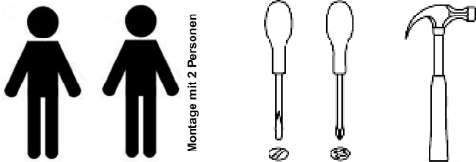


# 1674

## MONTAGEANLEITUNG ASSEMBLING INSTRUCTIONS INSTRUCTIONS D' ASSEMBLAGE

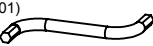
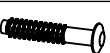
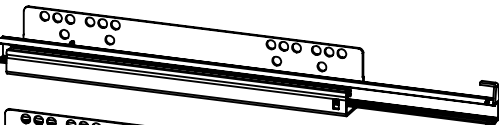
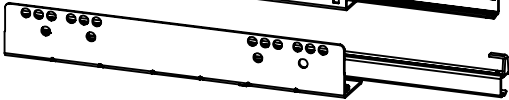
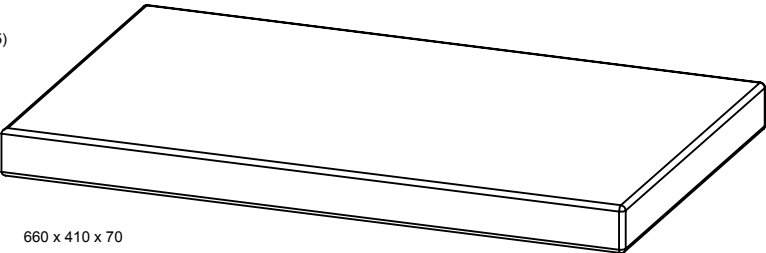
- \* Sortieren Sie zuerst die Teile z.B. 1 , 2 und mit Hilfe der " Liste der Beschläge " die Einzelbeschlagteile , z.B. A , B ,usw. heraus .
- \* Dann beginnen Sie mit der Vormontage wie wir Ihnen in den einzelnen Montagestufen , 1 , 2 usw. nachfolgend demonstrieren .
- \* Check all parts in accordance with list printed overleaf . All major parts identified thus A , B , etc. , 1 , 2 , etc resp.
- \* Vérifier toutes les parties d'après la liste ci-après . Toutes les parties principales sont marquées A , B , etc. , 1 , 2 , etc. respectivement .
- \* Assemble in the sequence shown 1 , 2 , etc.
- \* Procéder au montage successivement 1 , 2 , etc.

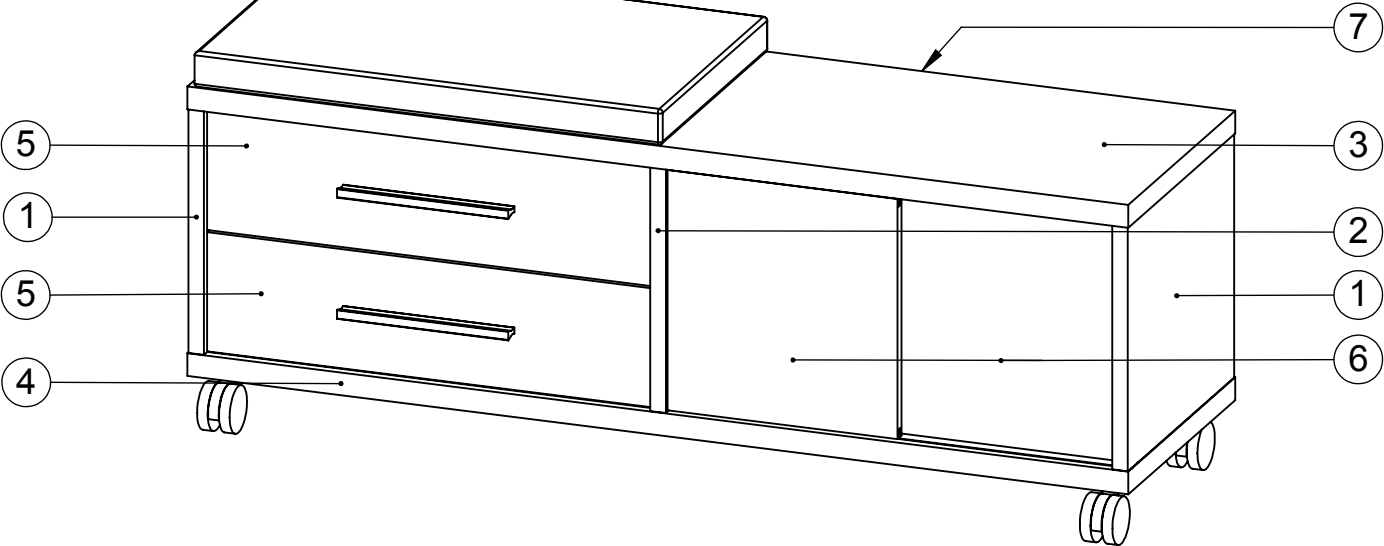
### BENÖTIGTES WERKZEUG TOOLS REQUIRED OUTILS NÉCESSAIRES

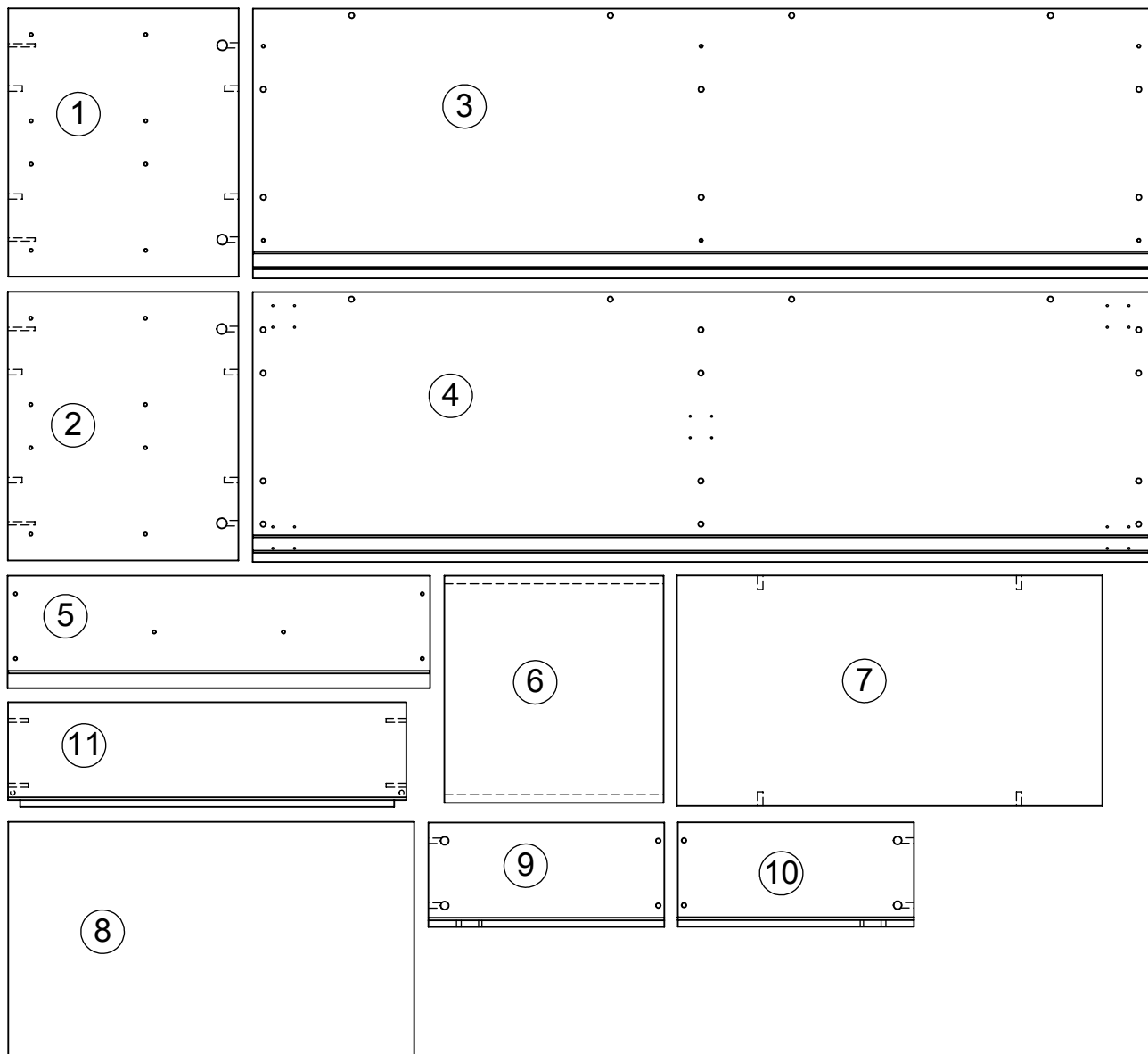


**ACHTUNG !!!** Auf jeden Fall nach Anleitung montieren .  
**ATTENTION !!!** Please assemble exactly as per instruction .  
**ATTENTION !!!** Veuillez assembler en suivant les instructions.

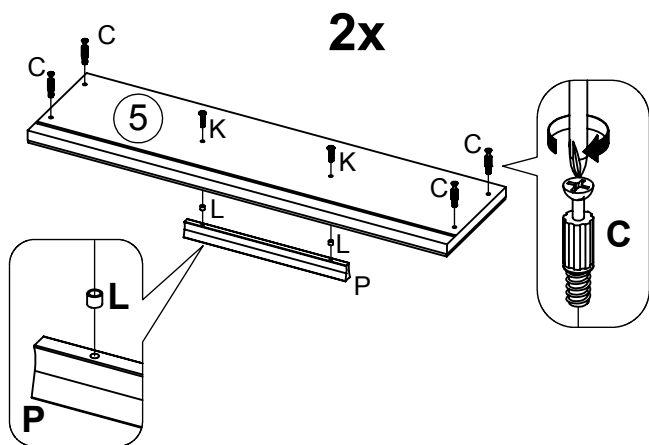
### LISTE DER BESCHLÄGE LIST OF PARTS PIÈCES DE QUINCAILLERIE

|                                                                                                                               |                                                                                                                      |                                                                                                                     |                                                                                                                       |
|-------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| A<br>(E701000)<br>20x<br>8x30<br>            | B<br>(E70114.)<br>6x<br>15 mm<br> | C<br>(E701230)<br>14x<br>        | D<br>(E701402)<br>6x<br>7x70<br>   |
| E<br>(E709801)<br>1x<br>                     | F<br>(E701149)<br>8x<br>12 mm<br> | G<br>(E701010)<br>8x<br>6x40<br> | H<br>(E700140)<br>8x<br>6,3x13<br> |
| J<br>(E703408)<br>4x<br>                     | K<br>(E700570)<br>4x<br>M4x25<br>  | L<br>(E709606)<br>4x<br>         | M<br>(E706319)<br>2x<br>           |
| N<br>(E705544)<br>8x<br>                     | O<br>(E700000)<br>20x<br>4x15<br> | P<br>(E710107)<br>2x<br>         |                                                                                                                       |
| Q<br>(E704064)<br>5x<br>                     | R<br>(E703116)<br>2x<br>           |                                                                                                                     |                                                                                                                       |
| T<br>(E704063)<br>5x<br>                     | S<br>(E703115)<br>2x<br>           |                                                                                                                     |                                                                                                                       |
| U<br>(E705554)<br>4x<br>630mm<br>           |                                                                                                                      |                                                                                                                     |                                                                                                                       |
| V<br>(E709325)<br>1x<br>660 x 410 x 70<br> |                                                                                                                      |                                                                                                                     |                                                                                                                       |

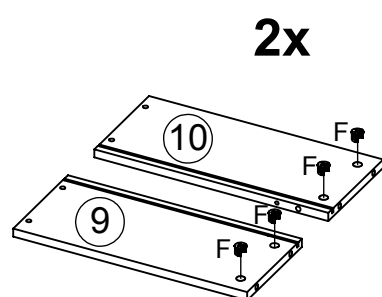


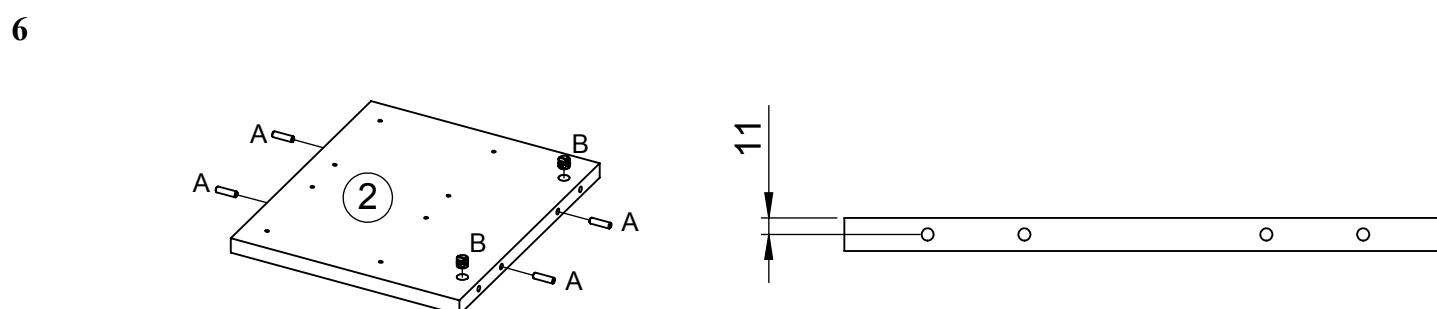
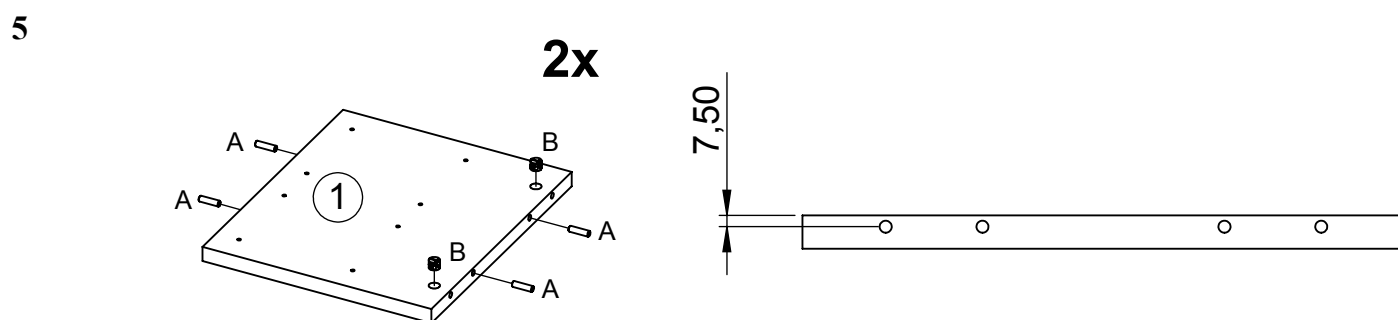
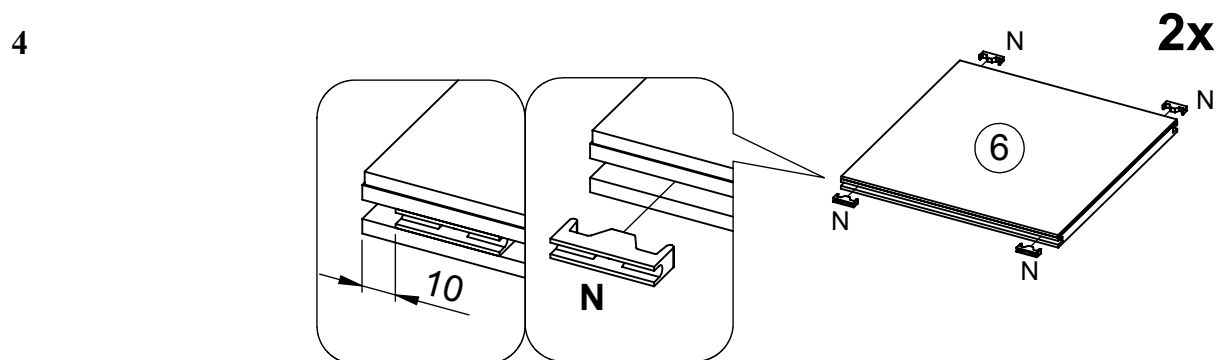
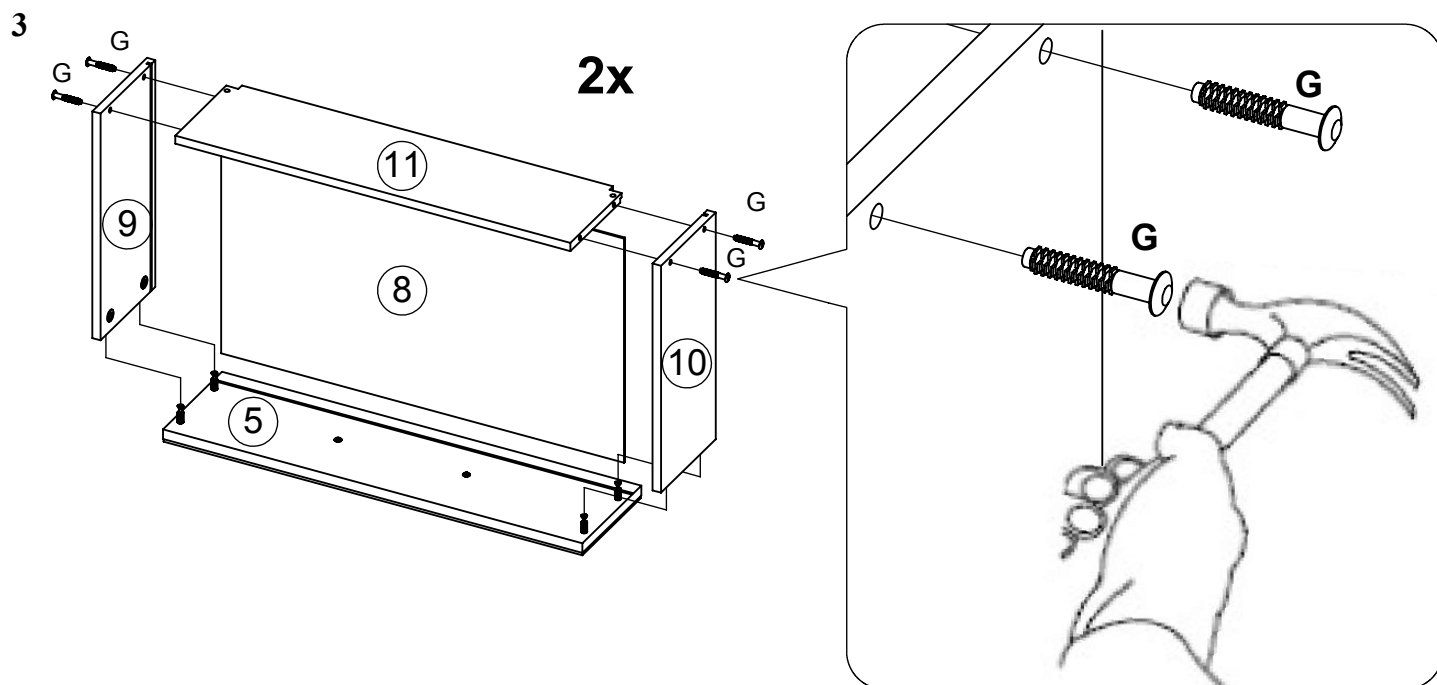


1

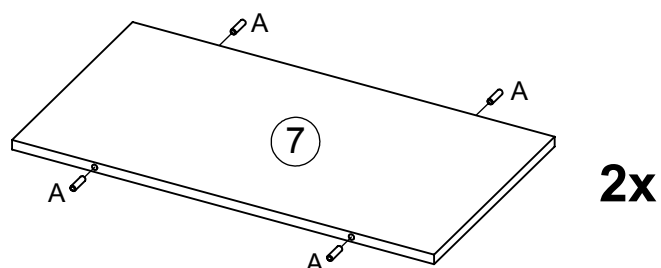


2

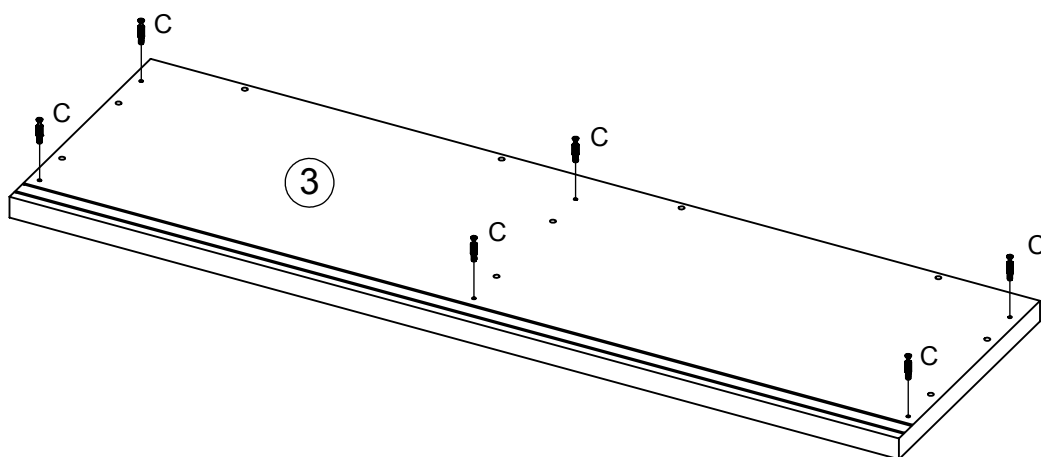




7

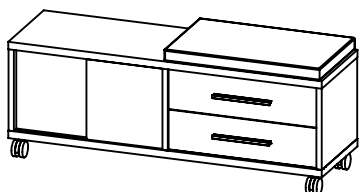


8



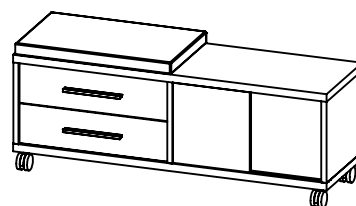
### Das Modell ist links oder rechts aufbaubar!

The model may be assembled for left or right position of desk  
Le meuble peut être monté avec le bureau à gauche ou à droite.



#### Aufbau links, weiter Pos. 9

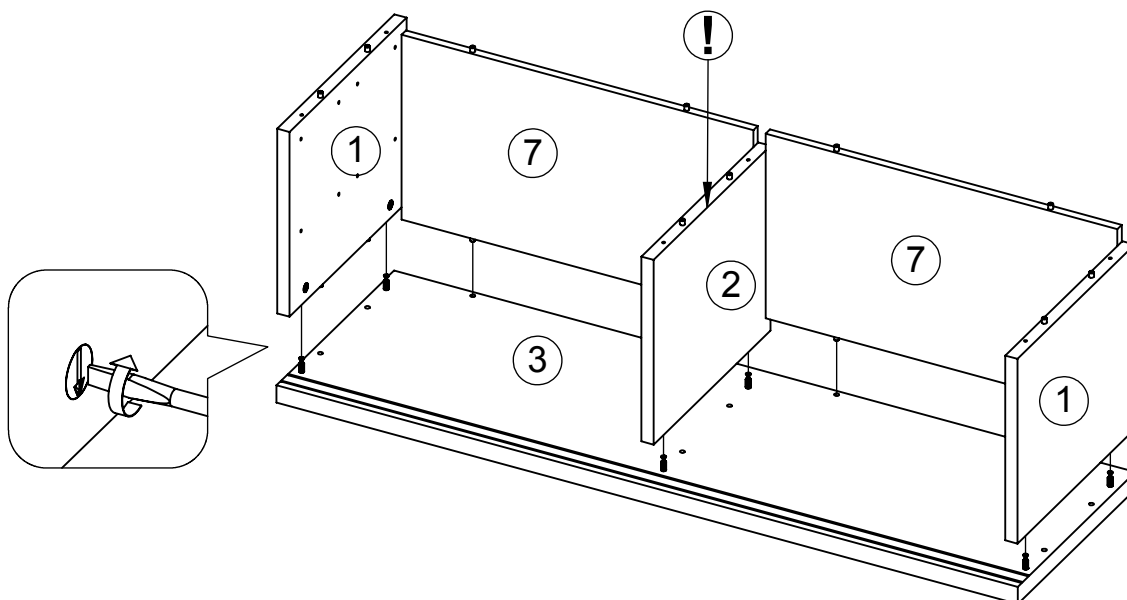
Assembly at the left, pls see pos. 9  
Montage à gauche, voir pos. 9

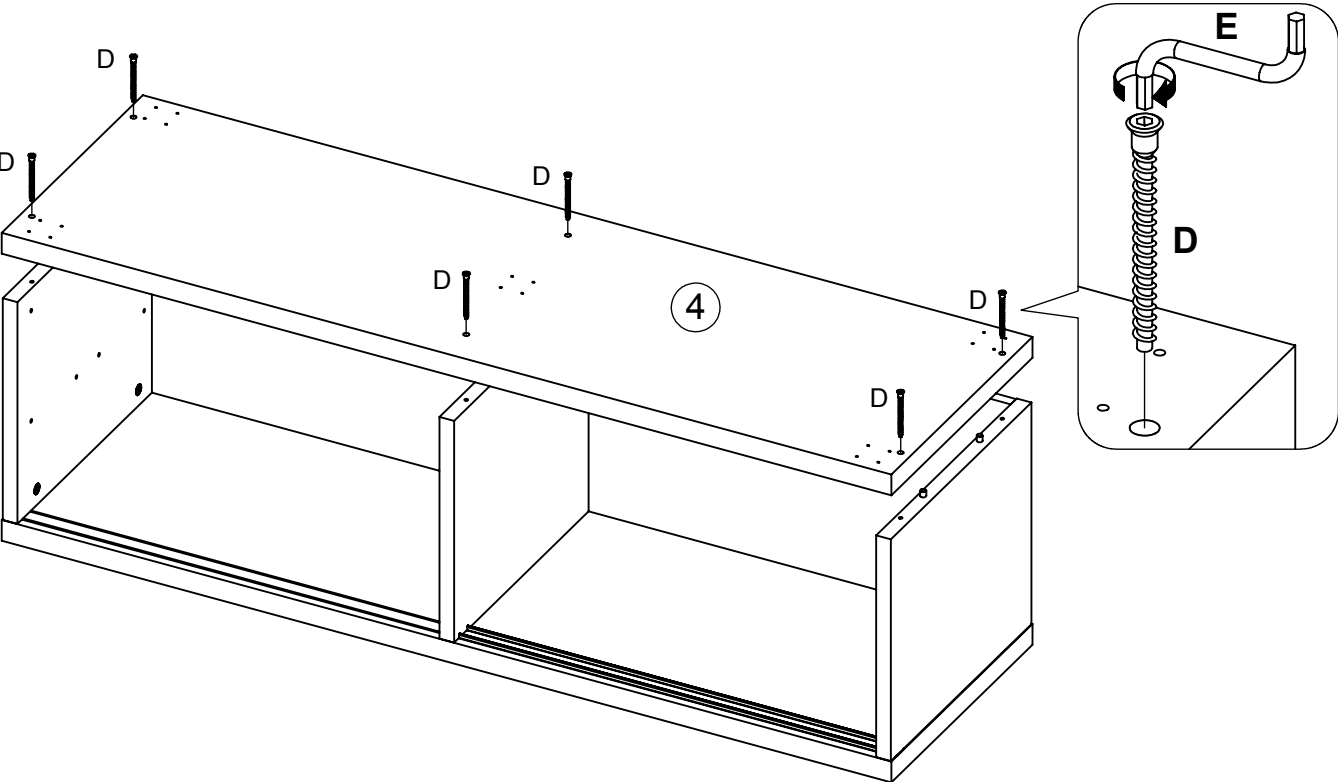
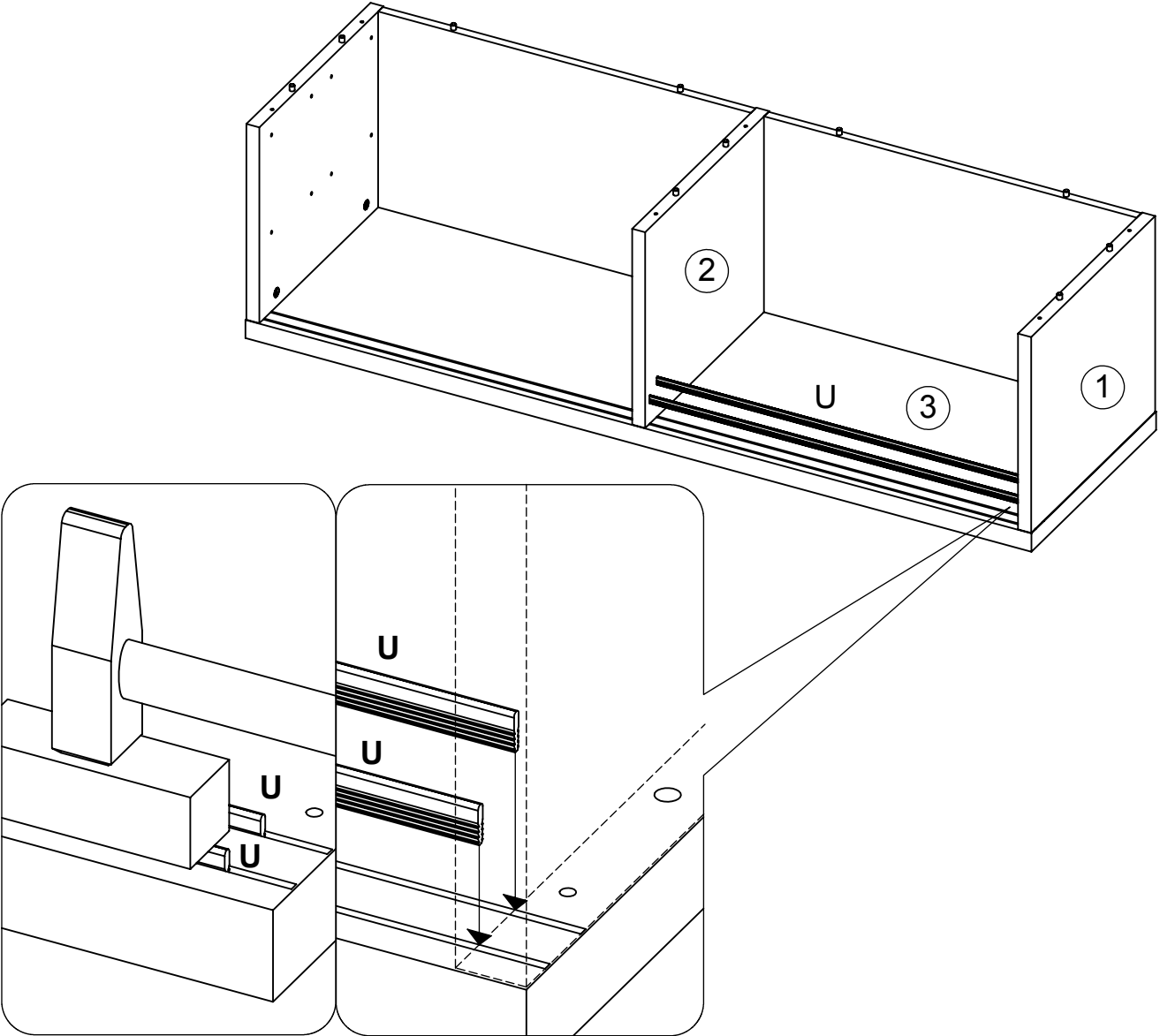


#### Aufbau rechts, weiter Pos. 18

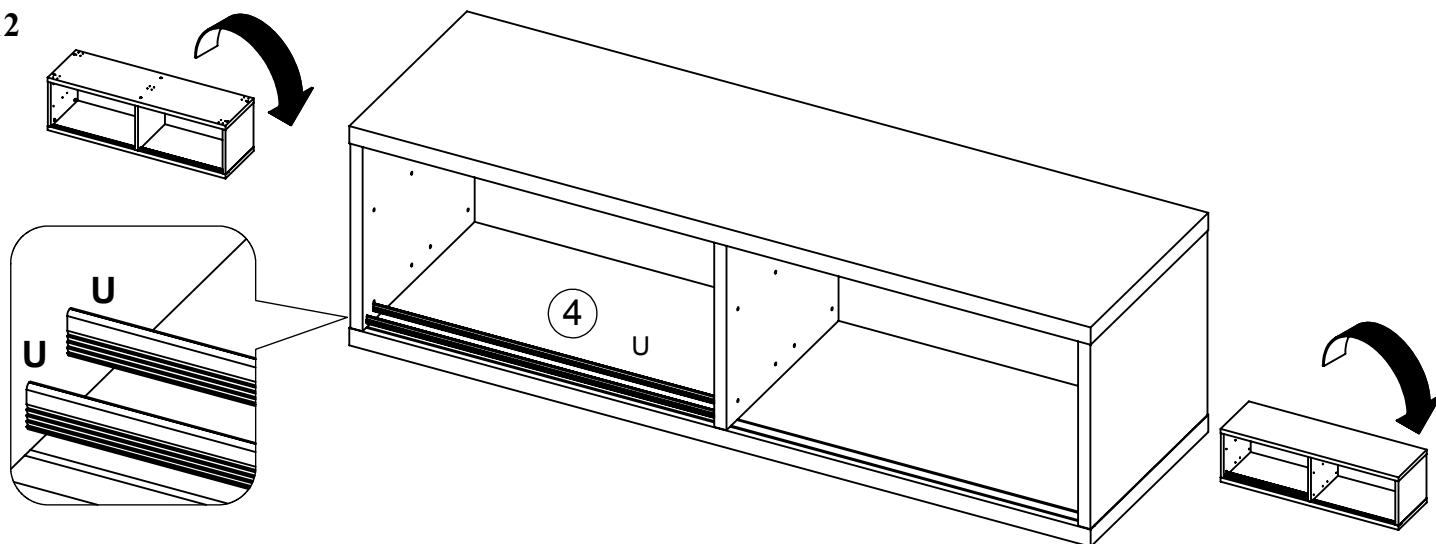
Assembly at the right, pls see pos. 18  
Montage à droite, voir pos. 18

9

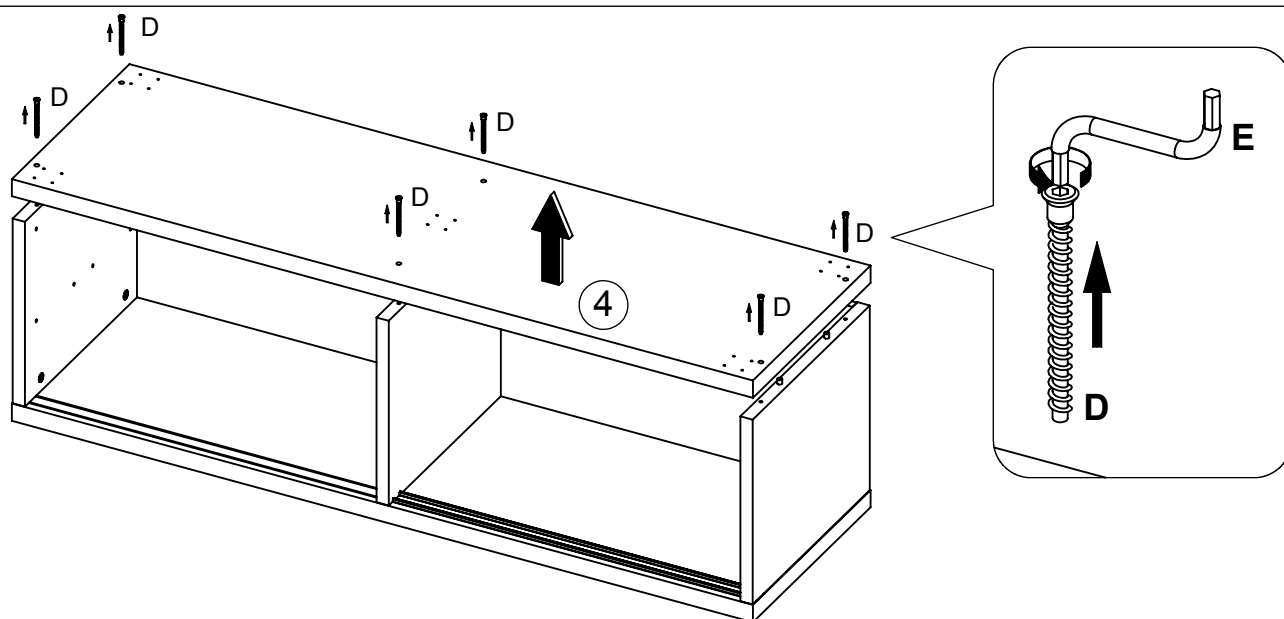




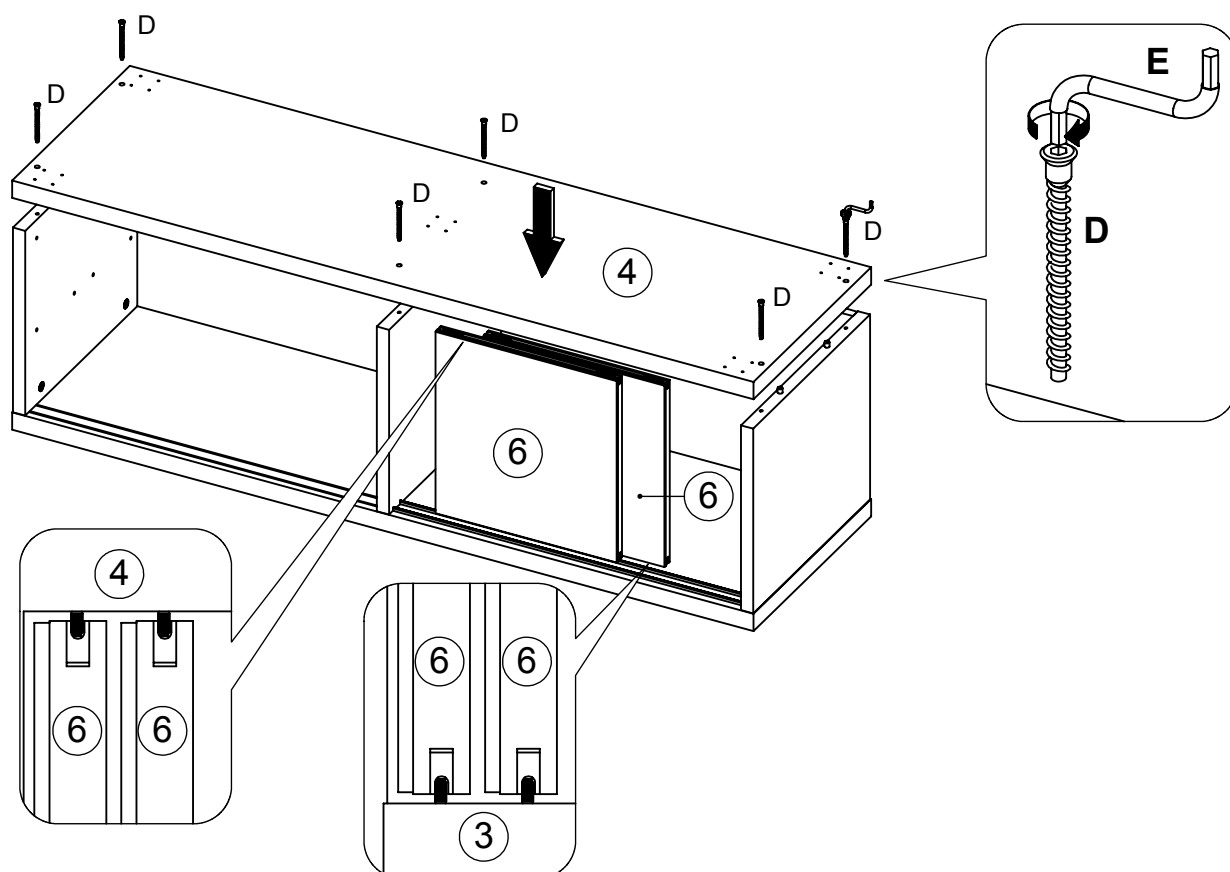
12



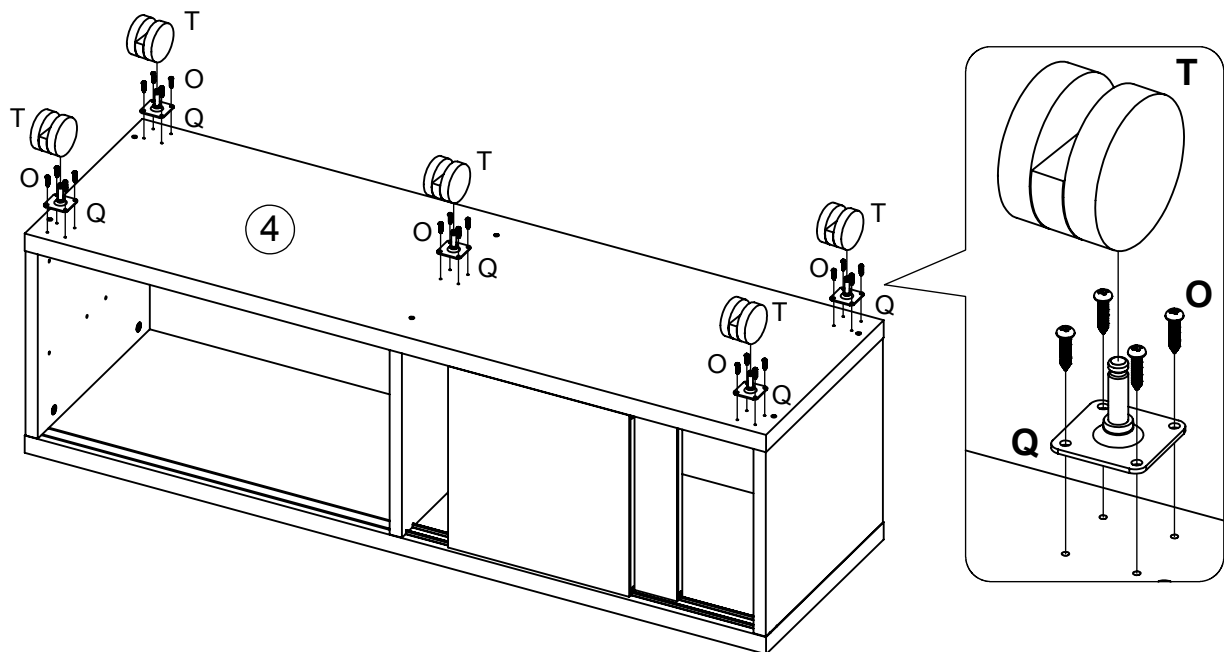
13



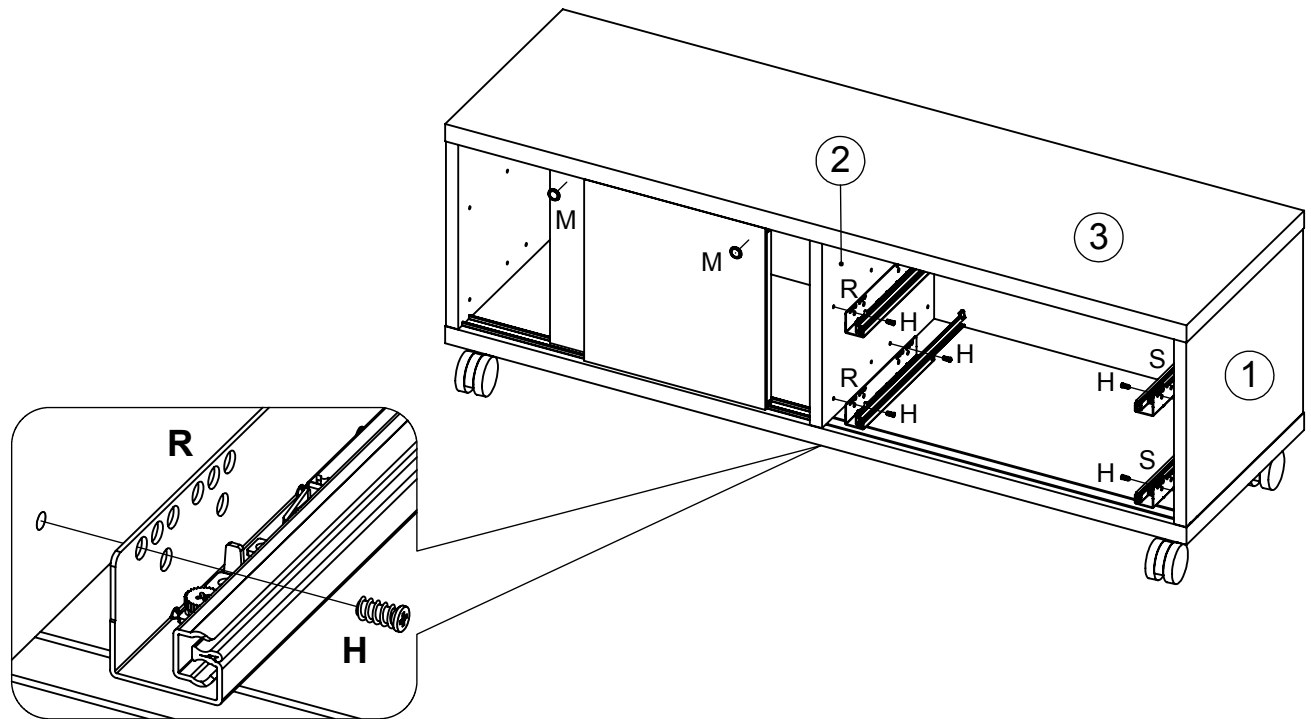
14



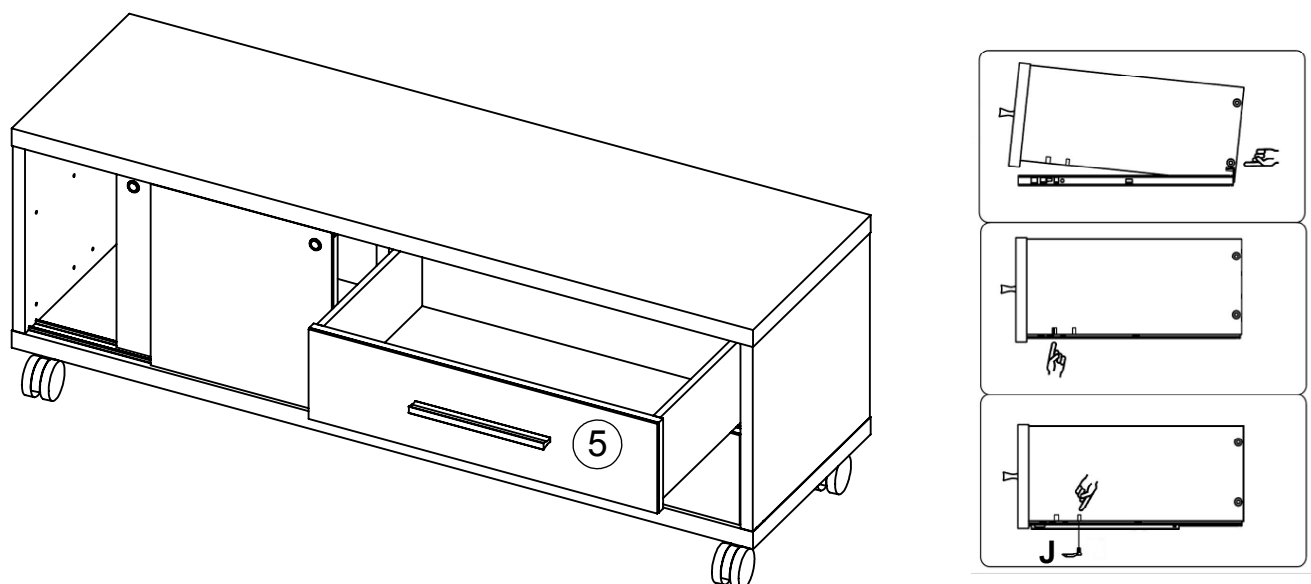
15



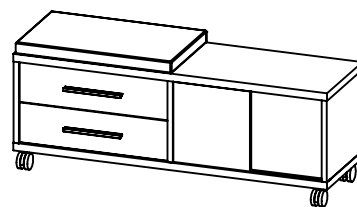
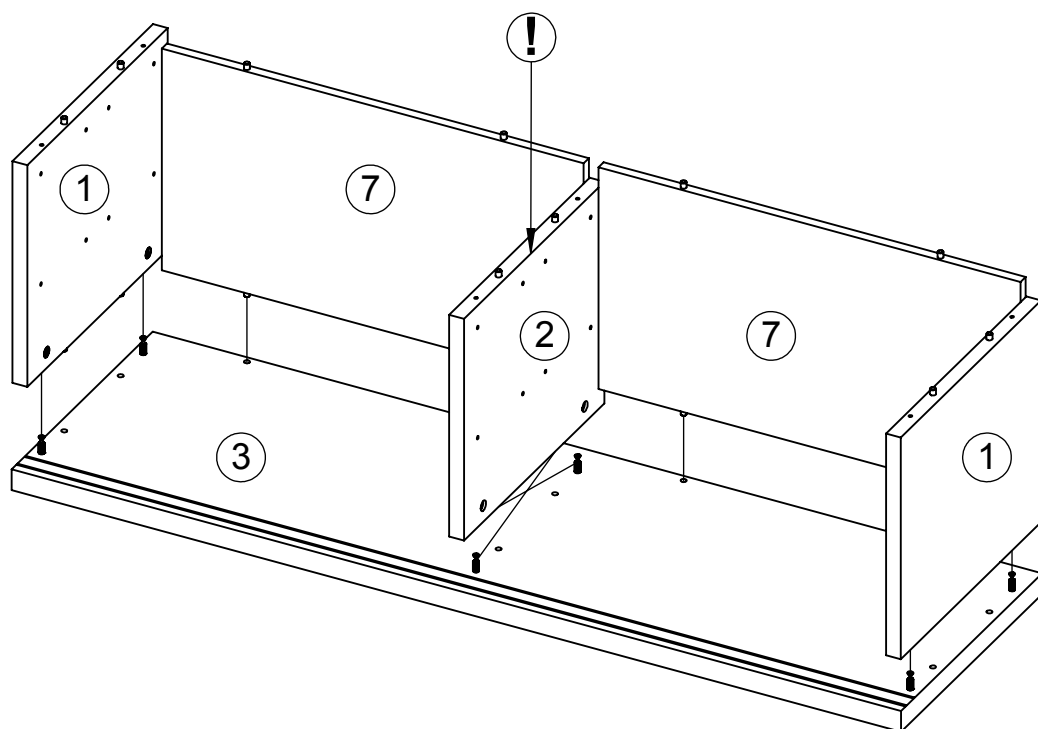
16



17

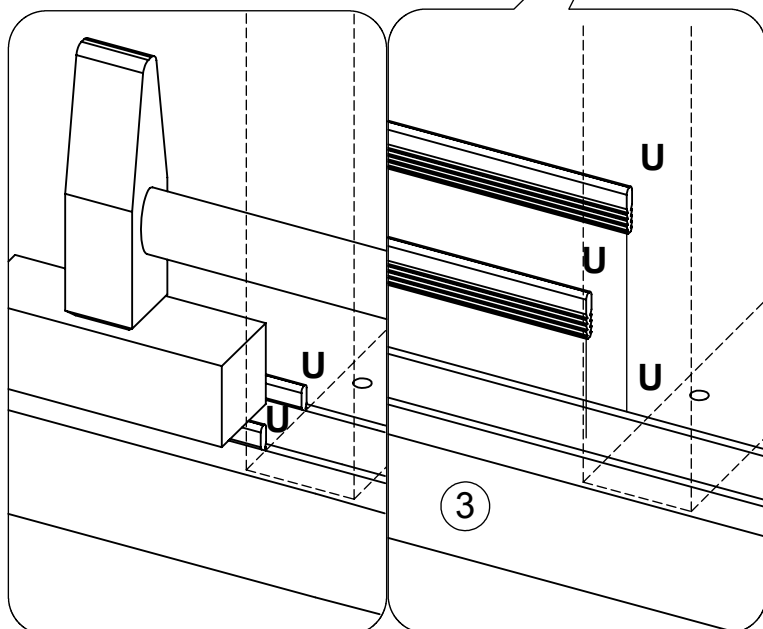
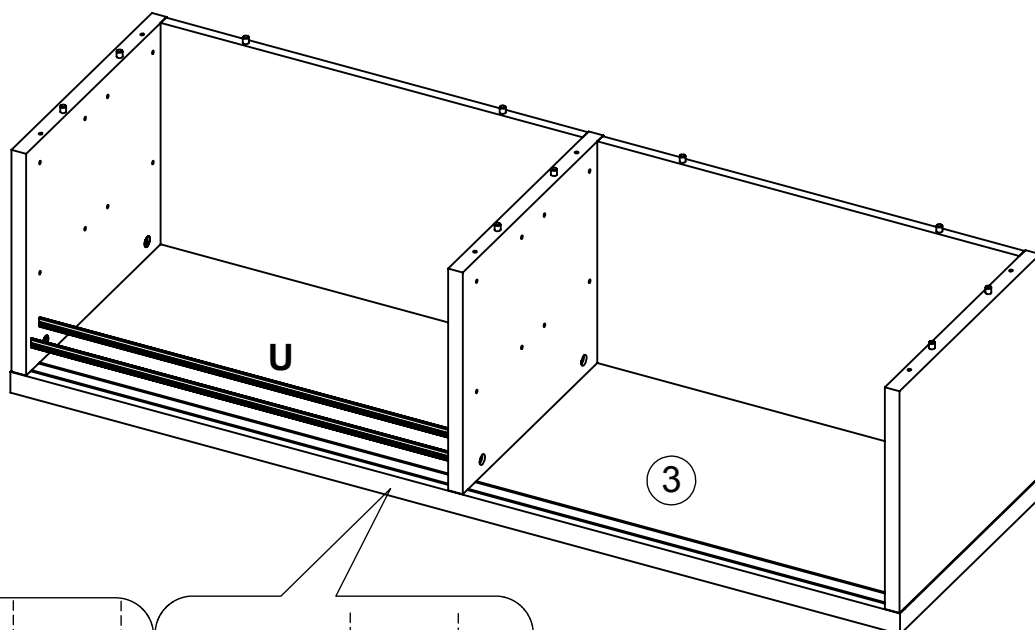


18

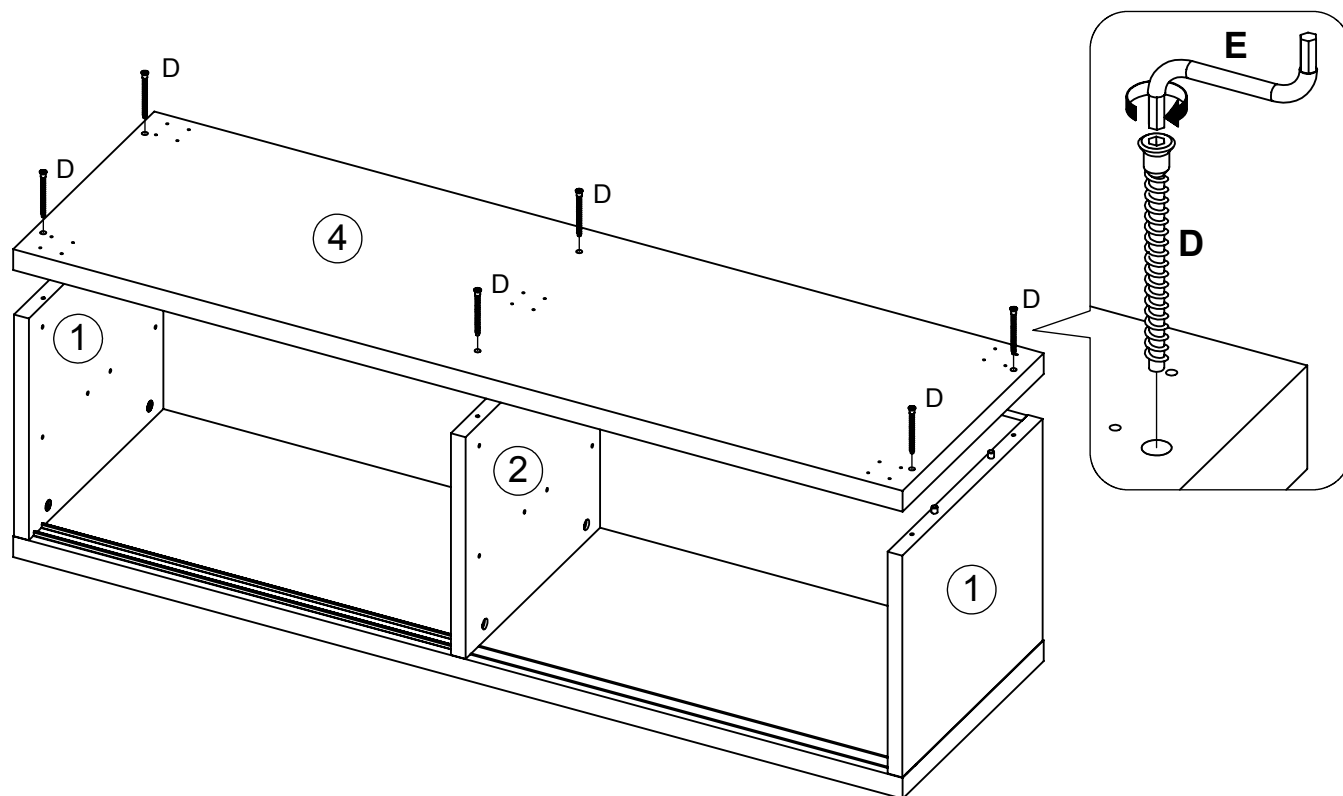


**Aufbau rechts**  
 Assembly at the right  
 Montage à droite

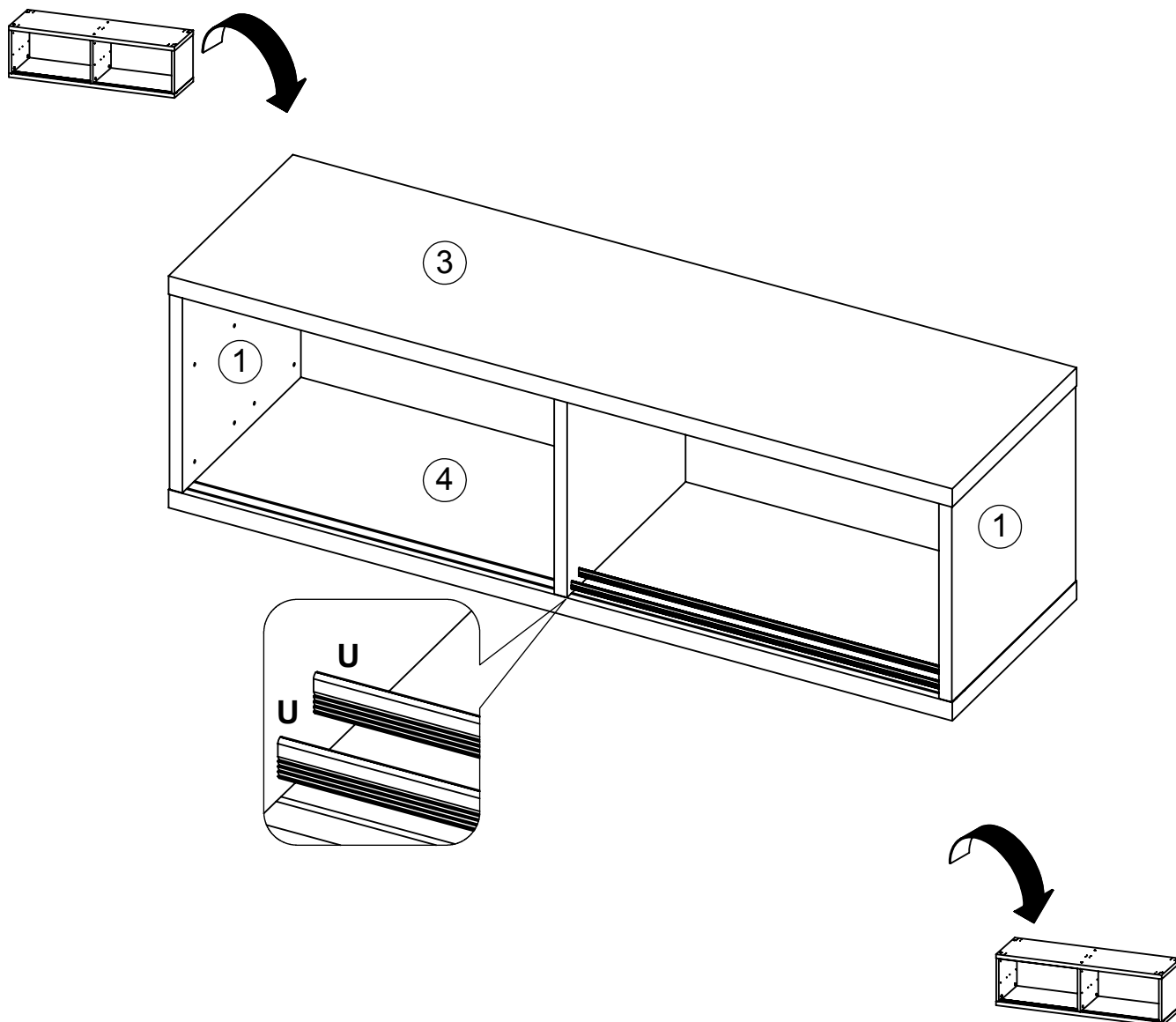
19



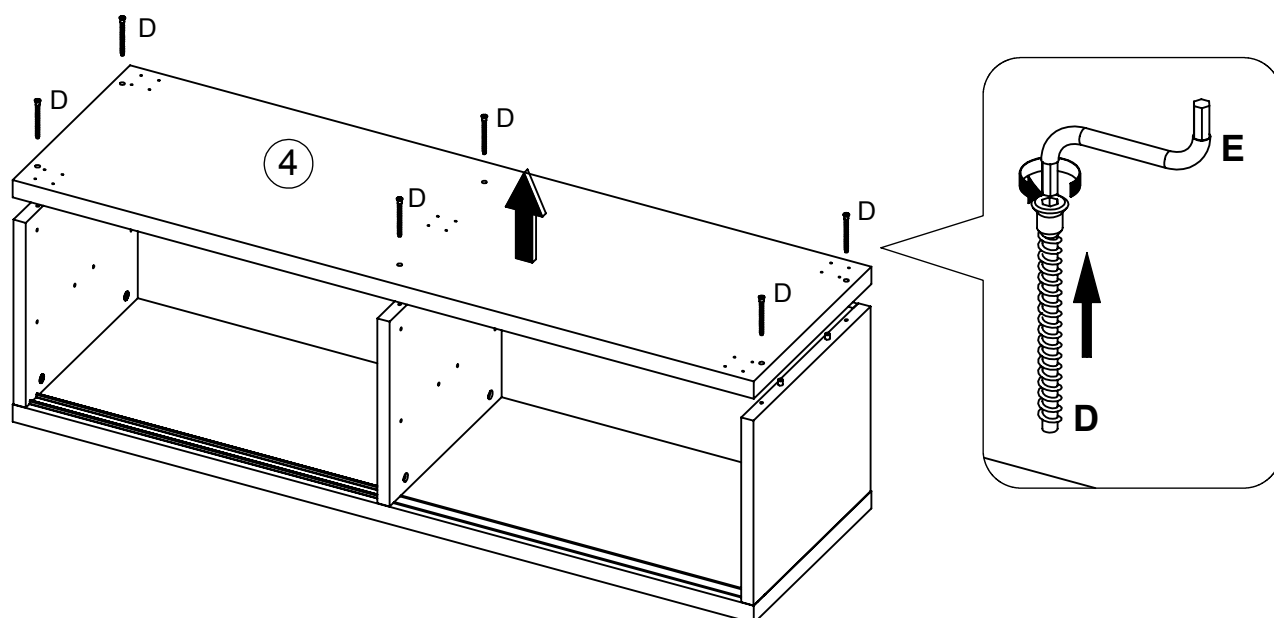
20



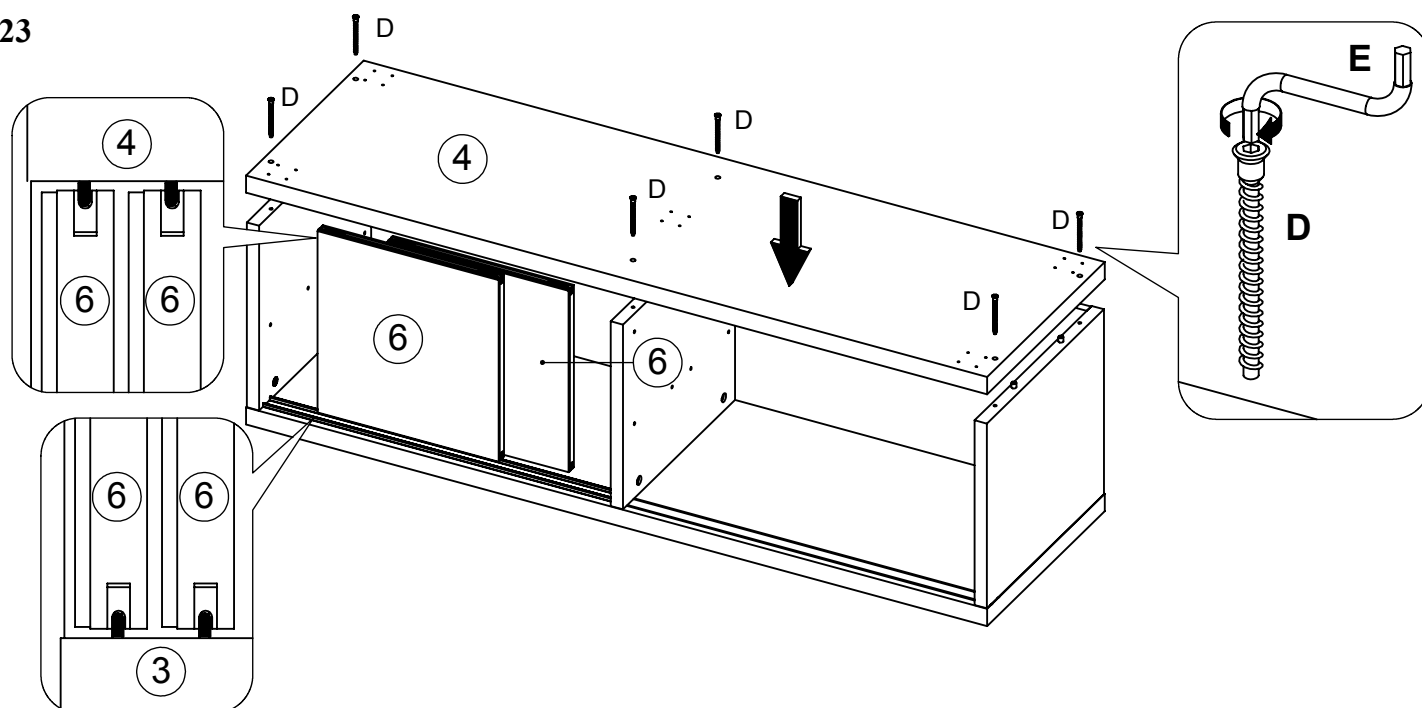
21



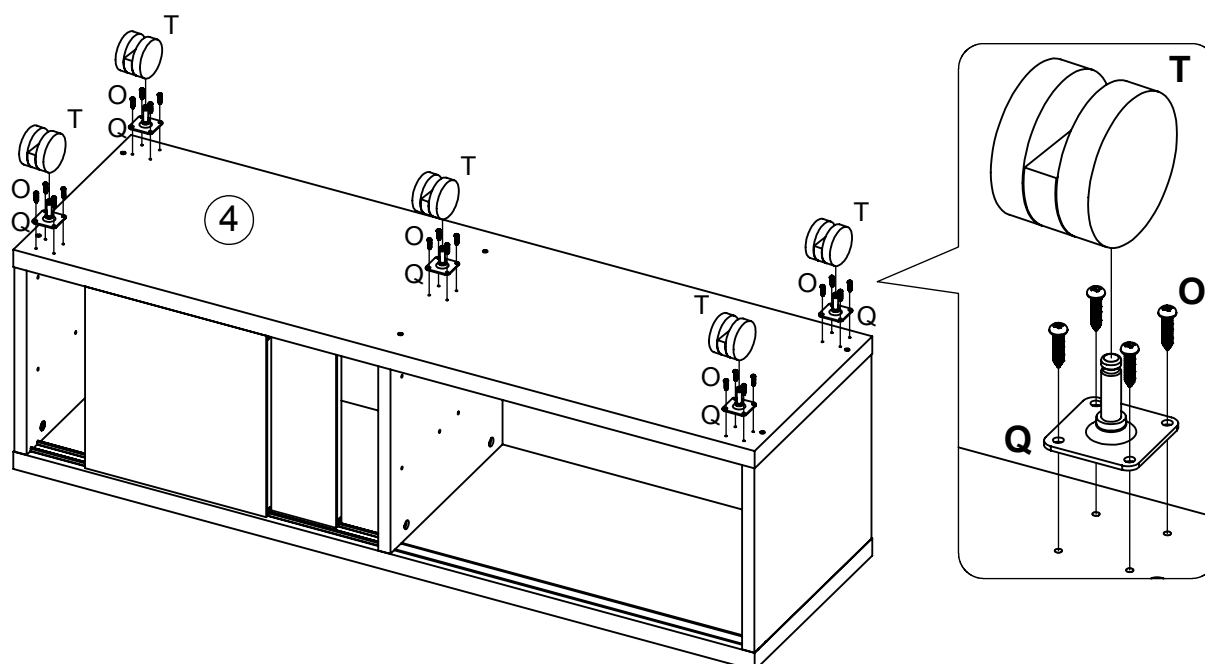
22



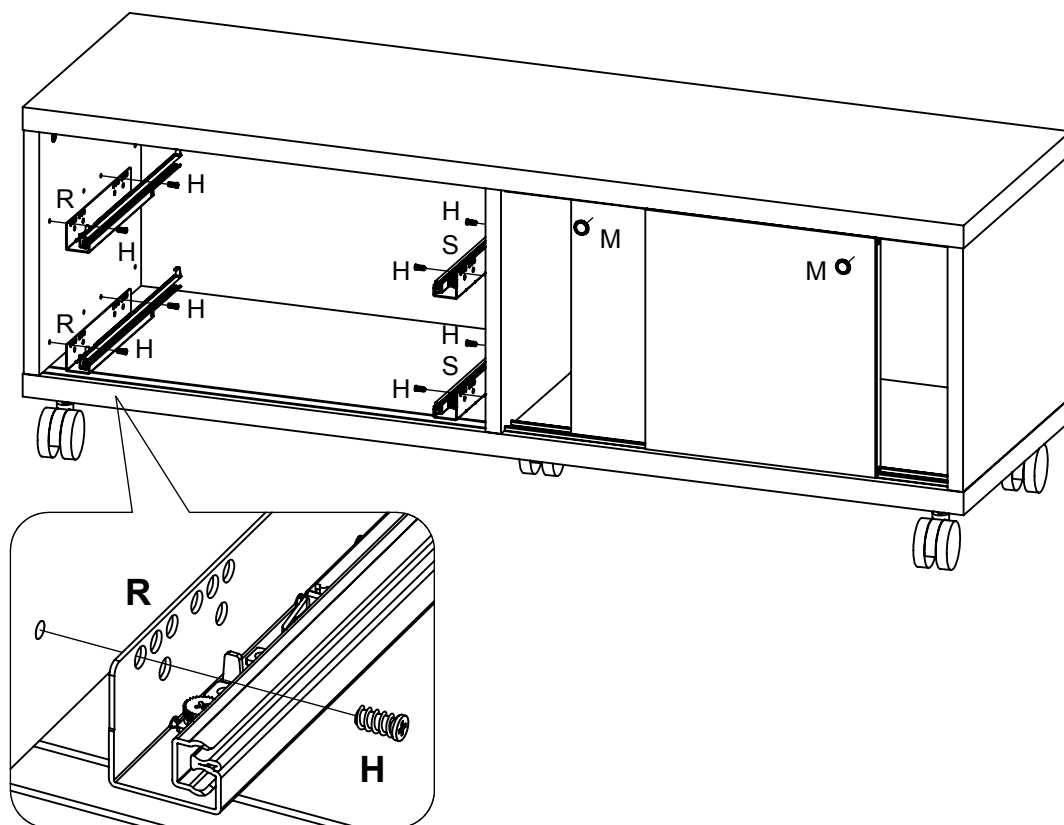
23



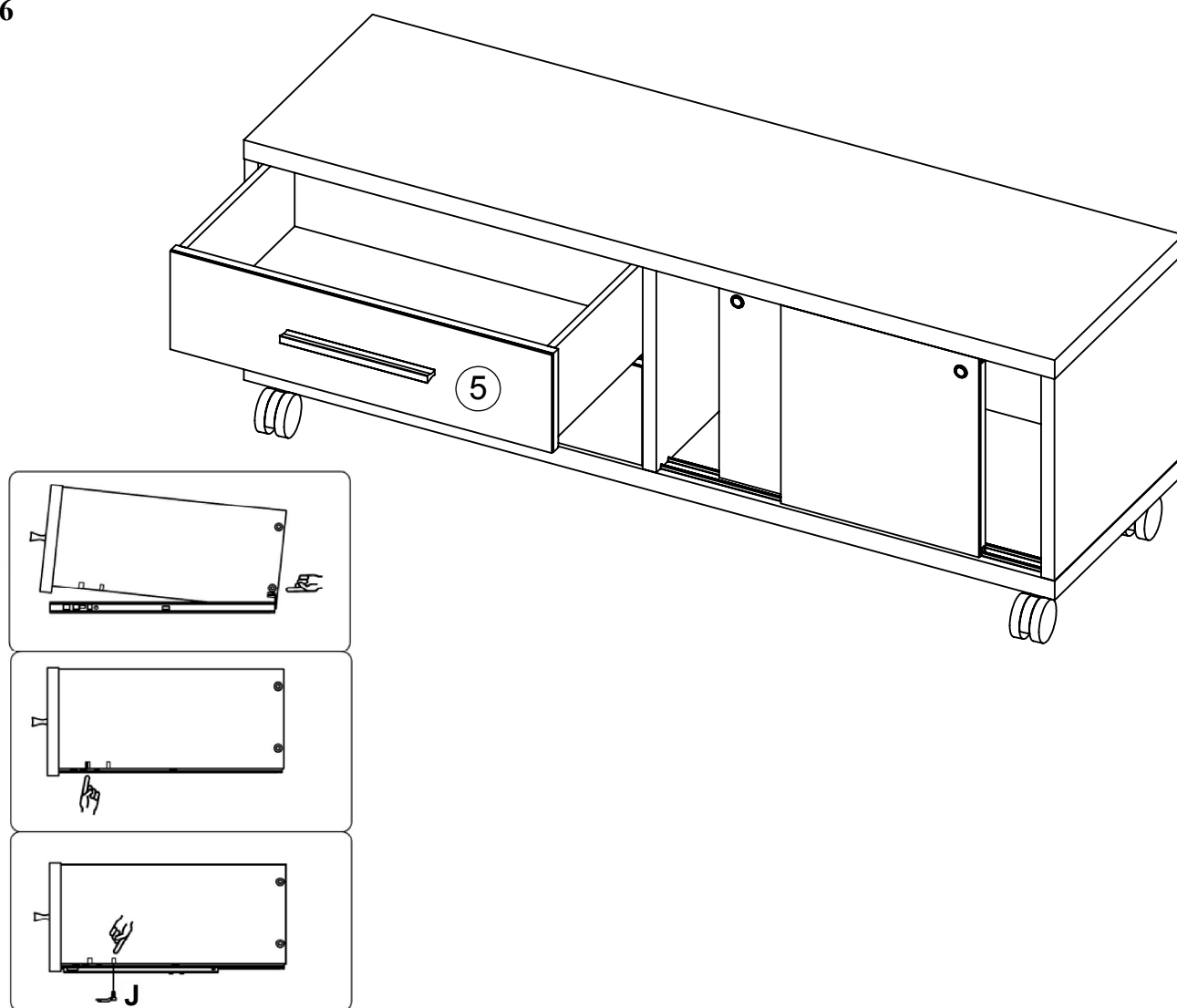
24



25



26



Serviceblatt, Bitte für evtl. Ersatzteilbestellung aufbewahren

Service après vente, veuillez garder cette feuille pour une commande éventuelle de pièces de rechange

Service, please keep this sheet for possible order of replacement parts

1674

Sie haben sich für ein Qualitätsmöbel aus Deutscher Herstellung entschieden. Wir führen sehr umfangreiche Qualitätskontrollen nach ISO-Normen durch. Sollte der Artikel trotzdem Anlass zu einer Reklamation geben, bitten wir Sie die nachfolgenden Punkte zu beachten. So können wir Ihnen schnell und unbürokratisch helfen.

Vous avez choisi, un meuble de qualité fabriqué en Allemagne. Nous vous félicitons pour votre décision. Nous réalisons des contrôles de qualités draconiens suivants les normes ISO. Malgré cela, si vous rencontrez un problème de SAV. Veuillez faire attention aux points suivants, pour une résolution rapide de ce problème.

Please add the colour number - which is written on the label - to the code number and fill in the control number.

Veillez compléter le numéro d'article, avec le code couleur que vous trouverez sur l'étiquette collée sur le carton d'emballage. Veuillez également indiquer le numéro de contrôle.

Code number: 1 6 7 4

Artikelnummer 1 6 7 4

Control number:

Kontrollnummer

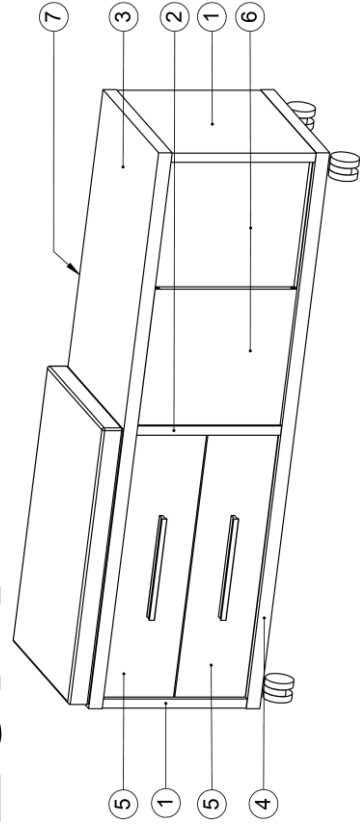
For ordering a replacement part, please state the numbers of elements (in case of metal fittings the numbers in brackets).

Si vous commandez des pièces de rechange, veuillez indiquer les numéros des pièces.

Please pass this sheet on to your furniture shop. This ensures a quick treatment of your order.

Si vous commandez des pièces de quincaillerie, veuillez indiquer les références entre parenthèses.

Veillez remettre ce document, au magasin où vous avez acheté ce meuble afin que votre demande soit effectuée rapidement.



Liste der Beschläge

|                       |                       |                       |                      |
|-----------------------|-----------------------|-----------------------|----------------------|
| A<br>(E701000)<br>20x | B<br>(E70114.)<br>6x  | C<br>(E701230)<br>14x | D<br>(E701402)<br>6x |
| E<br>(E709801)<br>1x  | F<br>(E701149)<br>8x  | G<br>(E701010)<br>8x  | H<br>(E700140)<br>8x |
| J<br>(E703408)<br>4x  | K<br>(E700570)<br>4x  | L<br>(E709606)<br>4x  | M<br>(E706319)<br>2x |
| N<br>(E705544)<br>8x  | O<br>(E700000)<br>20x | P<br>(E710107)<br>2x  |                      |
| Q<br>(E704064)<br>5x  | R<br>(E703116)<br>2x  |                       |                      |
| T<br>(E704063)<br>5x  | S<br>(E703115)<br>2x  |                       |                      |
| U<br>(E705554)<br>4x  |                       |                       |                      |
| V<br>(E709325)<br>1x  |                       |                       |                      |

Teileliste

| Nummer | Bezeichnung            | Teilenummer | Stück |
|--------|------------------------|-------------|-------|
| 1      | Seite links und rechts | 00.078      | 2     |
| 2      | Mittelseite            | 07.224      | 1     |
| 3      | Oberboden              | 10.322      | 1     |
| 4      | Unterboden             | 14.204      | 1     |
| 5      | Schubfront             | 92.026      | 2     |
| 6      | Schiebetüren           | 92.207      | 2     |
| 7      | Rückwand               | 25.143      | 2     |
| 8      | Schubboden             | 19.095      | 2     |
| 9      | Schubzarge links       | 31.043      | 2     |
| 10     | Schubzarge rechts      | 32.043      | 2     |
| 11     | Schubzarge quer        | 33.138      | 2     |