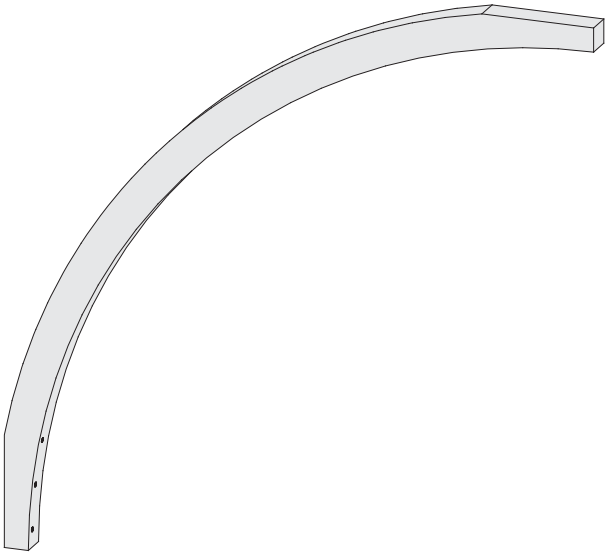
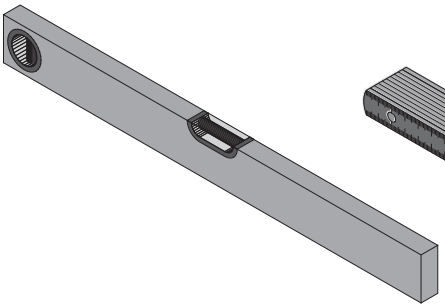
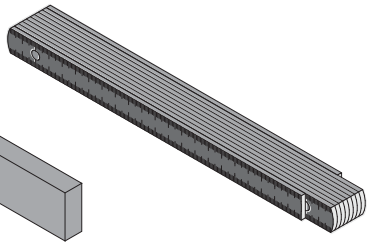
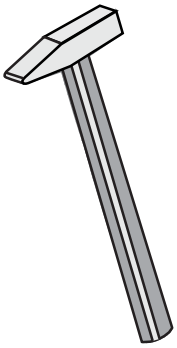
06.06.2017

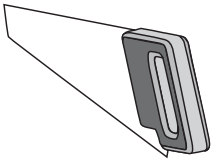
45598

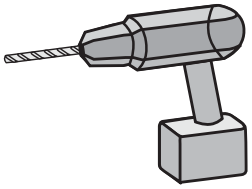












Aufbauanleitung

notice de montage

Building Instructions

montagehandleiding

Instrucciones de construcción

Istruzioni per il montaggio

Montážní návod

Service-Hotline:+49 421 38693 33

Vergleichen Sie zuerst die Materialliste mit Ihrem Paketinhalt! Bitte haben Sie Verständnis, dass Beanstandungen nur im nicht aufgebauten Zustand bearbeitet werden können!

Vergelijk eerst de lijst van materialen met de inhoud van uw pakket! Reclamaties kunnen alleen in behandeling worden genomen zolang de onderdelen nog niet zijn gemonteerd!

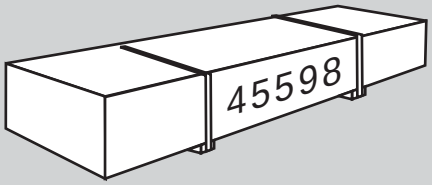
Commencez par comparer la liste du matériel avec le contenu de votre paquet! Sachez que nous traitons uniquement les réclamations concernant le matériel à l'état non monté!

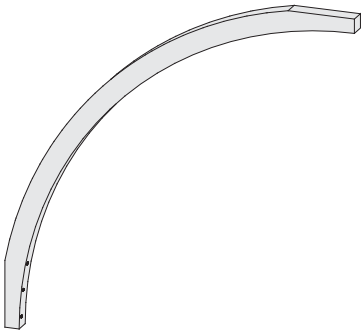
En primer lugar, compare la lista de material con el contenido del paquete. Rogamos entienda que las reclamaciones sólo pueden ser tramitadas antes de montar el objeto!

First compare the list of materials with your package contents! Please understand that complaints can be processed in the non-built status only!

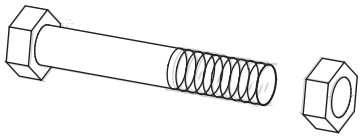
Confrontate questa distinta materiali prima con il contenuto del pacchetto! Vi preghiamo di comprendere che eventuali reclami possono essere accolti solo prima del montaggio!

Nejprve překontrolujte obsah balení podle materiálového listu! Mějte pochopení pro to, že případnou reklamací se můžeme zabývat pouze tehdy, když díly nebudou smontované!
Za pomoci tohoto seznamu můžete jednotlivé díly přiřadit k montážnímu návodu.

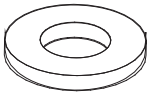




1 x	2800 x 115 x 115mm	ID 45774



1 x	220 x 12mm	ID 45775
1 x	240 x 12mm	ID 45777
2 x	260 x 12mm	ID 45779
1 x	280 x 12mm	ID 45781

10 ×		ID 12010

3 x		ID 9253

Dieses Produkt gibt es in verschiedenen Aufbauvarianten. Die Stückzahl- und Materialkontrolle sollte immer mit der dem Paket beigefügten Materialliste durchgeführt werden. Folgender Tabelle können Sie entnehmen, welche Anleitungsschritte mit welcher Nummer Sie zum Aufbau benutzten müssen. Orientieren Sie sich an der Anzahl der gelieferten Pakete und den Artikelnummern auf den Paketen.

Dit product is er in verschillende opbouwvarianten. Het aantal stuks en de materiaalcontrole moet altijd met de bij het pakket gevoegde materiaallijst worden uitgevoerd.
In de volgende tabel kunt u zien welke instructiestappen met welk nummer u voor het opbouwen moet volgen. Oriënteer u aan het aantal geleverde pakketten en aan de artikelnummers op de pakketten.

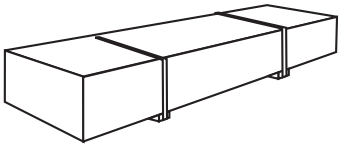
Ce produit existe dans différentes variantes de montage. Le contrôle du nombre de pièces et du matériel doit toujours être effectué à l'aide de la liste du matériel jointe au paquet.
Le tableau suivant vous indique quelles étapes de la notice avec quel numéro vous devez utiliser pour le montage. Veuillez vous orienter sur le nombre de paquets livrés et sur les numéros d'articles figurant sur les paquets.

Existen distintas variantes de combinaciones de construcción de este producto. El control de la cantidad y del material siempre debería ser realizado con la lista del material adjunta al paquete.
En la tabla siguiente puede obtener la información del número que debe utilizar con cada etapa de las instrucciones para la construcción. Oriéntese mediante el número de paquetes suministrados y los números de artículos sobre estos.

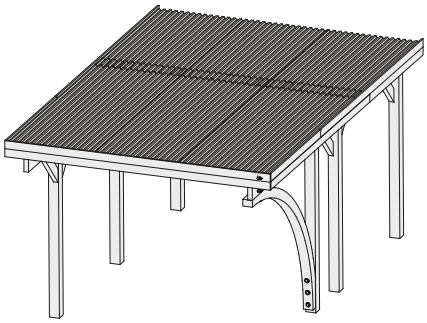
This product is available in different construction variants. Always control the numbers and materials on the basis of the material list included with the package.
The following table shows which instruction corresponds to which number during assembly of the construction. Construction is oriented to the number of packages supplied and the article numbers shown on the packages.

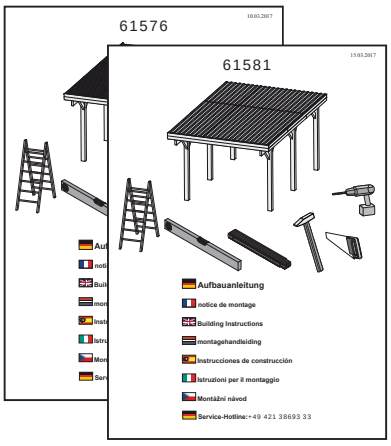
Questo prodotto è disponibile in diverse varianti. Il controllo del numero di pezzi e del materiale va eseguito sempre con la distinta dei materiali allegata al pacchetto.
Dalla seguente tabella si può dedurre quali istruzioni per l'uso (indicate con i relativi codici) si devono utilizzare per il montaggio. Ci si può orientare basandosi sul numero di pacchetti consegnati e sul codice articolo riportato sui pacchetti stessi.

Tento produkt je k dispozici v různých tělesných variantách. Počítat kus a kontrolní materiál by měl být vždy provedeno s dokumenty přiloženými k seznamu obalový materiál.
Následující tabulka ukazuje, které ruční kroky, které číslo je nutné použít stavět. Orientovat se na počtu balíků dodaných a čísla článků na obalech.



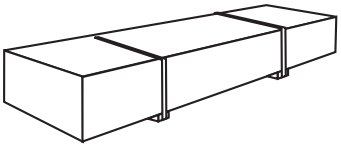
1x ID 61576/61581 + 1x ID 45598



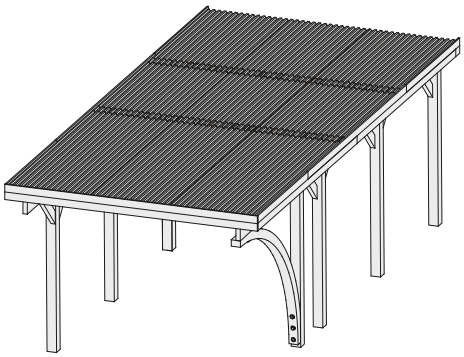


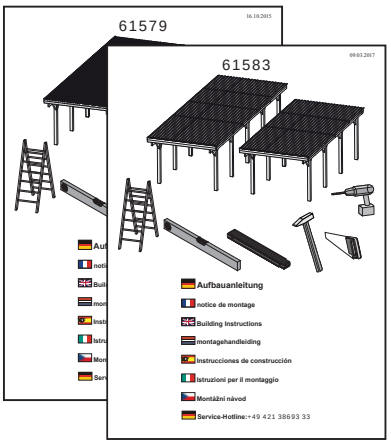
~~01~~ ~~02~~
~~06~~ → ~~10~~

01a 02a 06a
07a 08d → 09d



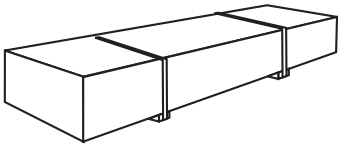
1x ID 61576/61581 + 1x ID 61579/61583 + 1x ID 45598



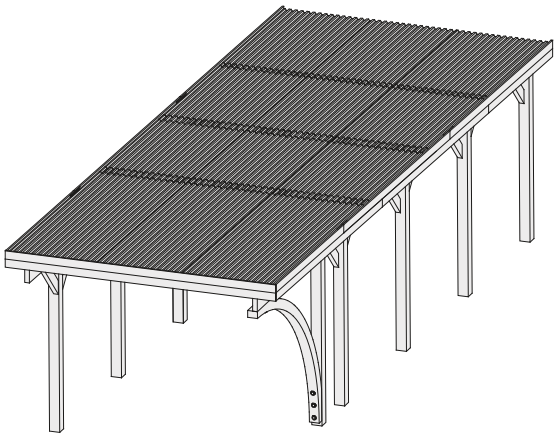


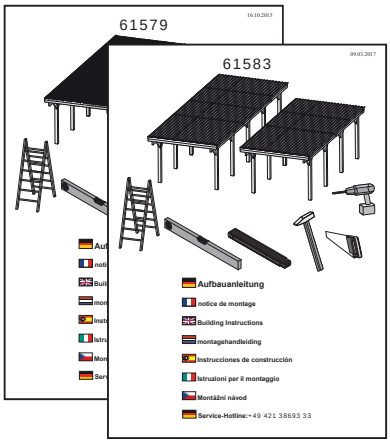
~~01~~ → 03
~~07~~ → 11

01b 02b 03b
07b 08b 08d → 09d



1x ID 61576/61581 + 2x ID 61579/61583
1x ID 45598



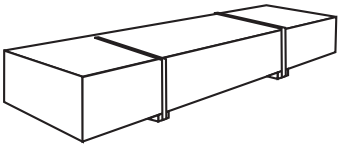


27 → 30

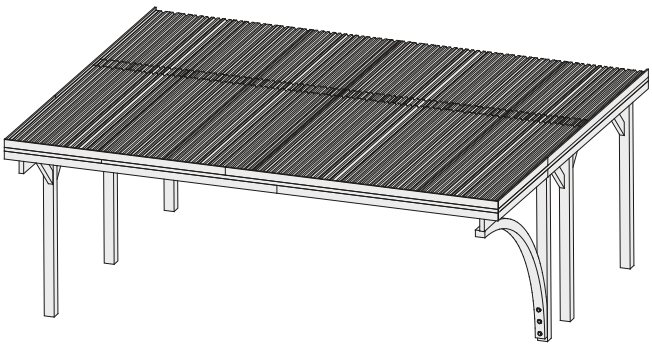
34 → 38

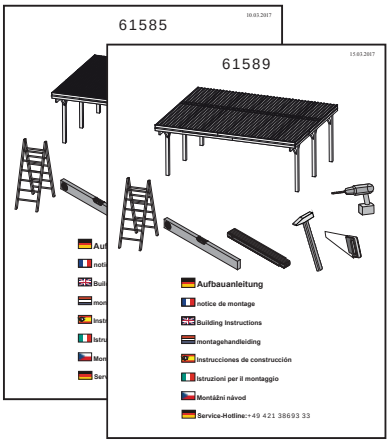
27c → 30c 34c

35c 08d → 09d



1x ID 61585/61589 + 1x ID 45598



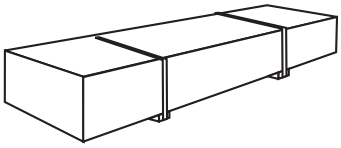


01 02

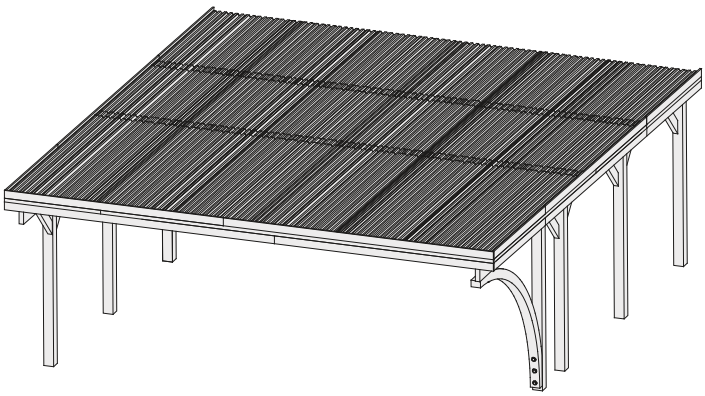
06 → 10

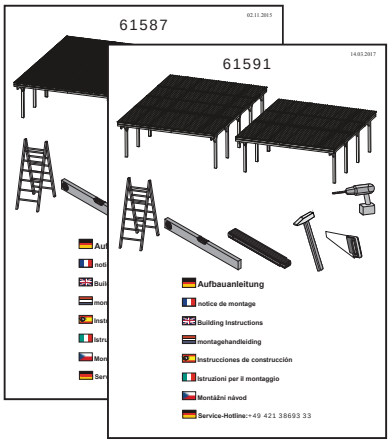
01a 02a 06a

07a 08d → 09d



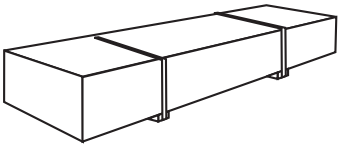
1x ID 61585/61589 + 1x ID 61587/61591
1x ID 45598



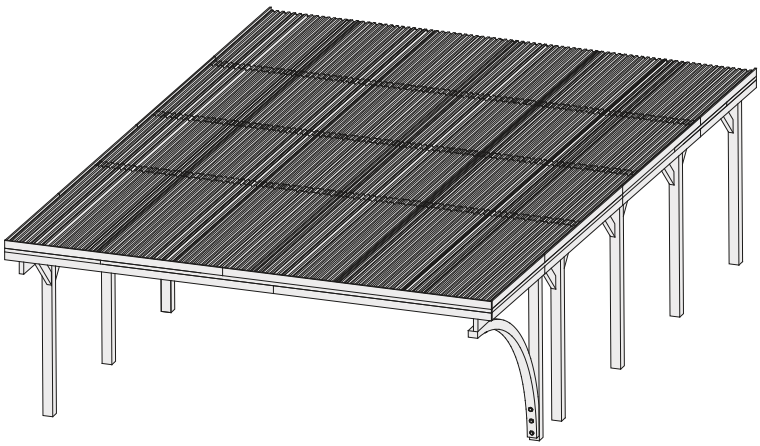


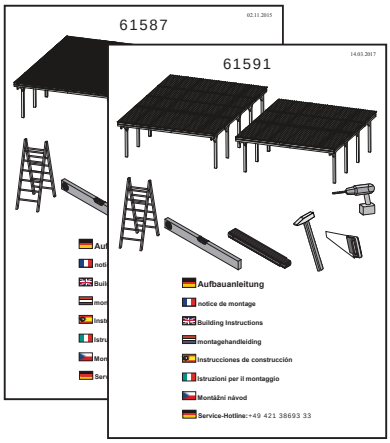
01 → 03
07 → 11

01b 02b 03b
07b 08b 08d → 09d



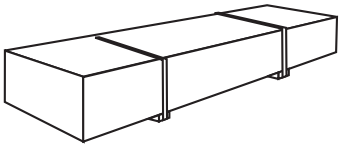
1x ID 61585/61589 + 2x ID 61587/61591
1x ID 45598



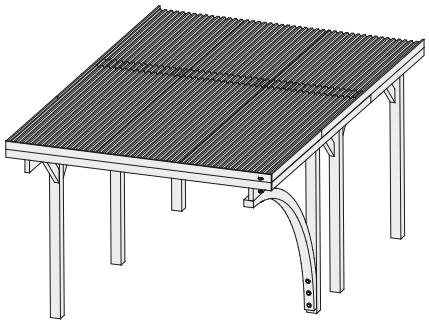


30 → 33
37 → 41

27c 28c 29c 30c
34c 35c 08d → 09d



1x ID 61576/61581 + 1x ID 61593
1x ID 45598

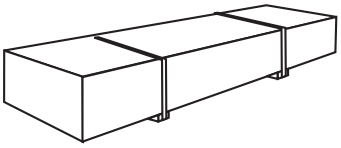


~~01~~ ~~02~~

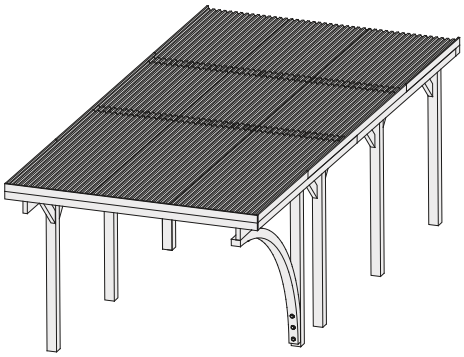
~~06~~ → ~~10~~

01a 02a 06a

07a 08d → 09d



1x ID 61576/61581 + 1x ID 61579/61583
1x ID 61593 + 1x ID 61595 + 1x ID 45598

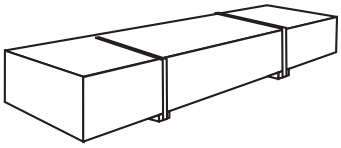


~~01~~ → ~~03~~

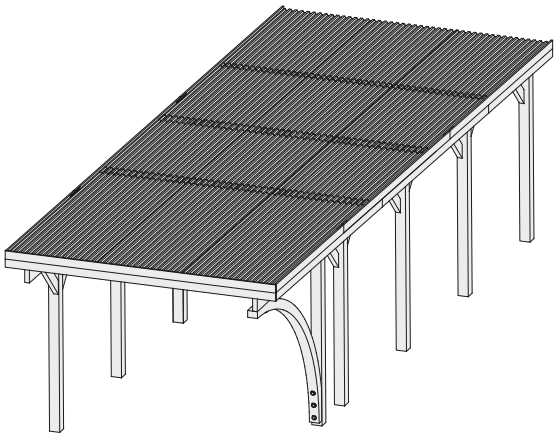
~~07~~ → ~~11~~

01b 02b 03b

07b 08b 08d → 09d



1x ID 61576/61581 + 2x ID 61579/61583
1xID 61593 +2xID 61595 +1xID 45598



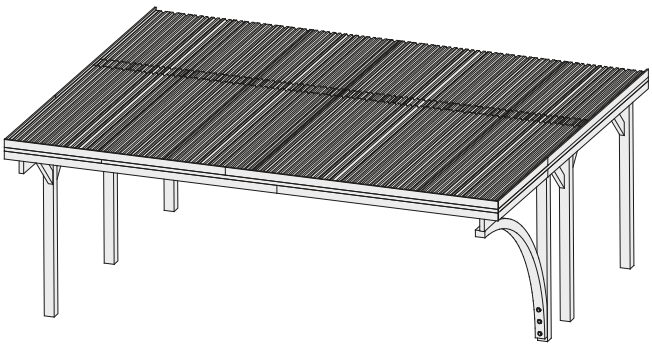
22 → 25

29 → 33

27c → 30c 34c

35c 08d → 09d

1x ID 61585/61589 + 1x ID 61597
1x ID 45598

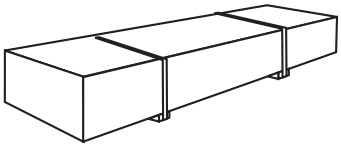


01 02

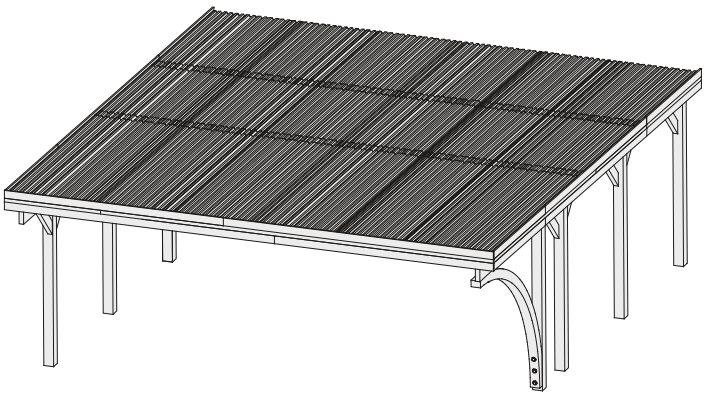
06 → 10

01a 02a 06a

07a 08d → 09d



1x ID 61585/61589 + 1x ID 61587/61591
1xID 61597+1xID 61599+1xID 45598

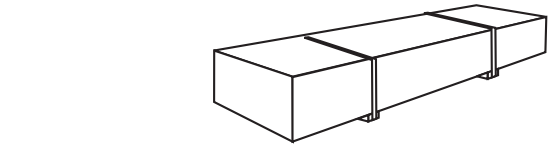


01 → 03

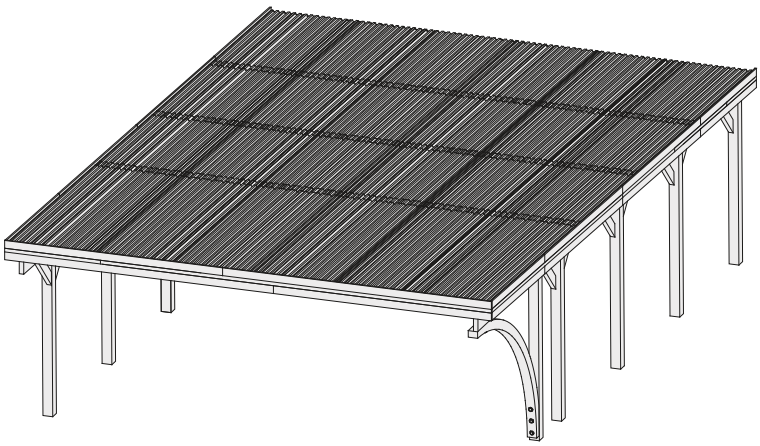
07 → 11

01b 02b 03b

07b 08b 08d → 09d



1x ID 61585/61589 + 2x ID 61587/61591
1xID 61597+2xID 61599+1xID 45598



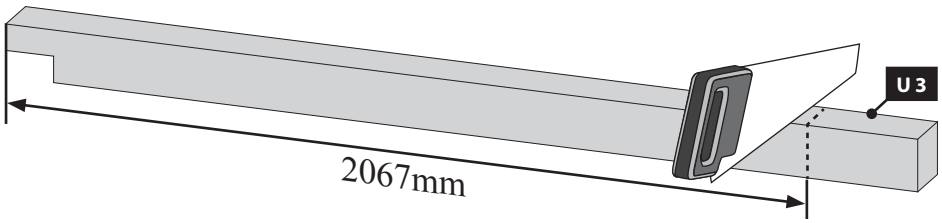
25 → 28

32 → 36

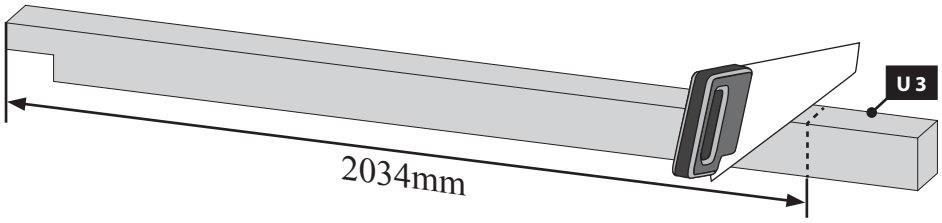
27c 28c 29c 30c

34c 35c 08d → 09d

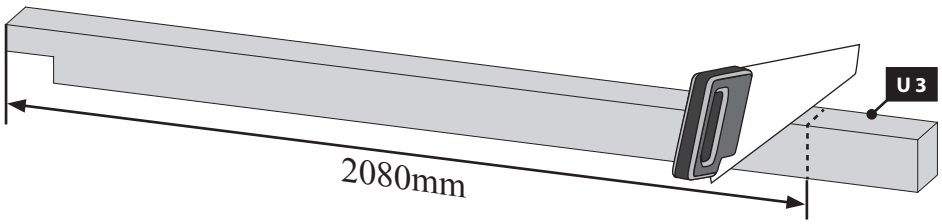
01a 2x



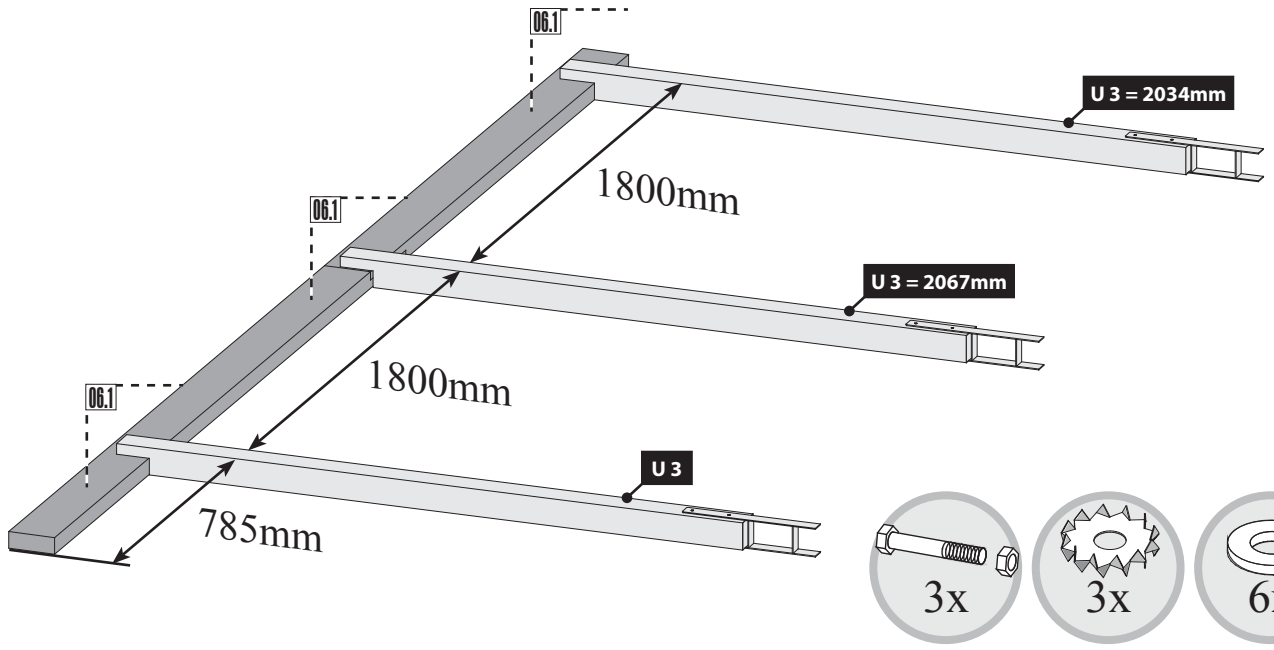
02a 2x



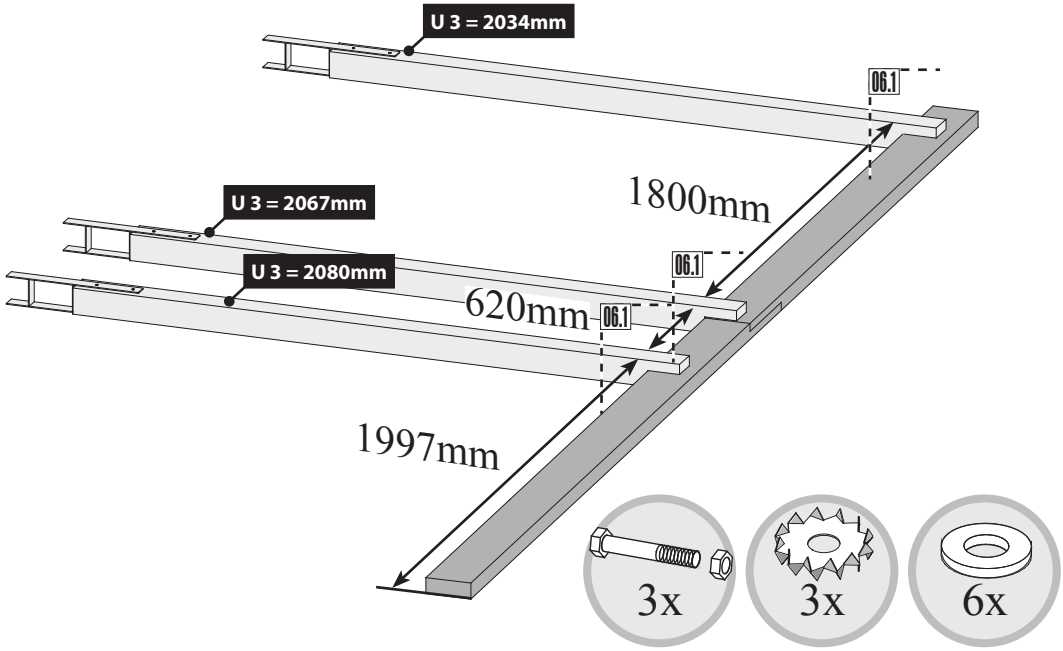
1x



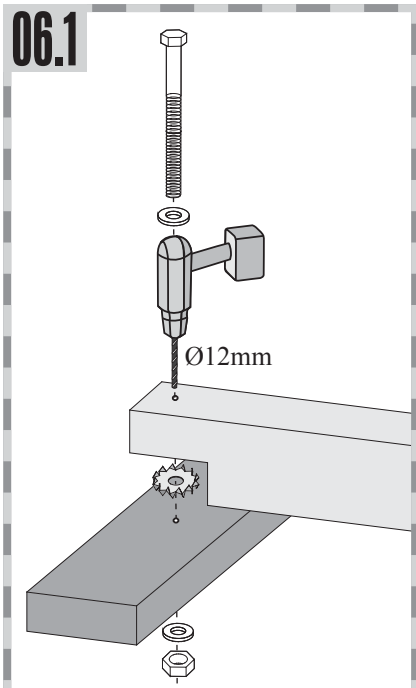
06a



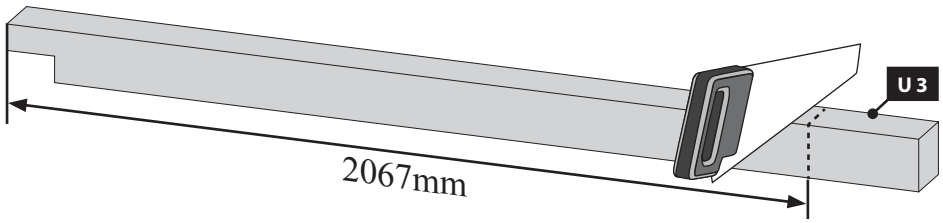
07a



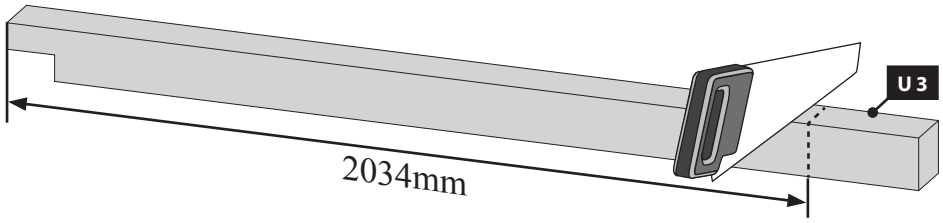
06.1



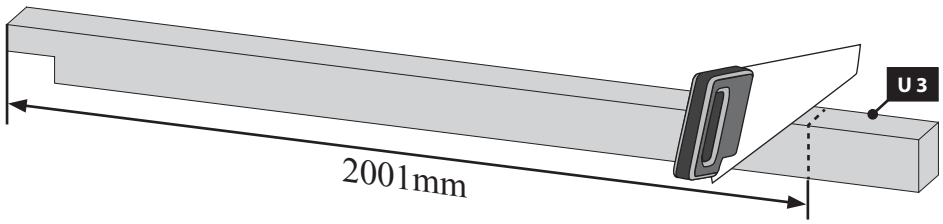
01b 2x



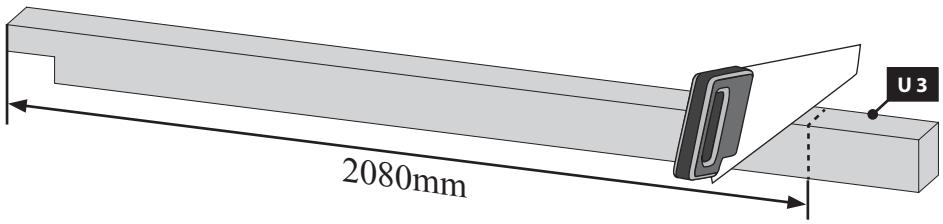
02b 2x



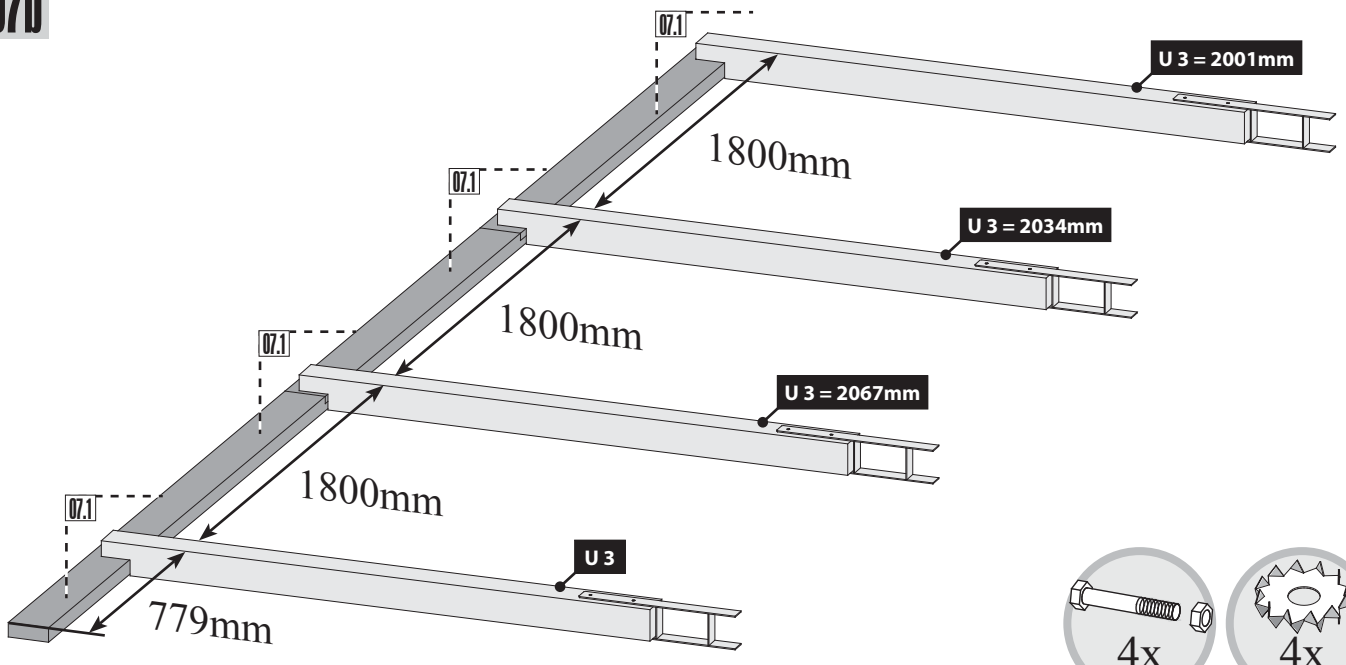
03b 2x



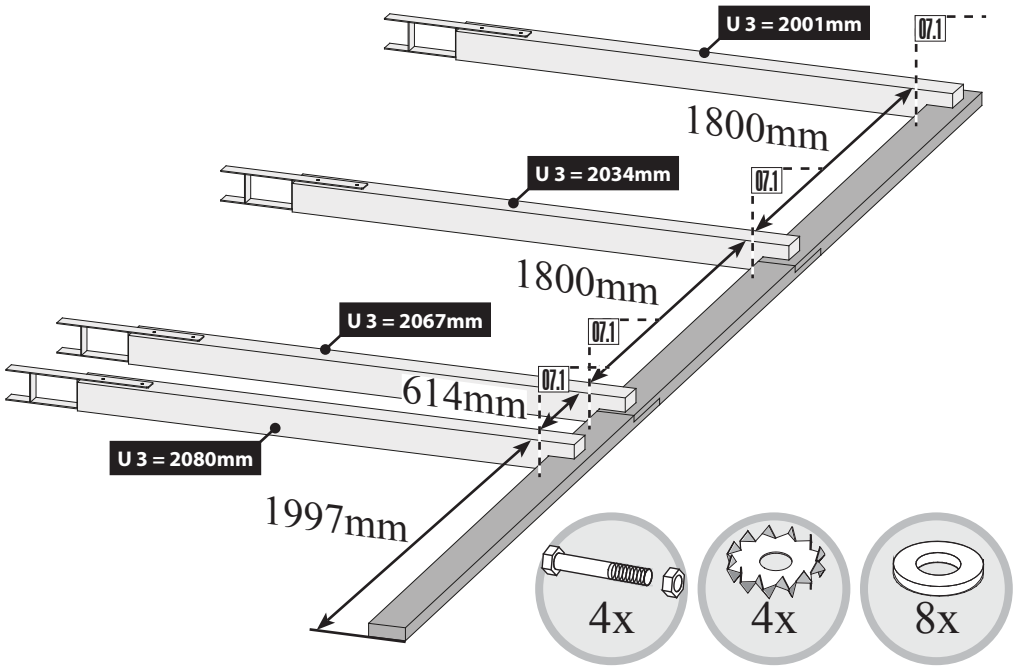
1x



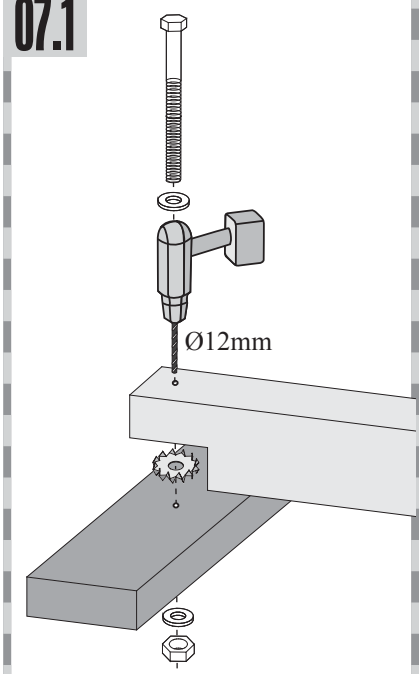
07b



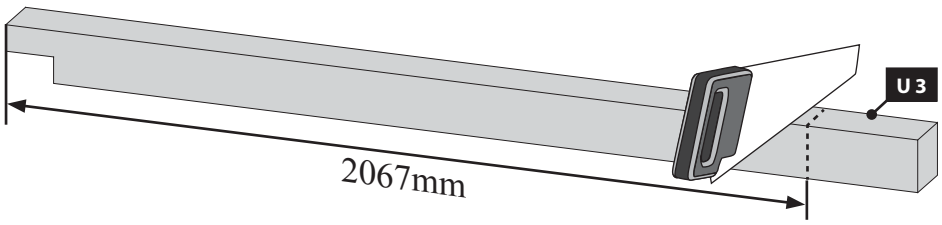
08b



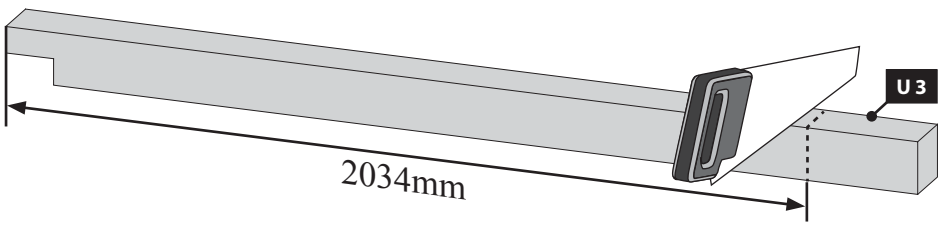
07.1



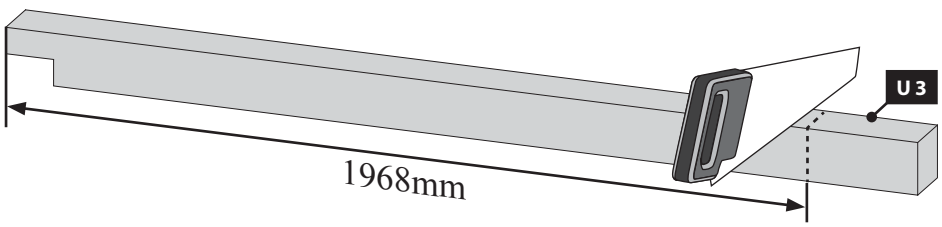
27c 2x



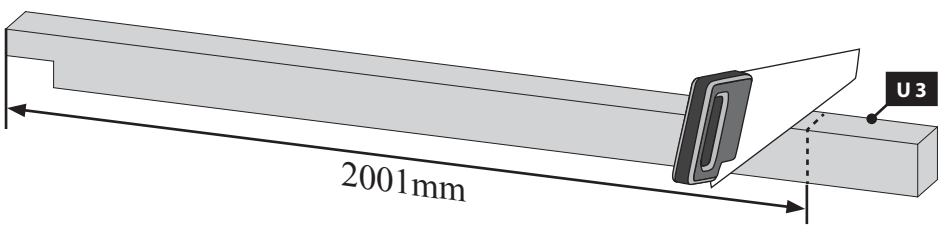
28c 2x



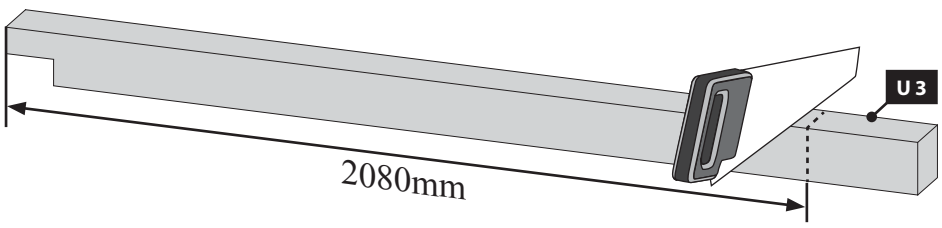
29c 2x



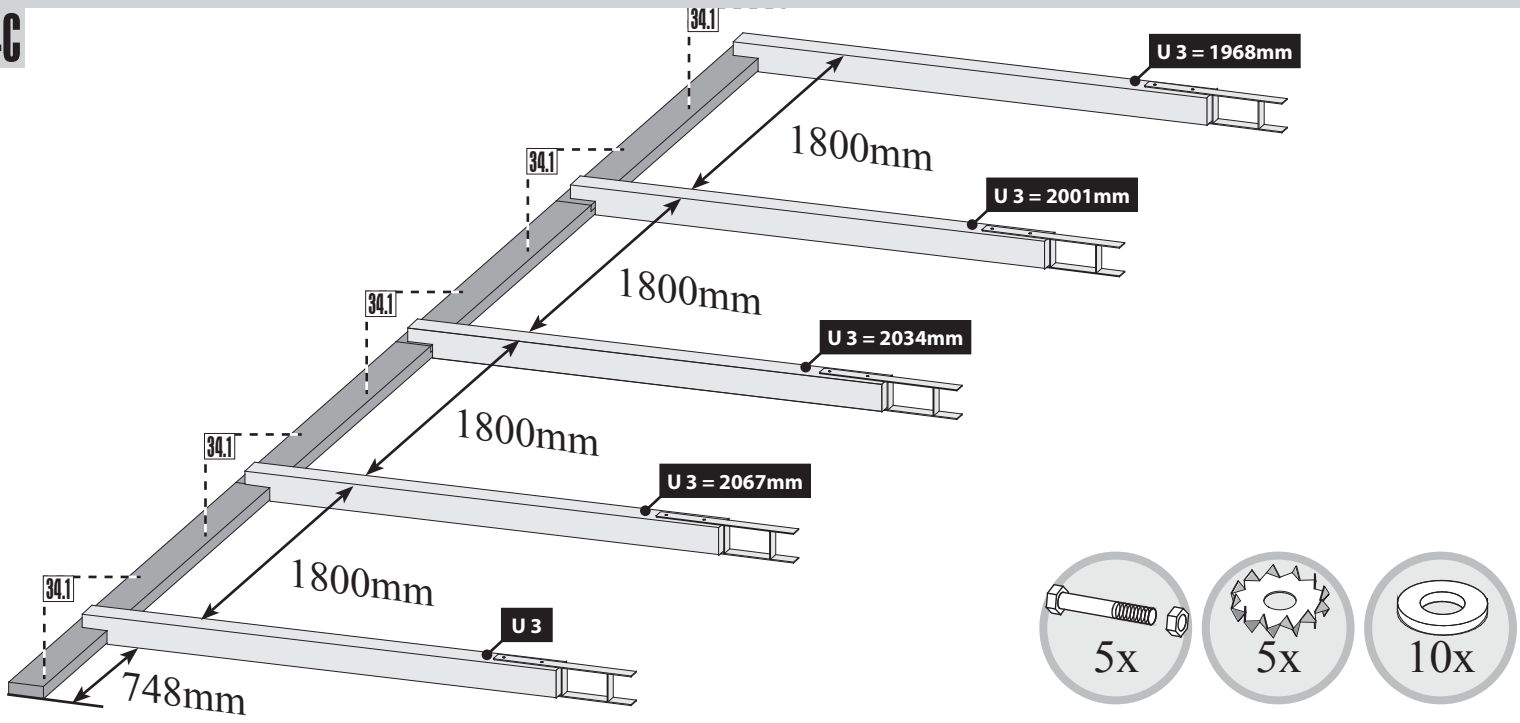
30c 2x



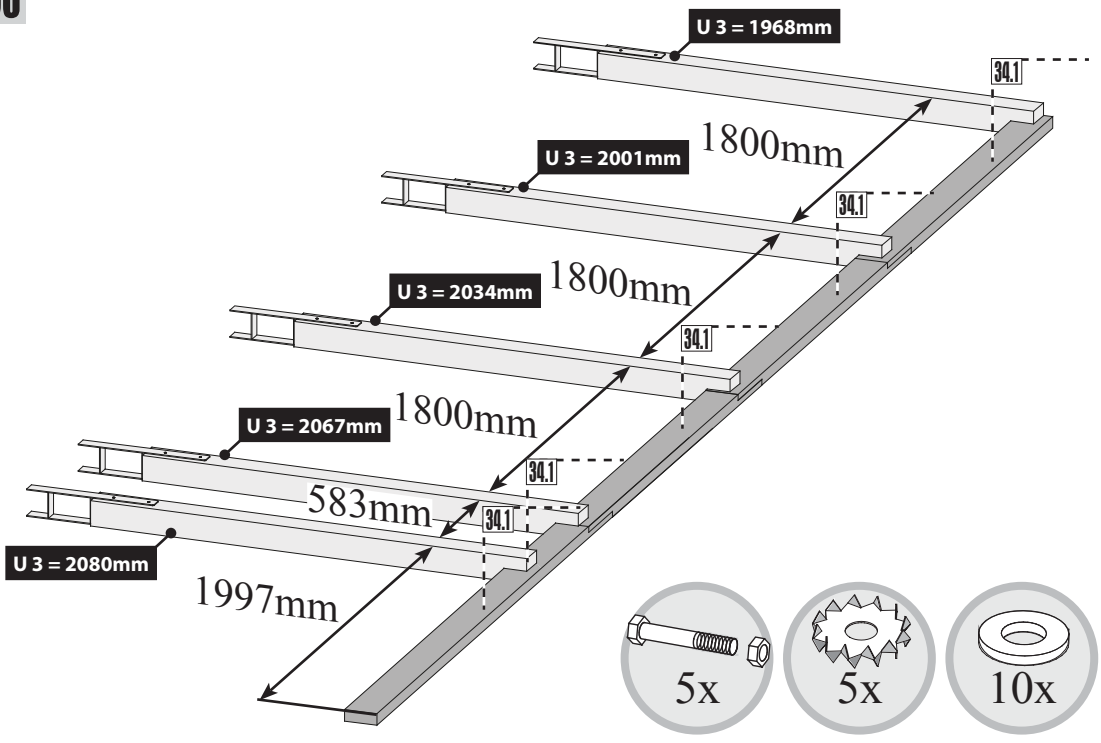
1x



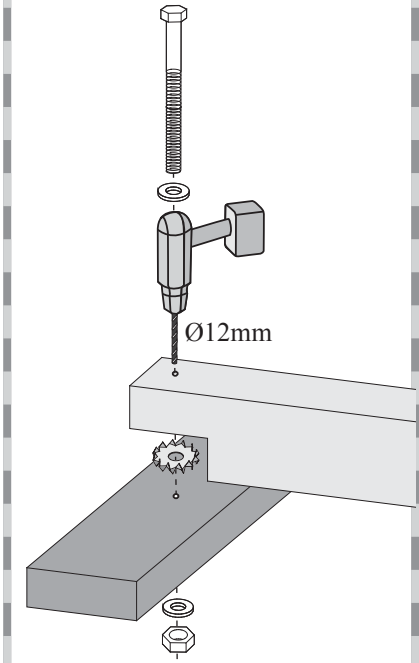
34C


34.1
U 3 = 1968mm
1800mm
34.1
U 3 = 2001mm
1800mm
34.1
U 3 = 2034mm
1800mm
34.1
U 3 = 2067mm
1800mm
34.1
U 3
748mm
5x
5x
10x

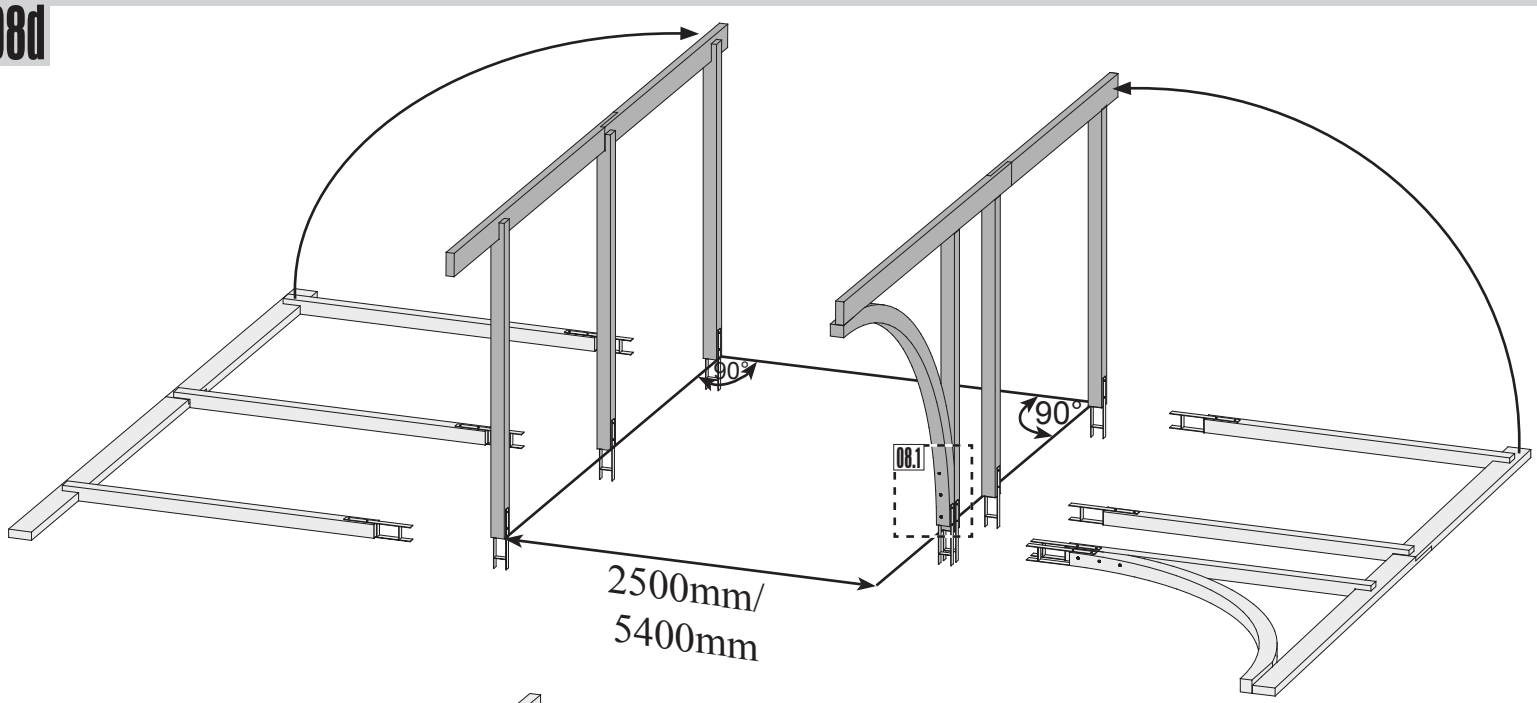
35C

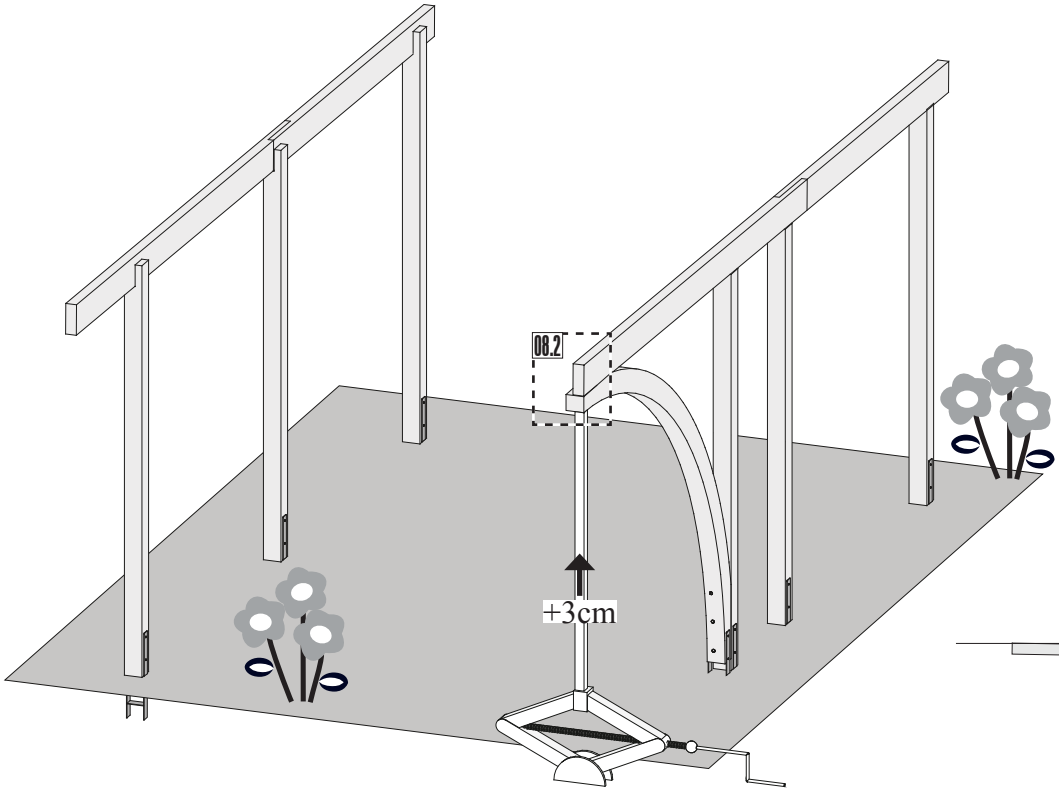

U 3 = 1968mm
34.1
1800mm
U 3 = 2001mm
34.1
1800mm
U 3 = 2034mm
34.1
1800mm
U 3 = 2067mm
34.1
583mm
34.1
U 3 = 2080mm
1997mm
5x
5x
10x

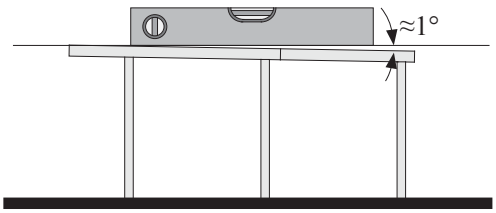
34.1


Ø12mm

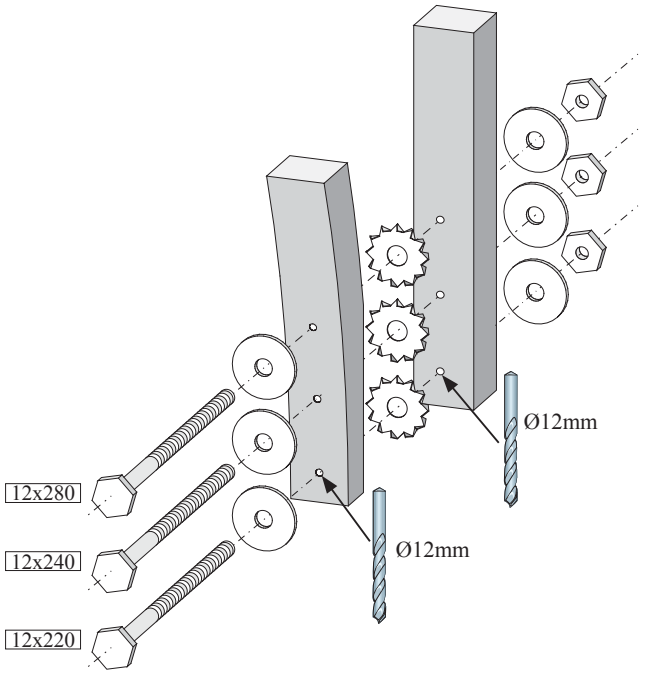
08d


90°
90°
08.1
2500mm/
5400mm

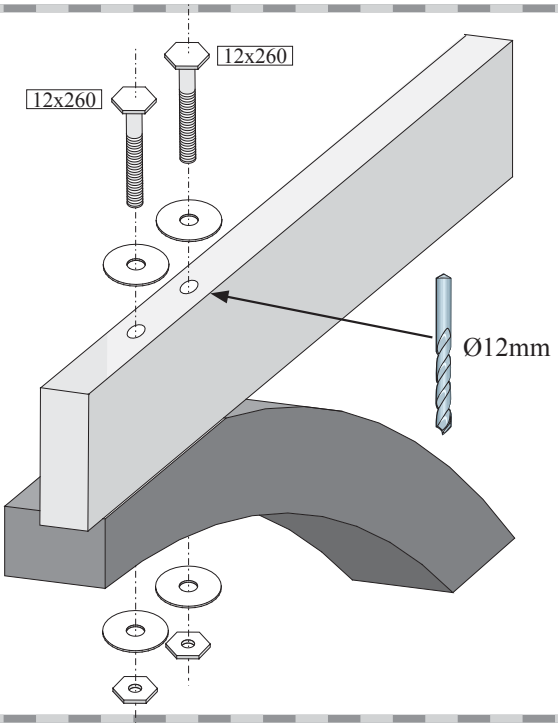

08.2
+3cm


≈1°

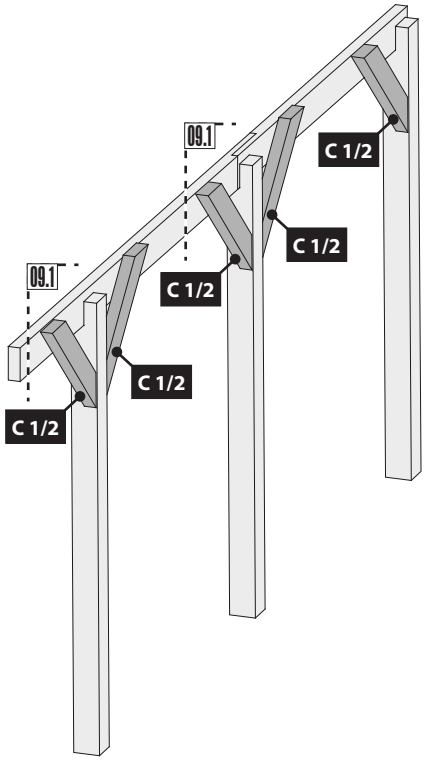
08.1

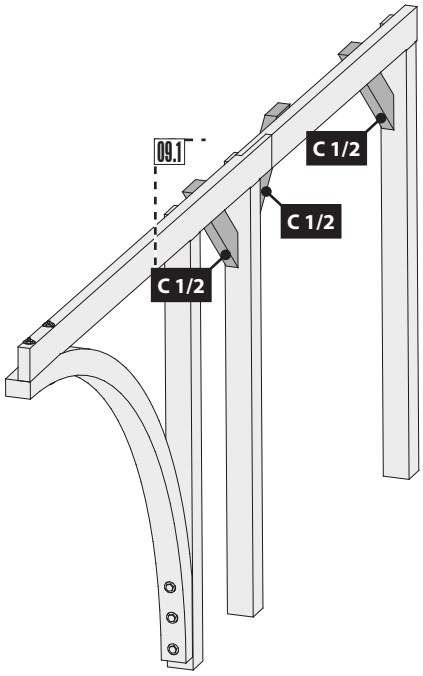

12x280
12x240
12x220
Ø12mm
Ø12mm

08.2

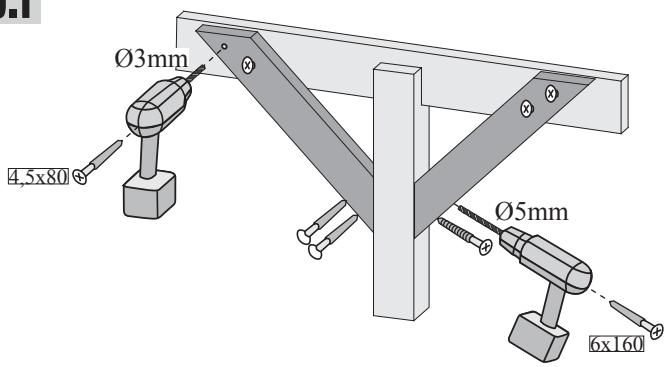

12x260
12x260
Ø12mm

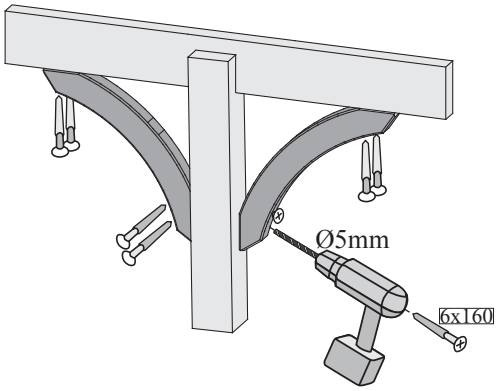
09d





09.1





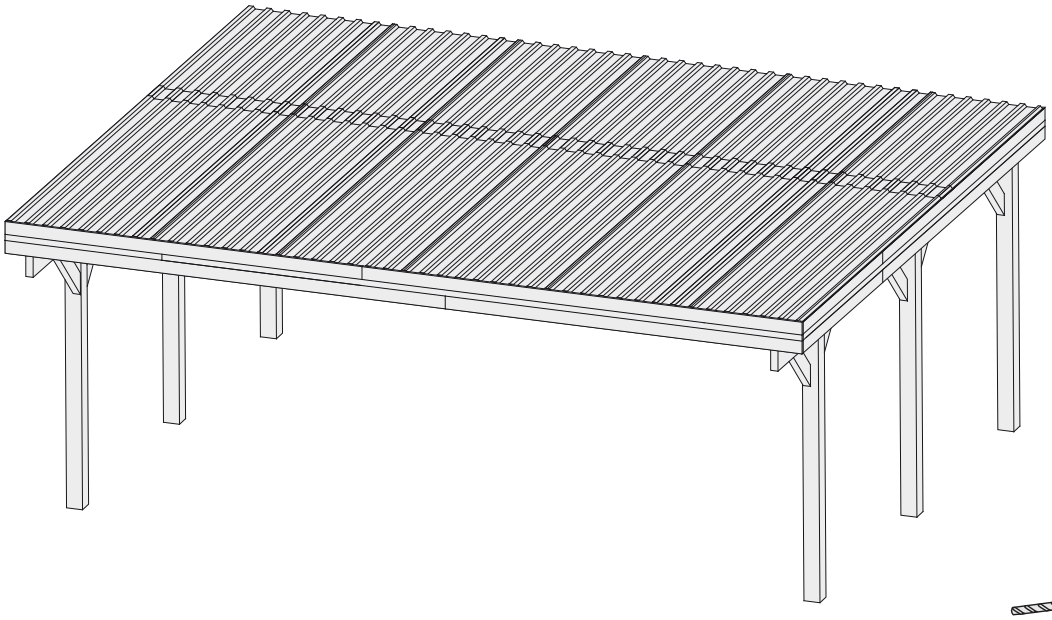
4,5×80
16x

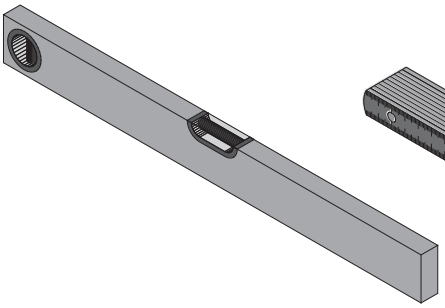
6×160
16x

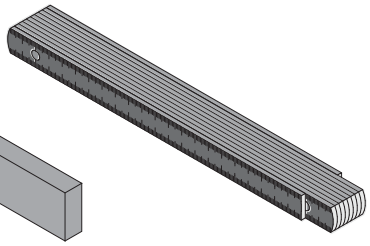
6×160
32x

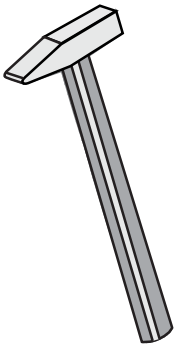
24.04.2017

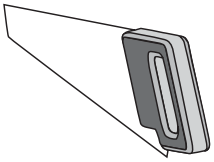
61589

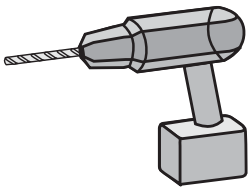












Aufbauanleitung

notice de montage

Building Instructions

montagehandleiding

Instrucciones de construcción

Istruzioni per il montaggio

Montážní návod

Service-Hotline:+49 421 38693 33

Vergleichen Sie zuerst die Materialliste mit Ihrem Paketinhalt! Bitte haben Sie Verständnis, dass Beanstandungen nur im nicht aufgebauten Zustand bearbeitet werden können!

Vergelijk eerst de lijst van materialen met de inhoud van uw pakket! Reclamaties kunnen alleen in behandeling worden genomen zolang de onderdelen nog niet zijn gemonteerd!

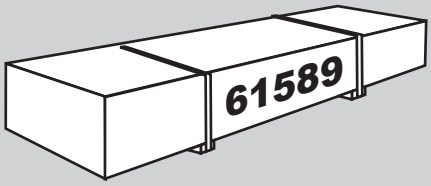
Commencez par comparer la liste du matériel avec le contenu de votre paquet! Sachez que nous traitons uniquement les réclamations concernant le matériel à l'état non monté!

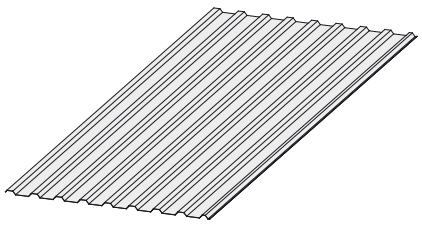
En primer lugar, compare la lista de material con el contenido del paquete. Rogamos entienda que las reclamaciones sólo pueden ser tramitadas antes de montar el objeto!

First compare the list of materials with your package contents! Please understand that complaints can be processed in the non-built status only!

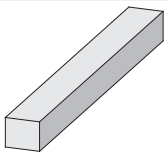
Confrontate questa distinta materiali prima con il contenuto del pacchetto! Vi preghiamo di comprendere che eventuali reclami possono essere accolti solo prima del montaggio!

Nejprve překontrolujte obsah balení podle materiálového listu! Mějte pochopení pro to, že případnou reklamací se můžeme zabývat pouze tehdy, když díly nebudou smontované!
Za pomoci tohoto seznamu můžete jednotlivé díly přiřadit k montážnímu návodu.

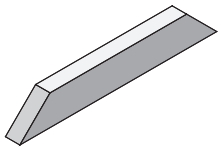




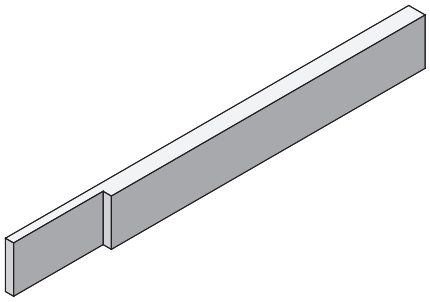
6 x D1	2000 x 1120 x 0,5mm	ID 62578
6 x D2	3000 x 1120 x 0,5mm	ID 62579



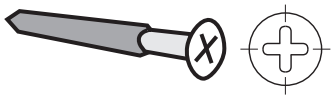
1 x B1	2100 x 45 x 18 mm	ID 17405
3 x B2	4800 x 45 x 18 mm	ID 17462
4 x B3	2100 x 95 x 18 mm	ID 52311
8 x B4	3300 x 95 x 18 mm	ID 51821
1 x B5	5905 x 60 x 40 mm	ID 40807
7 x B6	5940 x 190 x 70 mm	ID 62663



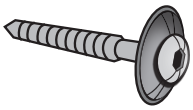
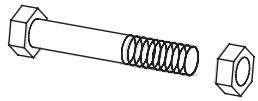
10 x C1	750 x 115 x 55mm	ID 16478

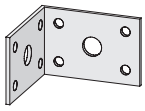


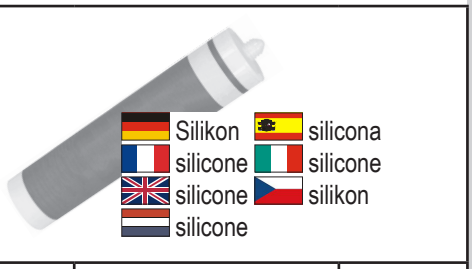
2 x U1	2090 x 155 x 55mm	ID 62574
2 x U2	2980 x 155 x 55mm	ID 40628
6 x U3	2100 x 120 x 120mm	ID 40629



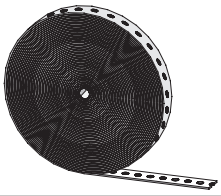
250 x	4 x 50 mm	ID 3688
25 x	4,5 x 80 mm	ID 9204
25 x	6 x 160 mm	ID 9252

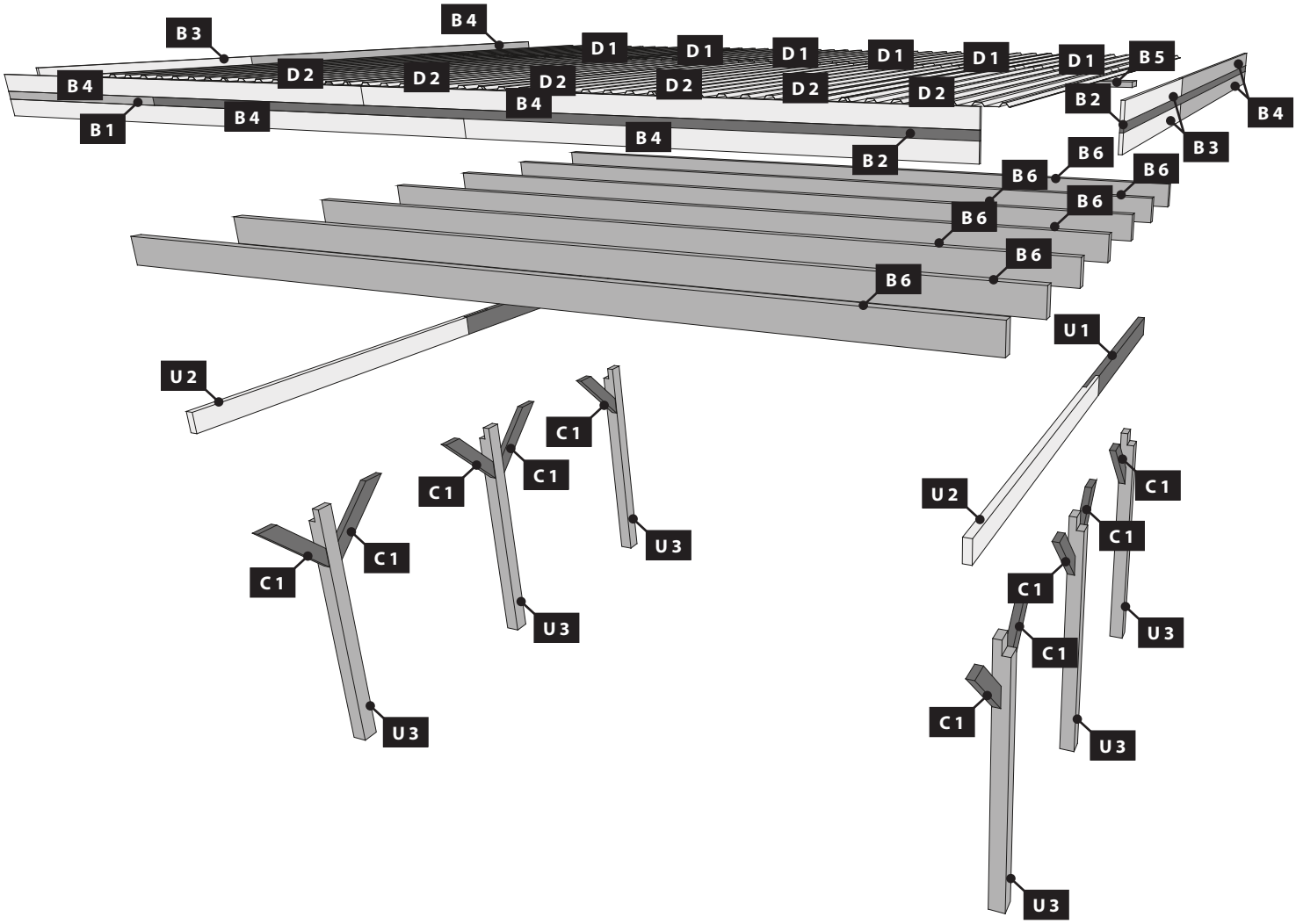
220 ×		ID 73735
6 ×		ID 40787

14 ×		ID 21292
12 ×		ID 12011
6 x		ID 9253



1 ×	310 ml	ID 40788

20m		ID 40694



Die Pfosten dieses Produkts sollten fest mit dem Untergrund verbunden werden. Dazu empfehlen wir H-Pfostenanker. Diese sollten erst nach dem Aufbau dieses Produkts endgültig mit Beton versehen werden. Die H-Pfostenanker und das zugehörige Befestigungsmaterial sind nicht im Lieferumfang dieses Produkts enthalten.

Les poteaux de cet article doivent être fixés au sol. A cet effet, nous vous recommandons les systèmes d'ancrage en H (accessoires non fournis avec le produit). Ceux-ci doivent être scellés avec du béton une fois la construction du produit terminée.

The posts of this product should be firmly connected to the ground. We recommend H-post anchors. These should only be finally provided with concrete after the construction of this product. The H-post anchors and associated fasteners are not included with this product.

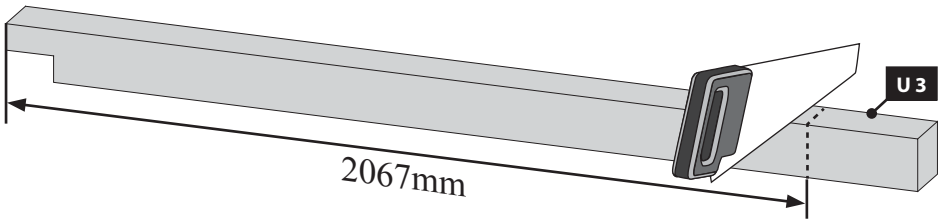
De berichten van dit product moet op de grond vastgemaakt. Wij bevelen ook het H-bericht ankers. Deze dienen echter pas na de uiteindelijke structuur van het product met beton worden. De H-paal ankers en de bijbehorende bevestigingsmaterialen worden niet meegeleverd met dit product.

Los mensajes de este producto debe fijarse al suelo. También te recomendamos anclas H-post. Estos deben ser proporcionados sólo después de la estructura final del producto de hormigón. Los anclajes H-correos y los materiales de fijación asociados no están incluidos con este producto.

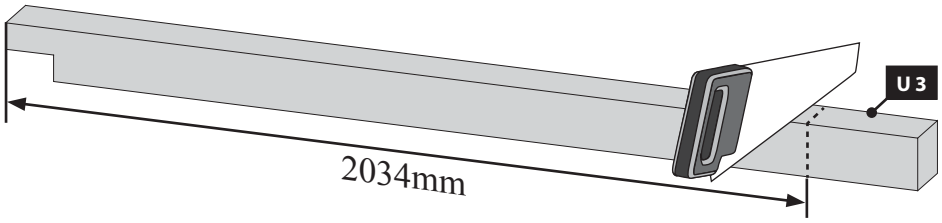
I messaggi di questo prodotto devono essere fissati al suolo. Noi raccomandiamo anche ancore H-post. Questi dovrebbero essere forniti solo dopo che la struttura finale del prodotto con calcestruzzo. Le ancore H-post ed i materiali di fissaggio associati non sono inclusi con questo prodotto.

Sloupky tohoto produktu by měla být stanovena na zem. Doporučujeme také H-post kotvy. Ty by měly být poskytnuty pouze po konečnou strukturu výrobku s betonem. H-post kotvy a příslušné upevňovací materiály nejsou součástí tohoto produktu.

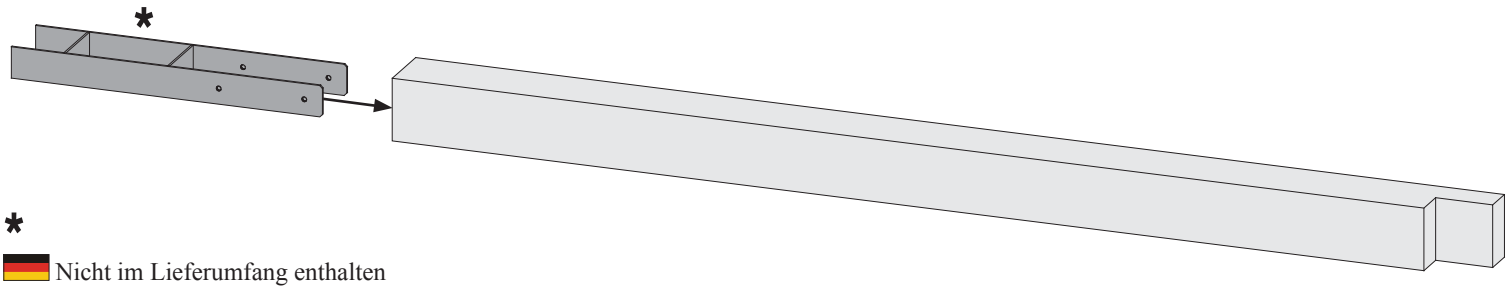
01 2x



02 2x



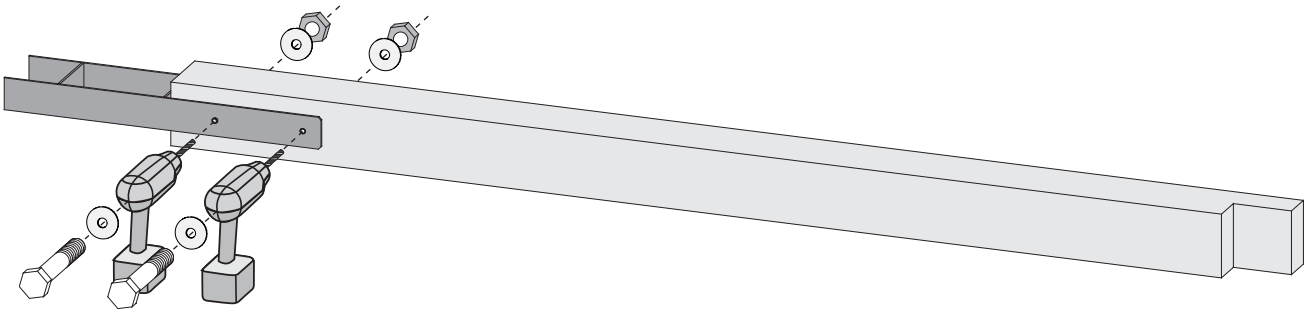
03 6x



*

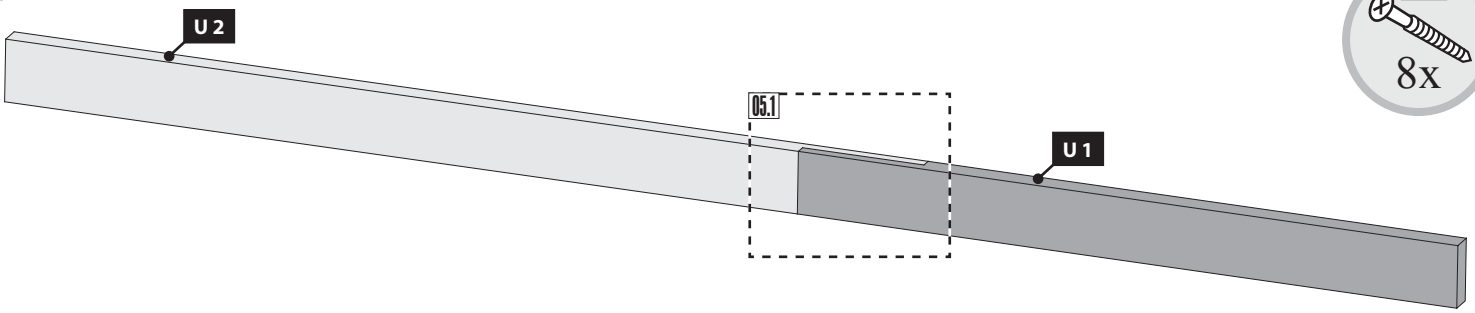
- Nicht im Lieferumfang enthalten
- Niet bijgeleverd
- Not included
- Non comprises dans la livraison
- No forman parte del suministro
- Non incluso
- V ceně není zahrnuto

04 6x

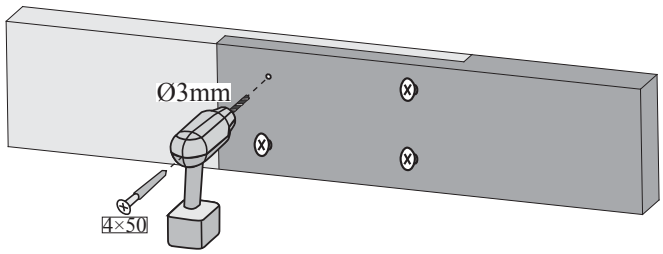


05

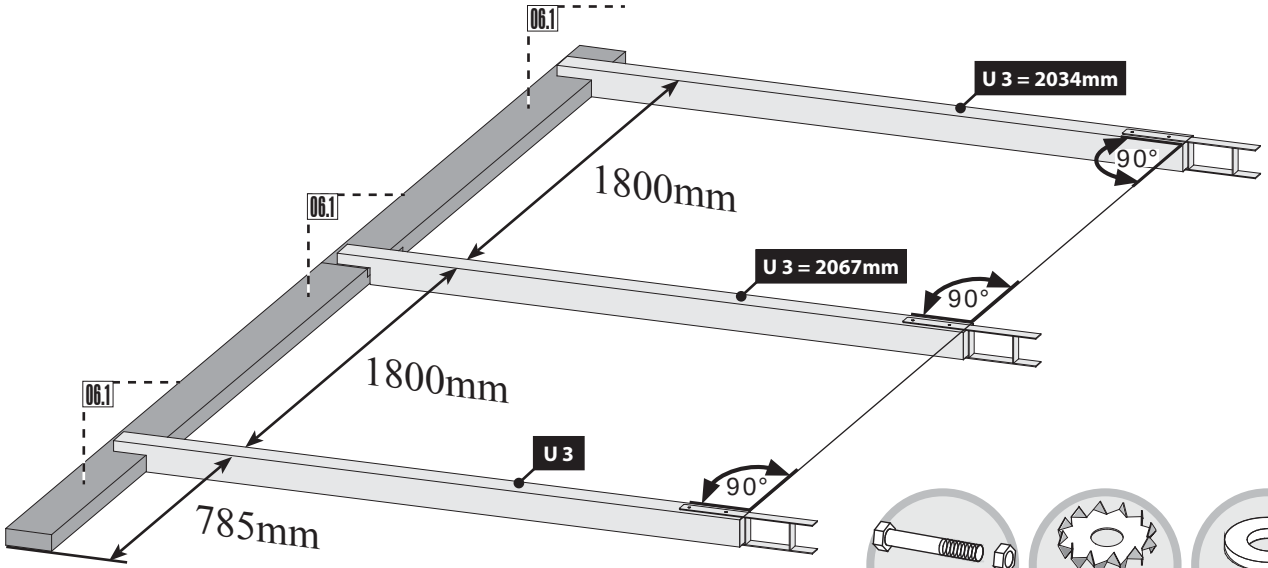
2x



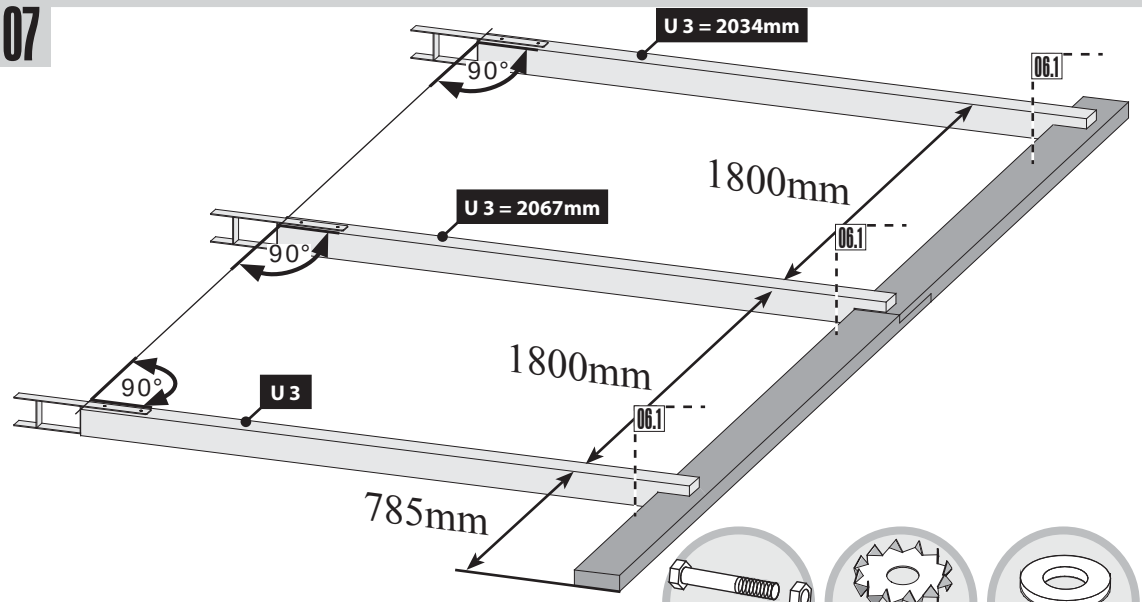
05.1

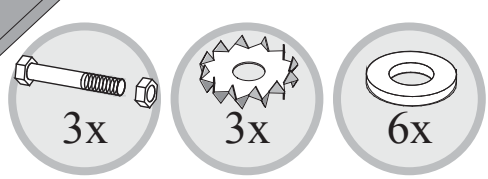


06

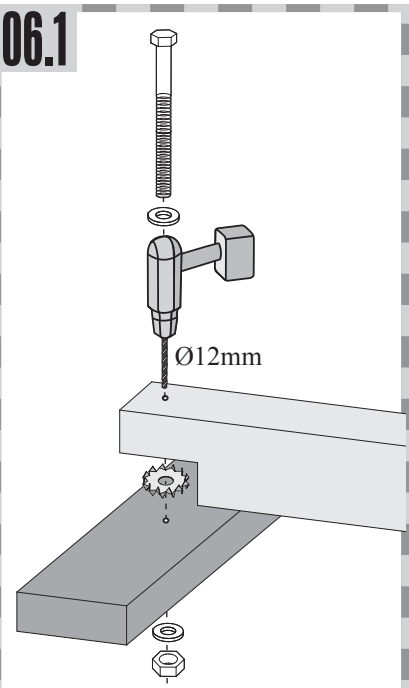


07

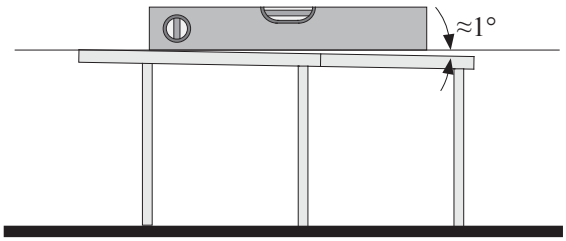


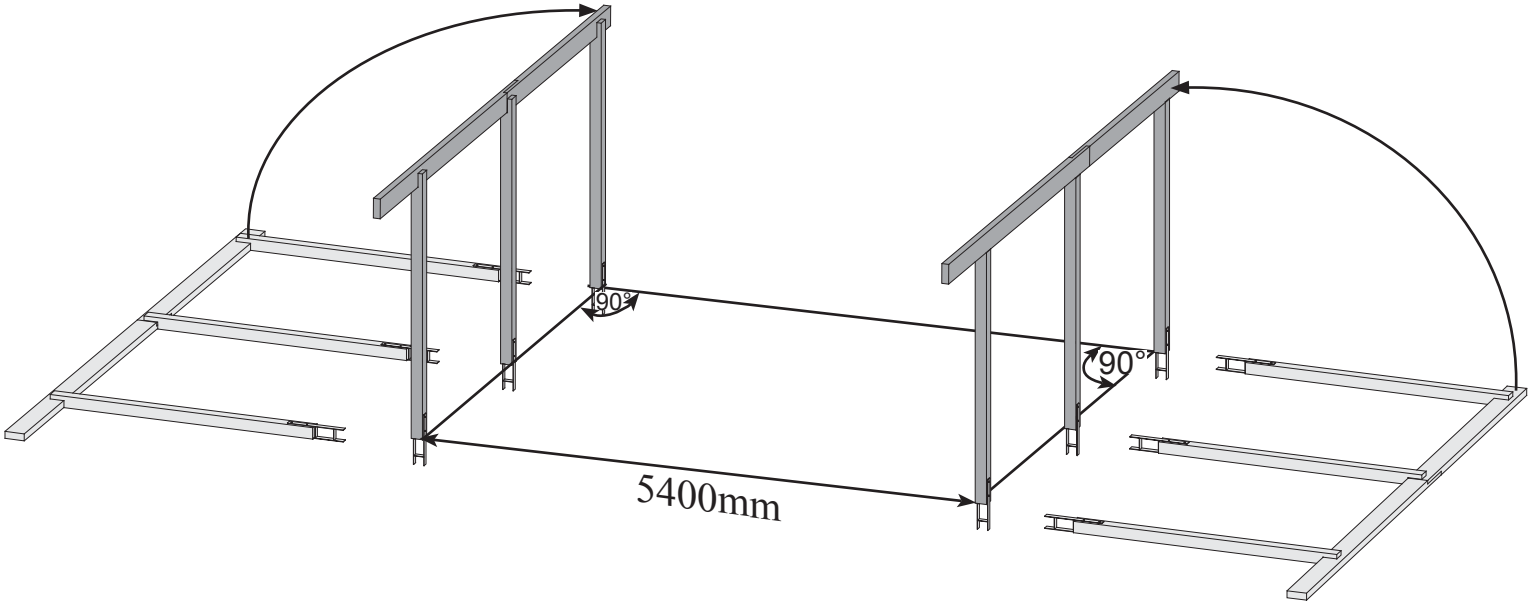


06.1

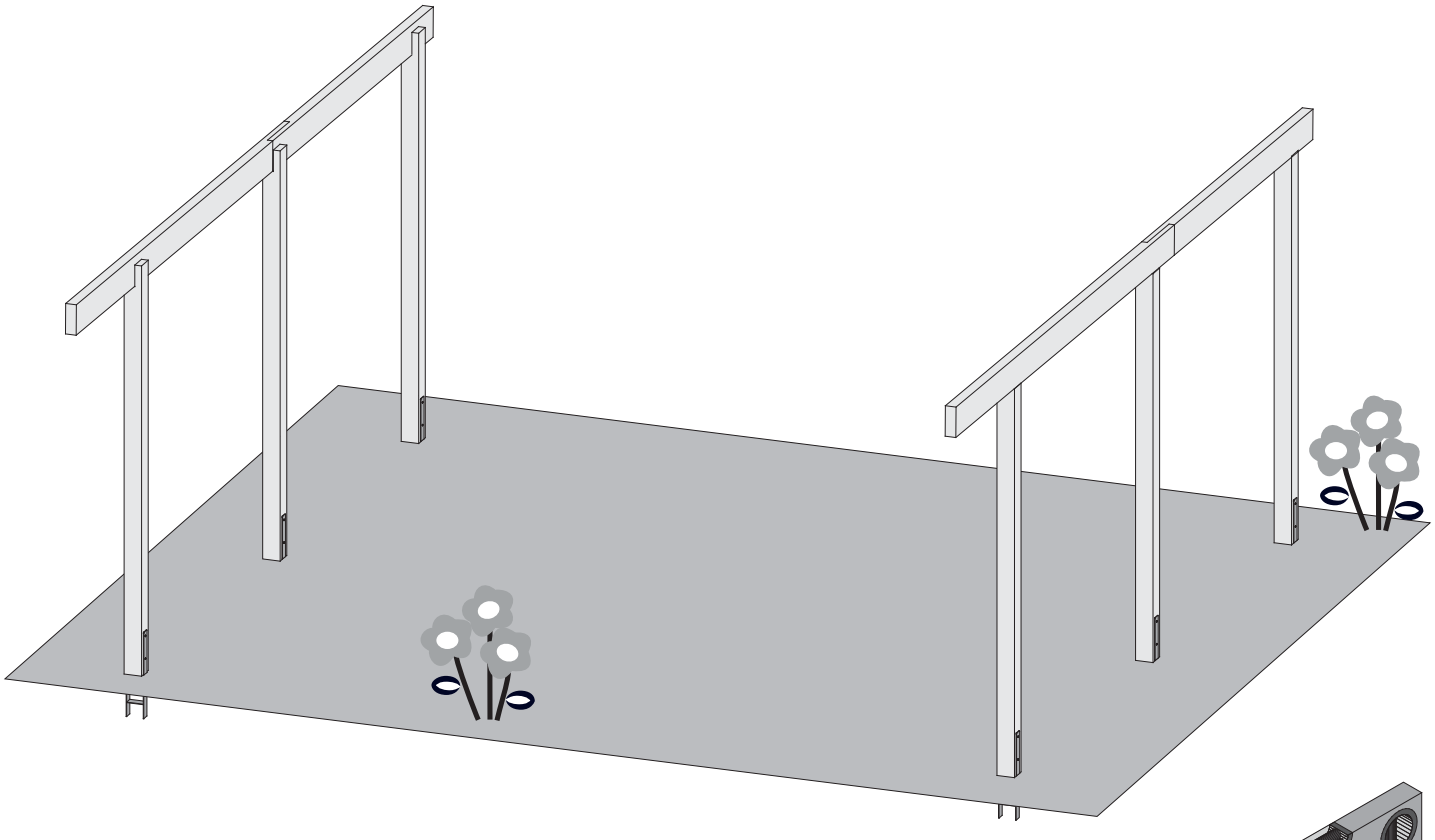


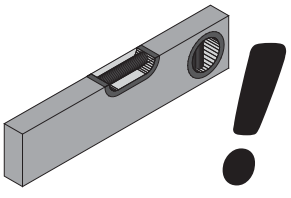
08



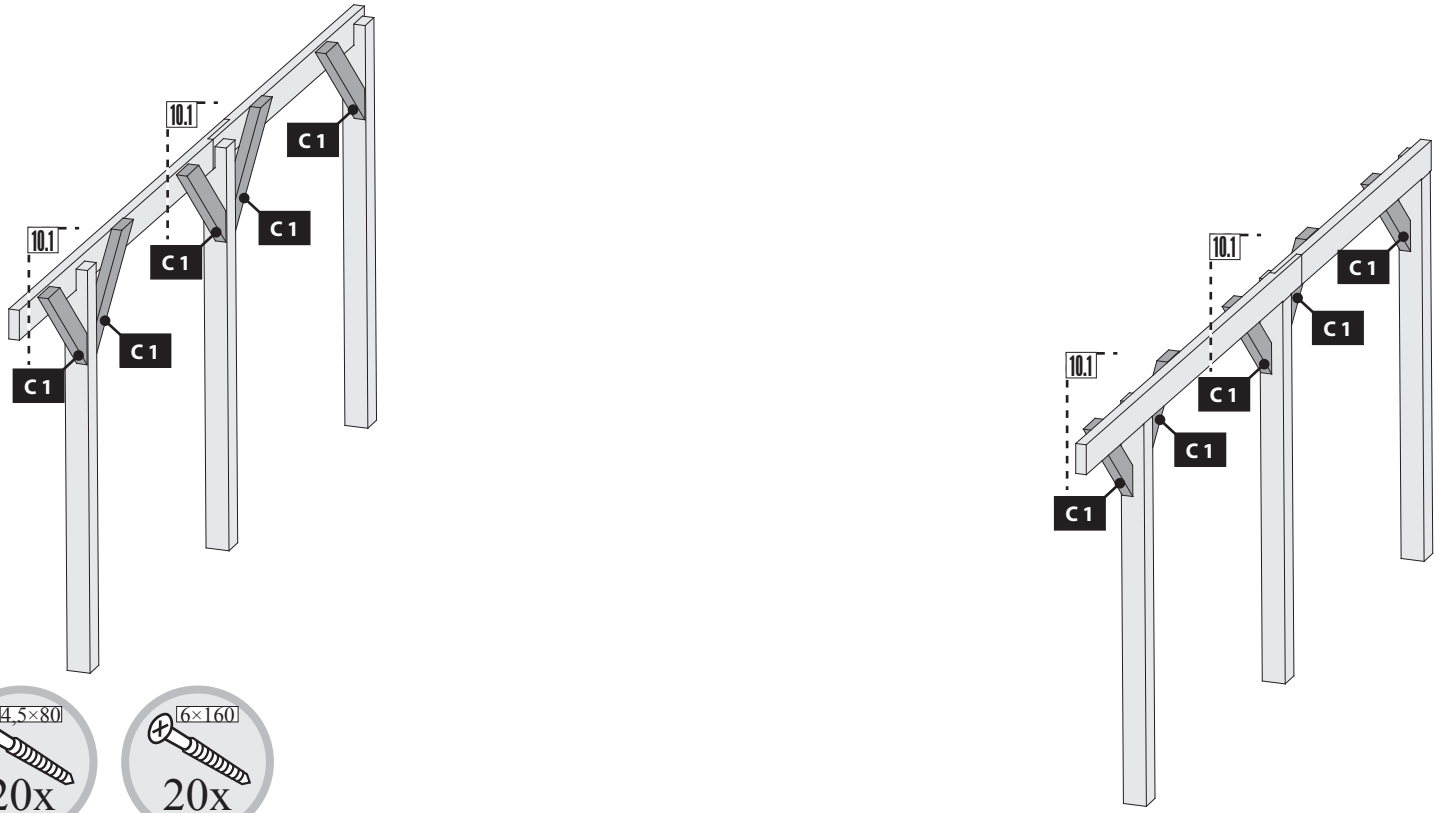


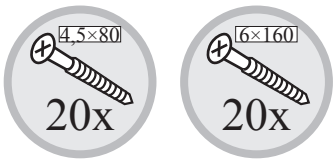
09



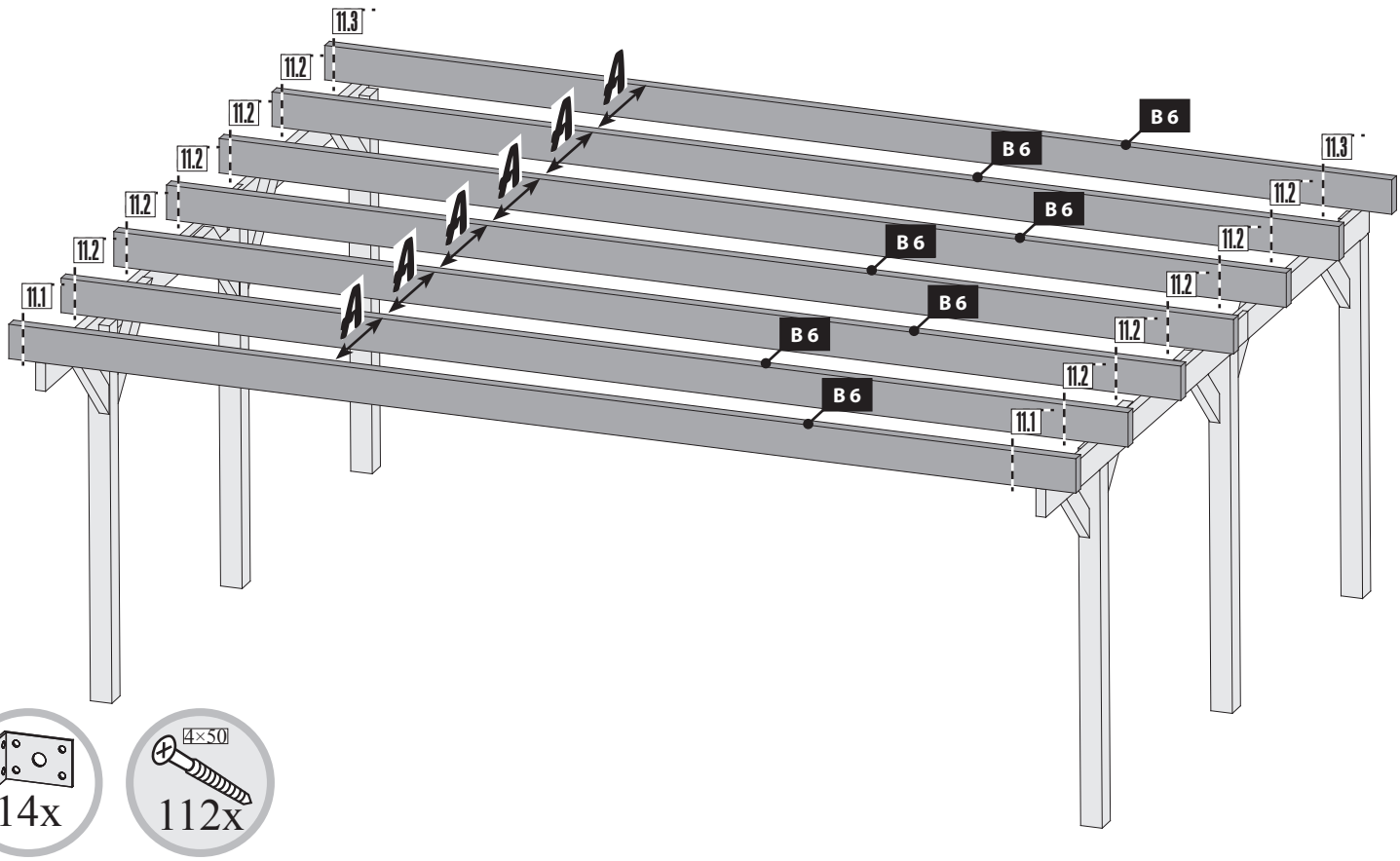


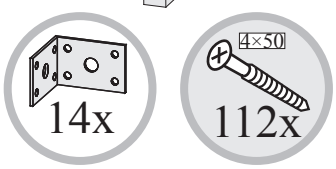
10



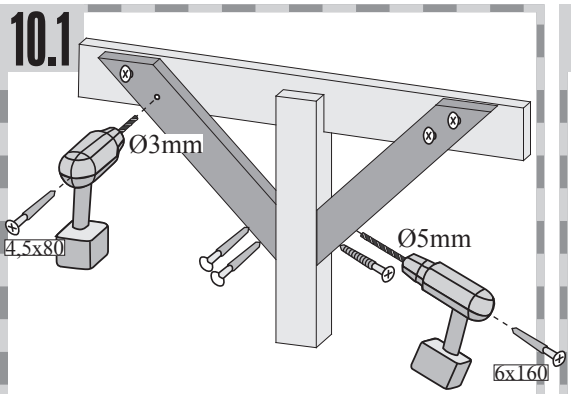


11

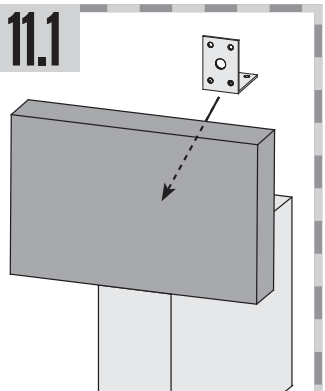




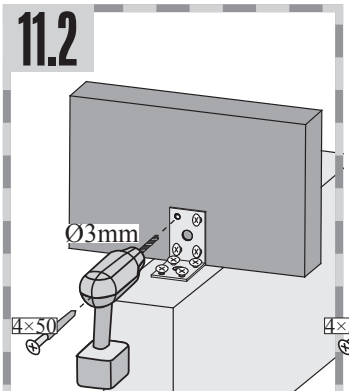
10.1



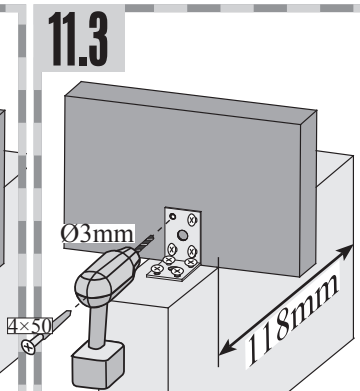
11.1



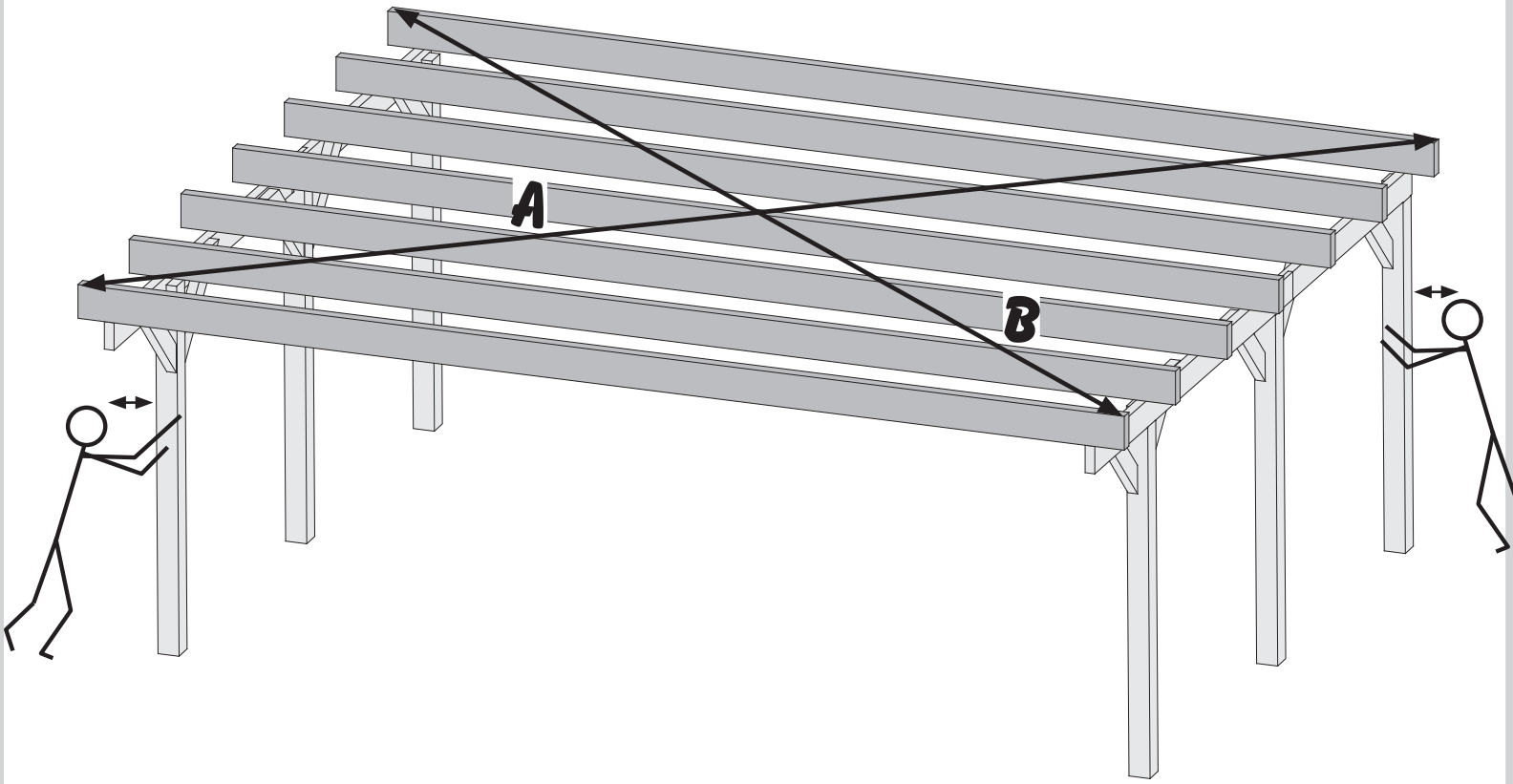
11.2



11.3

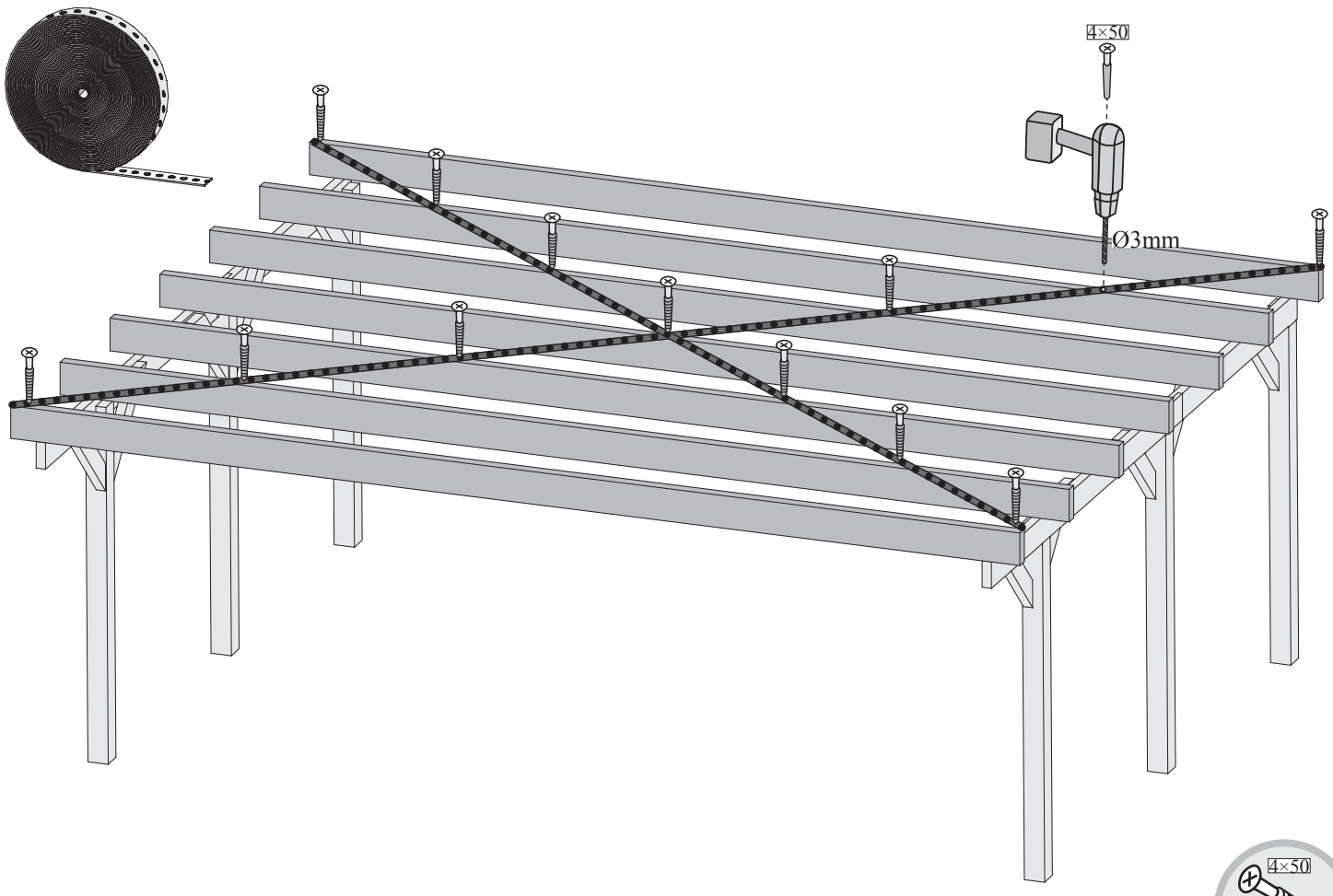


12

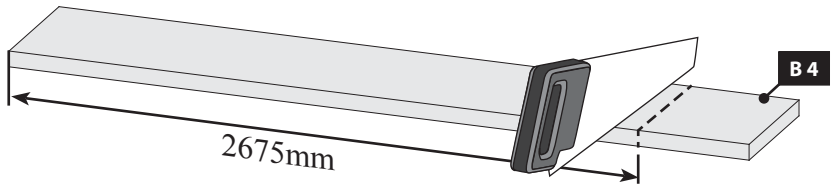


!!! A=B !!!

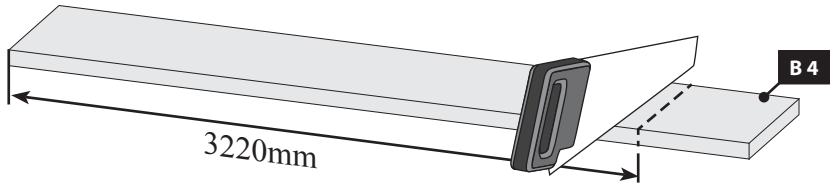
13



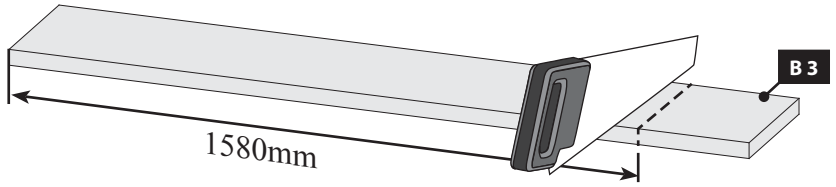
14 2x



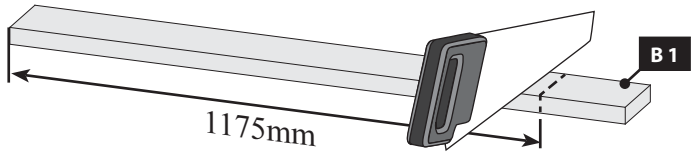
15 4x



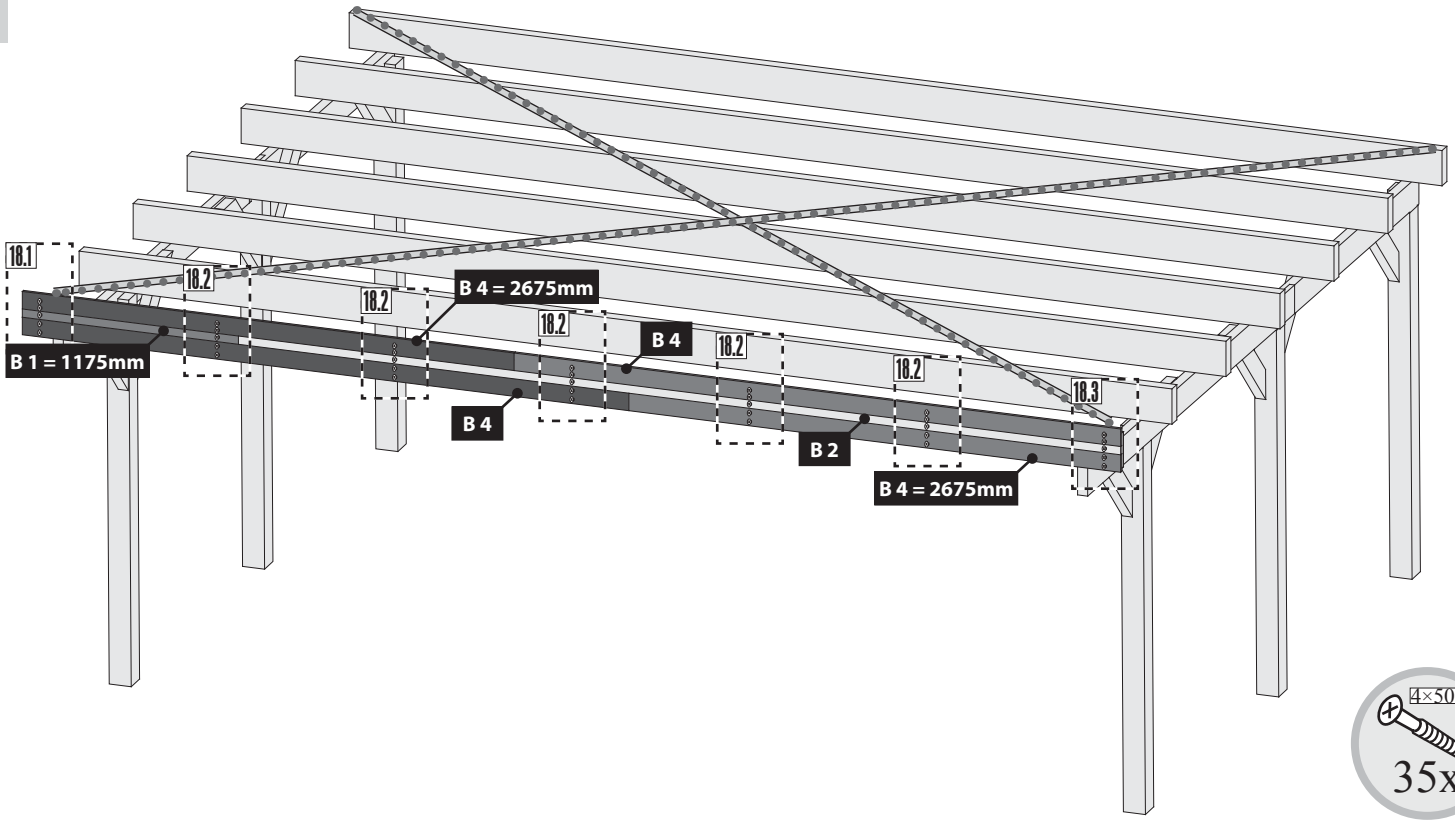
16 4x



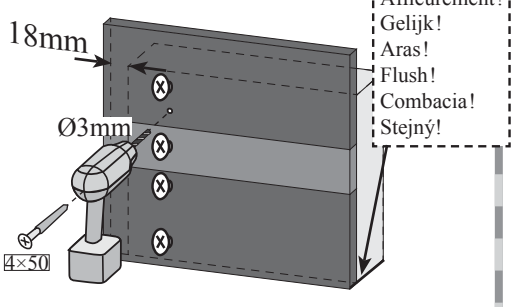
17 1x



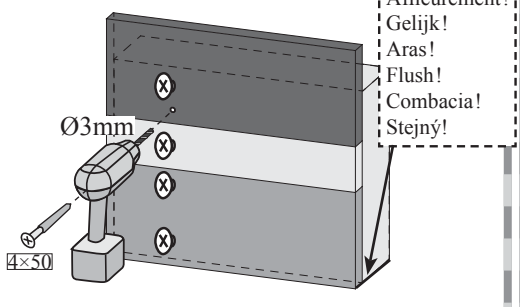
18



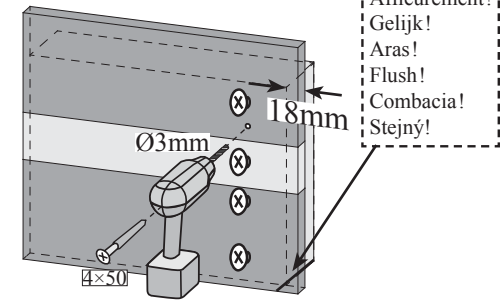
18.1



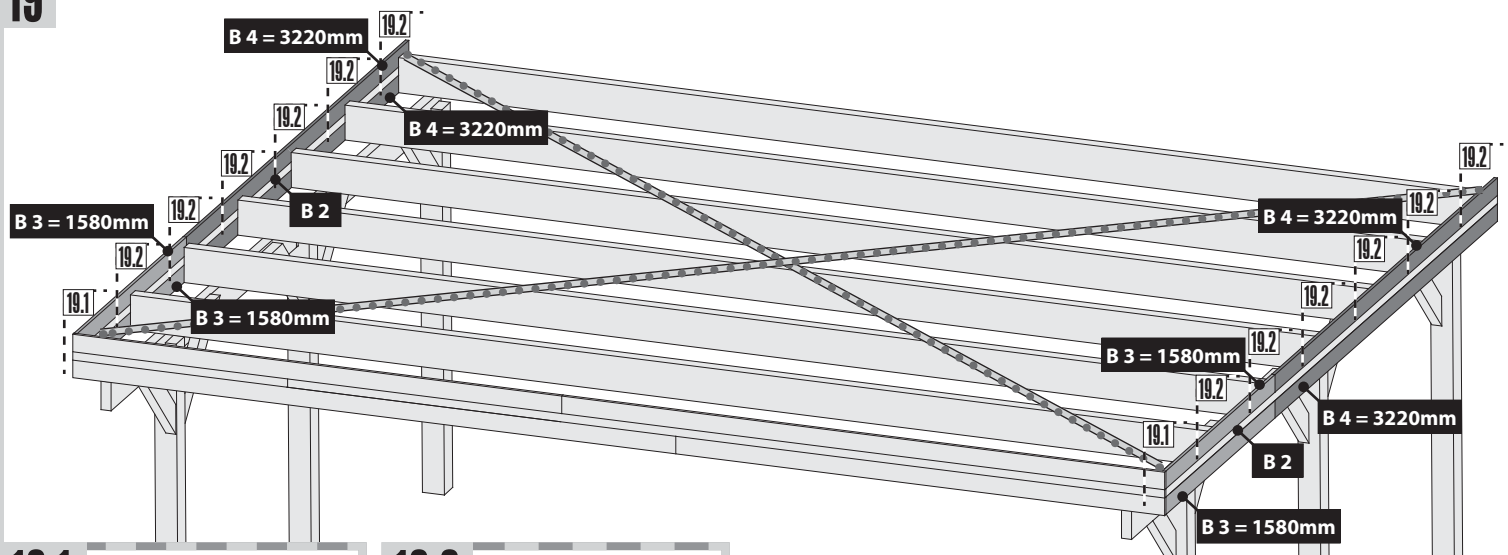
18.2



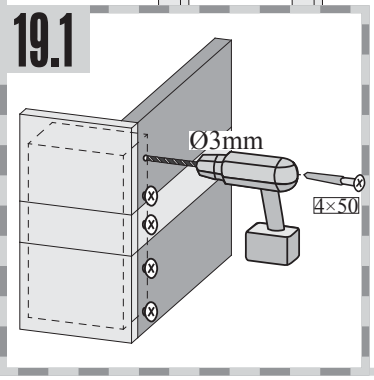
18.3



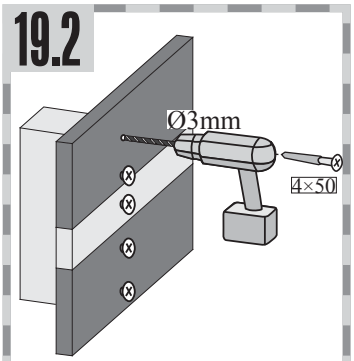
19



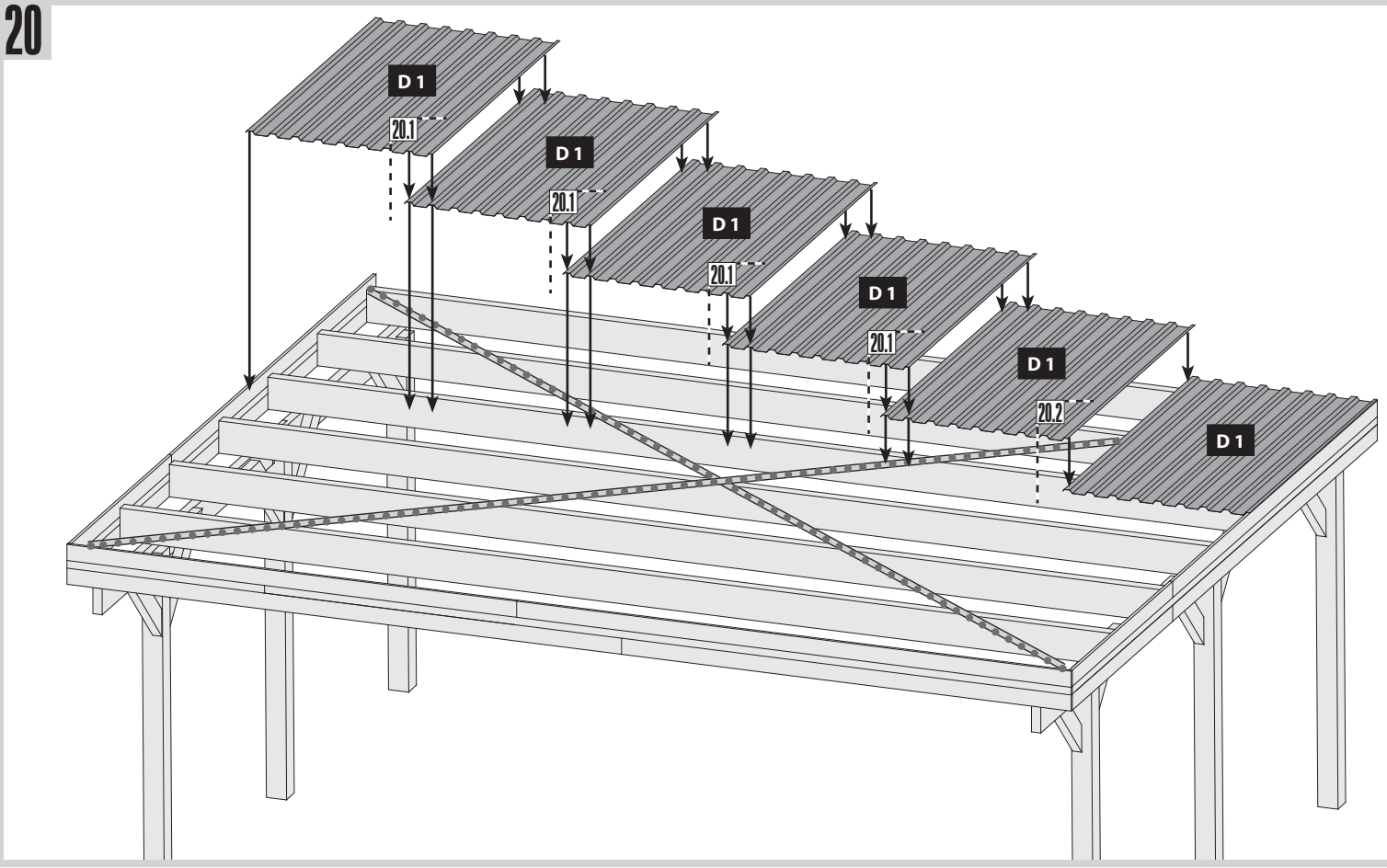
19.1



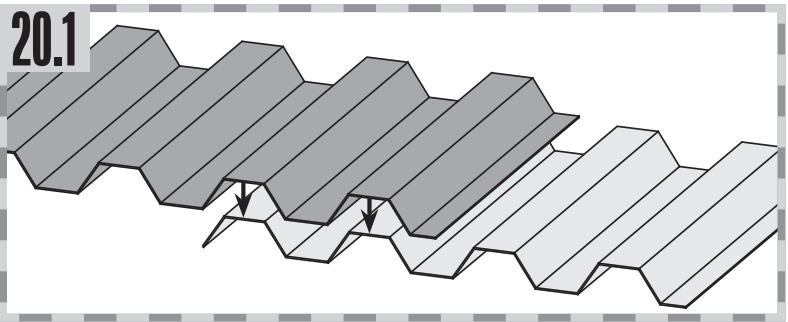
19.2



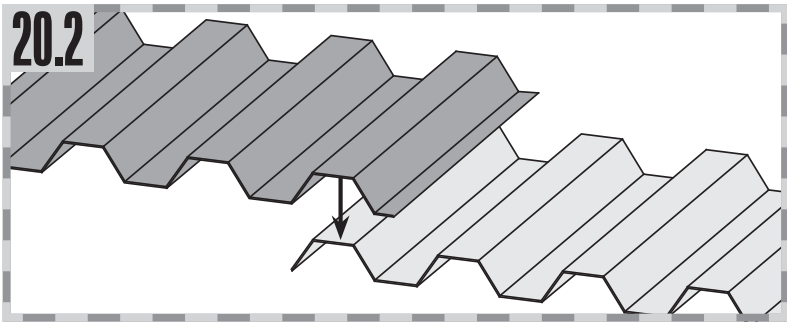
20



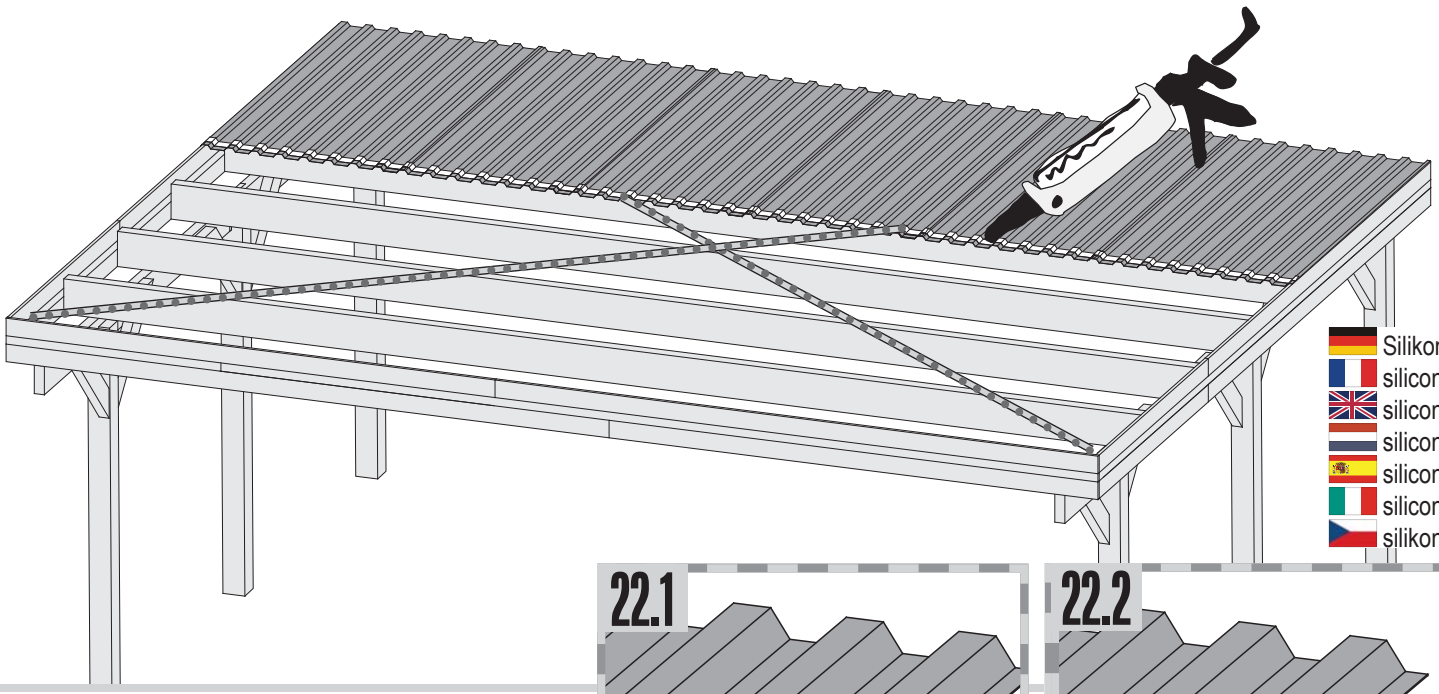
20.1



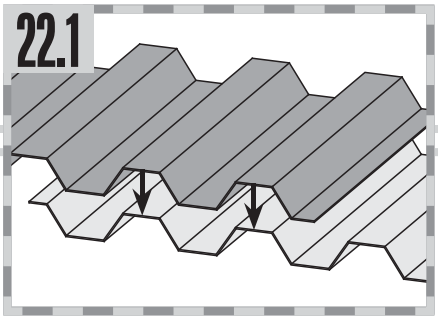
20.2



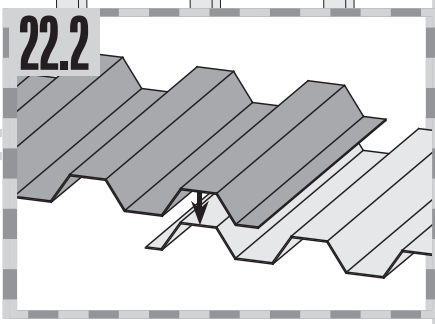
21



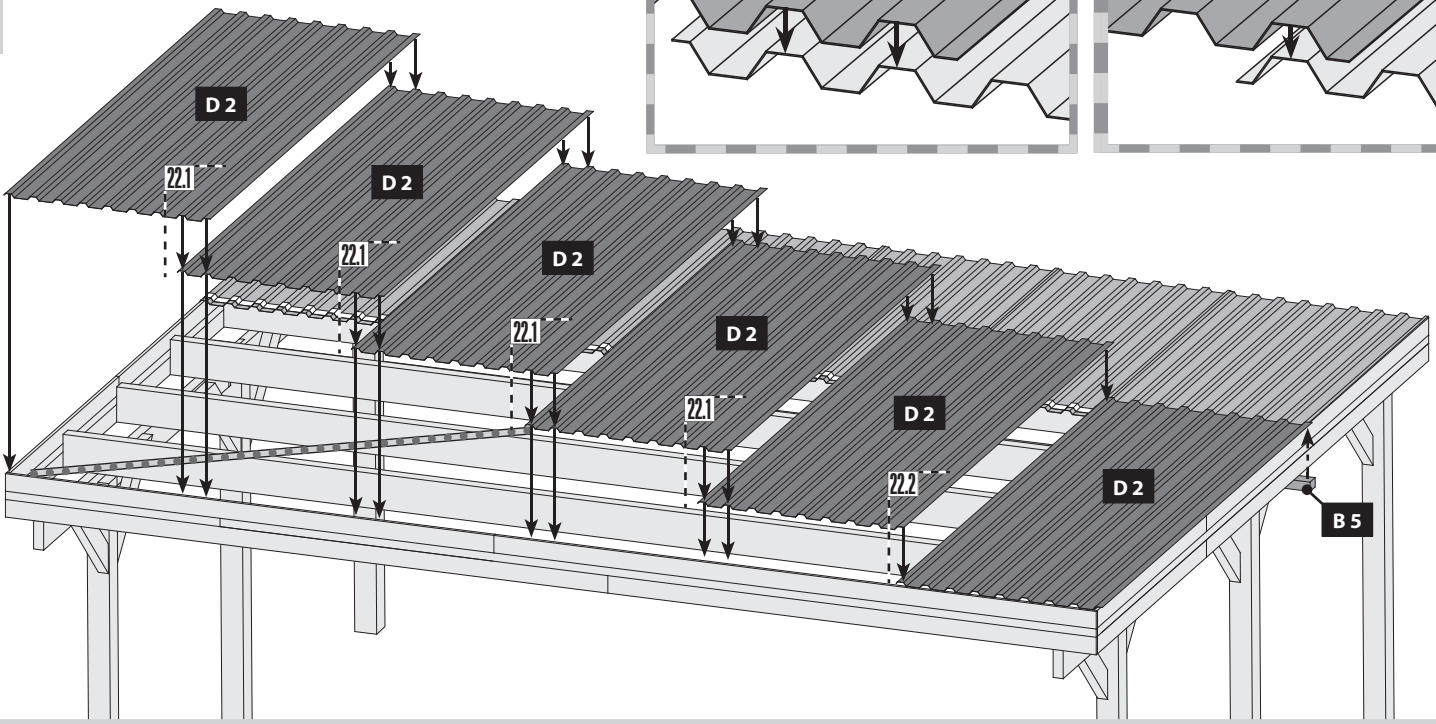
22.1



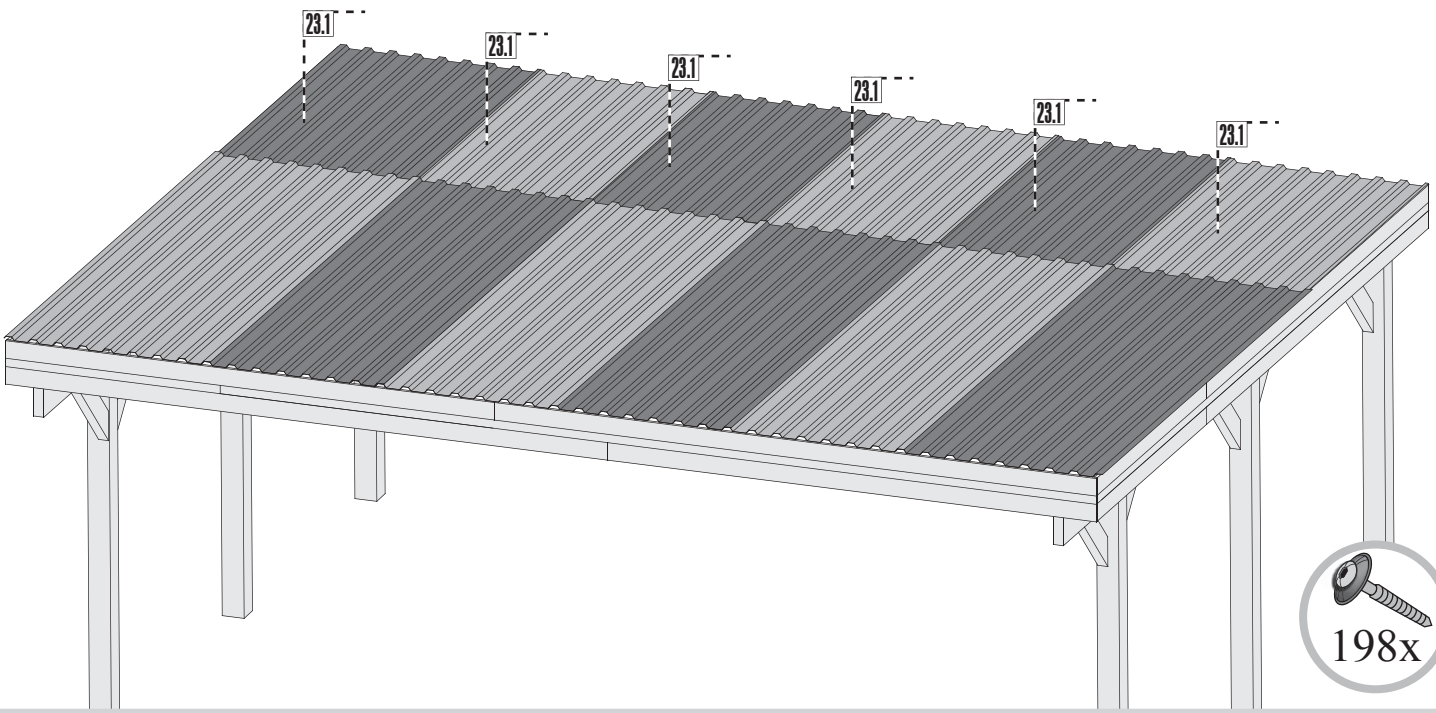
22.2



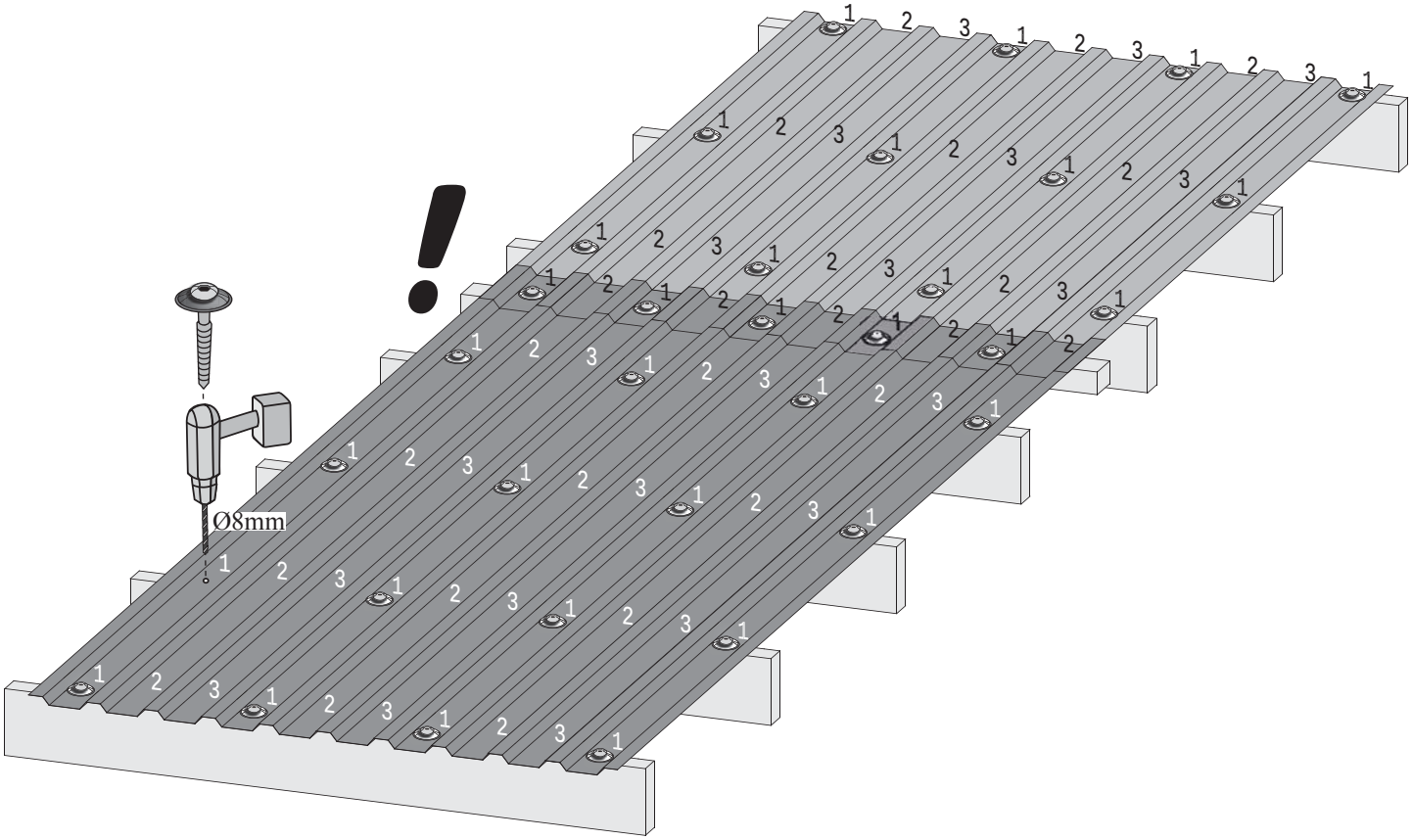
22



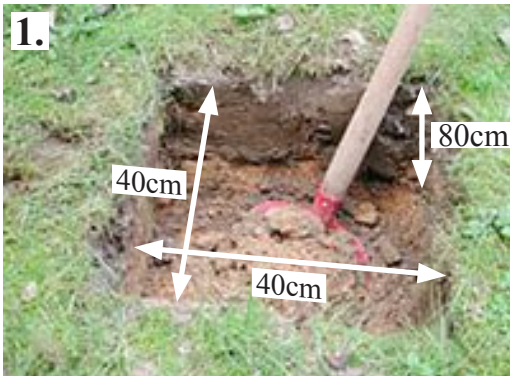
23



23.1



H-Pfostenanker montieren
Ancres de béton installer
Install concrete anchors
Betonankers installeren
Anclas concretas instalan
Ancora di calcestruzzo installano
Instalovat betonové kotvy



Eine Grube für jeden Pfosten ausheben.

Creusez un trou pour chaque montant.

Dig a hole for each column.

Een put voor elke staander graven.

Cavar un agujero por cada poste.

Creare un foro per ogni montante.

Jáma pro každé pracovní místo dig.

Der H-Pfostenanker kann auf dem Brett in seiner Lage noch verändert werden.

Les parties métalliques inférieures des montants peuvent encore être ajustées en fonction de leurs position respective sur les liteaux.

The position of the column joists can be altered due to their position on the plank.

De staanderdragers kunnen door de positie op de plank qua positie nog veranderd worden.

La posición de los portapostes puede variarse a su posición mediante la posición sobre la tabla.

Le parti metalliche possono essere ancora aggiustate in funzione della loro posizione rispettiva sopra la tavola.

H-post kotvy může být změněn na palubě na svém místě.

Das Holzprodukt aufstellen. Die Pfosten in die H-Pfostenanker stellen. Etwas Abstand zwischen Pfostenende und Metall lassen. Die Pfosten durchbohren um sie mit den H-Pfostenankern zu verschrauben.

Positionnez le pavillon. Placez les montants dans leurs parties métalliques inférieures. Percez les montants afin de pouvoir ensuite les fixer et les visser aux parties inférieures métalliques.

Position the pavilion. Insert the columns into the joists in the process. Drill holes in the columns in order to connect them to the joists by means of screws.

Het paviljoen opstellen. De staanders daarbij in de staanderdragers stellen. Om de staanders met de dragers vast te schroeven, moeten de staanders doorgeboord worden.

Colocar el pabellón. Colocar los postes en los portapostes. Perforar los postes para poderlos atornillar con los portapostes.

Posizionare il padiglione. Piazzare i montanti nelle loro parti metalliche. Per collegare i montanti con le parti metalliche è necessario perforare i montanti.

Umístěte dřevěného výrobku. Sloupky v H-post kotvy zeptat. Nechá se vzdálenost mezi sloupy a koncem kovu. Sloupky propíchnout je s H-post kotvy, aby šroub.

Eine Maschinenschraube vorsichtig durch die Öffnung des H-Pfostenankers einschlagen bis sie auf der anderen Seite wieder austritt.

Introduisez doucement dans le trou de la partie métallique, à l'aide d'un marteau, une vis d'assemblage à écrou, et cela jusqu'à ce qu'elle apparaisse de l'autre côté.

Carefully drill a drill screw through the opening in the concrete anchor and into the wood until the screw comes out the other side.

Een machineschroef voorzichtig door de opening van het betonanker in het hout inslaan tot ze op de andere zijde naar buiten treedt.

Introducir por percusión cuidadosamente un bulón ordinario en la madera a través de la apertura del anclaje de hormigón hasta que salga por el otro lado. Después aplanar el hormigón.

Introdurre, facendo attenzione, una vite d'assemblaggio nel foro dell'ancora di calcestruzzo nel legno fino a quando essa non fuoriesce dall'altra parte.

Šroub stroj lehce otočit, až se objeví na druhé straně prostřednictvím otvoru v H-post kotvy.

H-Pfostenanker montieren
Ancres de béton installer
Install concrete anchors
Betonankers installeren
Anclas concretas instalan
Ancora di calcestruzzo installano
Instalovat betonové kotvy

Die Schraube mit Mutter und 2 Unterlegscheiben fixieren.

Vissez et serrez les vis à l'aide de boulons.

Attach nuts to the screws.

De schroeven met moeren fixeren.

Fijar los tornillos con las tuercas.

Fissare le viti con l'aiuto dei bulloni.

Šroub s maticí nebo 2 podložkami opravit.

Füllen Sie Beton in das ausgegrabene Loch. Der H-Pfostenanker bleibt weiterhin mit der Leiste fixiert. Danach den Beton glattstreichen.

Remplissez les trous creusés à l'aide de béton. Les parties inférieures métalliques des montants doivent encore rester maintenues en place à l'aide des liteaux. Nivelez ensuite le béton.

Fill the holes you have dug with concrete. The concrete anchor remains attached to the slat. Then, smooth out the concrete.

Giet beton in de put. Het betonanker blijft verder met de lijst gefixeerd. Daarna de beton gladmaken.

Llene el agujero cavado con hormigón. El anclaje de hormigón continúa fijado con el listón.

Riempire il foro incavato con del calcestruzzo. L'ancora in calcestruzzo continua a rimanere fissata con il listello. Livellare in seguito il calcestruzzo.

Vyplnit beton do vykopané díry. H-post kotvy zůstane připevněna k baru. Poté, co beton hladké.

Fertig einbetonierter Pfosten.

Montant installé et bétonné.

The posts are completely set in concrete.

Klaar ingebetonneerde staander.

Poste hormigonado acabado.

Montante installato e gettato nel calcestruzzo.

Hotovo vybetonován příspěvek.