、无起火。



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注意事项

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 The results shown in the report only apply to the sample(s) as tested.
- 6. 本检测结果中"N/A"表示"不适用","P"表示"通过","F"表示"不通过"。 As for the test result "N/A" means "Not Applicable", "P" means "Pass" and "F" means "Fail".

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